

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



ITEM NO.	QTY.	PART NO.	DESCRIPTION			VENDOR	MATERIAL SPECIFICATION	
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. COENEN		X/XX/00
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER P. COENEN	X/XX/00		
Engineer					CHECKED			
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 901101			
		PROJECT Seafloor Mapping						
Application		DO NOT SCALE DRAWING	WEIGHT lb.	SIZE B DWG. NO. SCALE 1:5 .DWG CAD FILE: MECH ENG ON TORNADO REV. SHEET 1 OF 1				