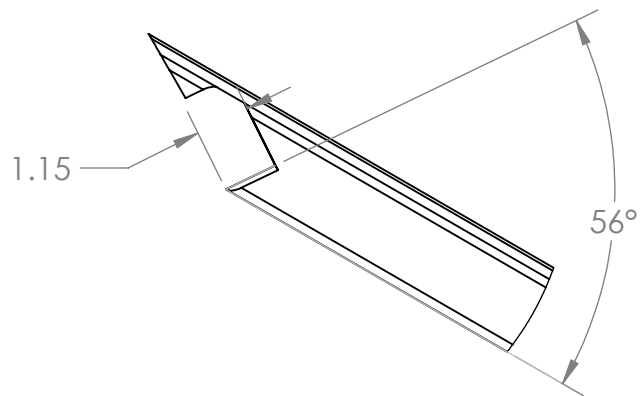
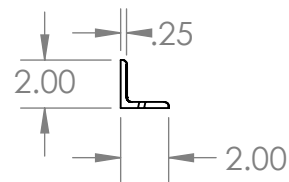
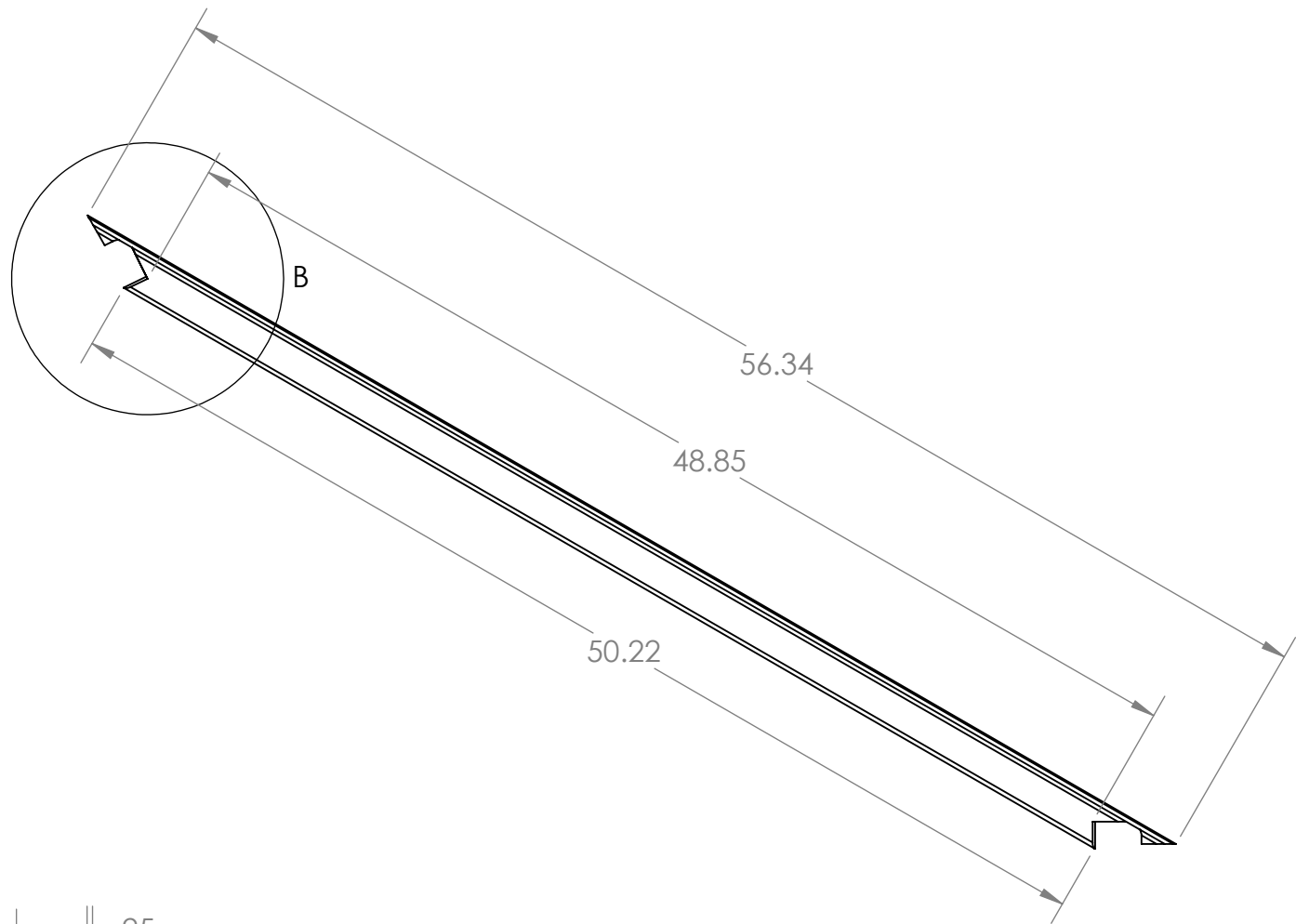


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL B
SCALE 1 : 4



Note:

1. Material: Mild Steel
2. Quantity: 3
3. 2 x 2 angle
4. Location: X:\METechTransfer\Aschnik\Kolumbo Elevator

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER Aaron Schnittger	9/27/23					
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED		PROJECT NO.		Elevator_Concept1		
NEXT ASSY Description	NEXT ASSY Number					XXX		PROJECT				
						ZZZZZZZZ						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 100XXXDWG		REV.
								SCALE 1:20		CAD FILE: MECH ENG ON TORNADO		SHEET 4 OF 4