

Ø0.41 THRU
8X ON A Ø25 B.C.
EVENLY SPACED AS
SHOWN

A

A

DETAIL

1.0

1.0

0.16 TYP

0.09 GROOVE
WITH FULL
R REQ'D

DETAIL

24.75
GROOVE
ID

24

27

AA

45°

90°

ACC 11005

ACCELERATE

CHAMBER
FLANGE

PVC SCH 40