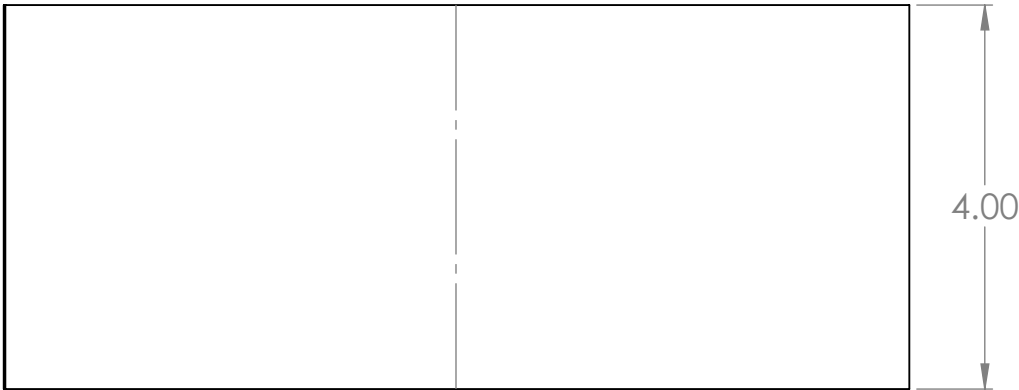
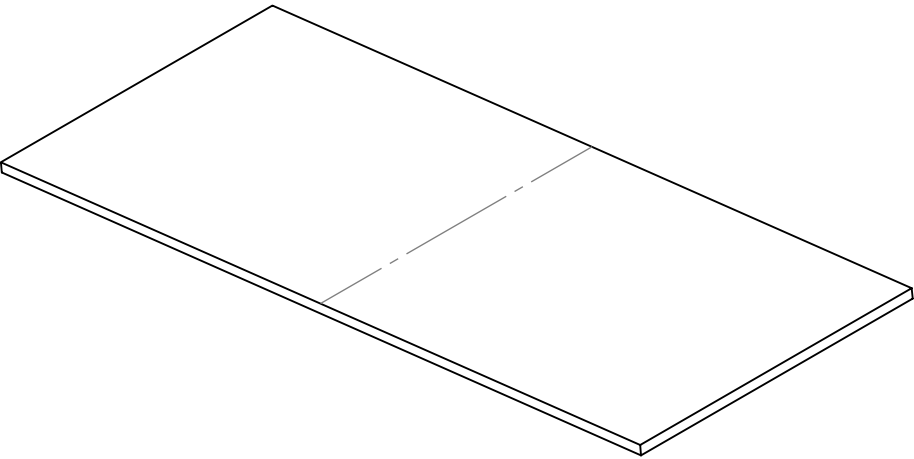


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Note:

1. Water jet sheet metal parts OK
2. Material: Grade 2 Ti
3. Location: X:\MARSO&M\NewNodeFrame
4. Quantity: 4

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  BandClampMARS		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23	ENGINEER Aaron Schnittger				9/27/23
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED		PROJECT NO. 701145				
Engineer						PROJECT MARS O&M						
NEXT ASSY Description	NEXT ASSY Number							SIZE B		DWG. NO. 100XXXDWG		REV.
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:2		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		