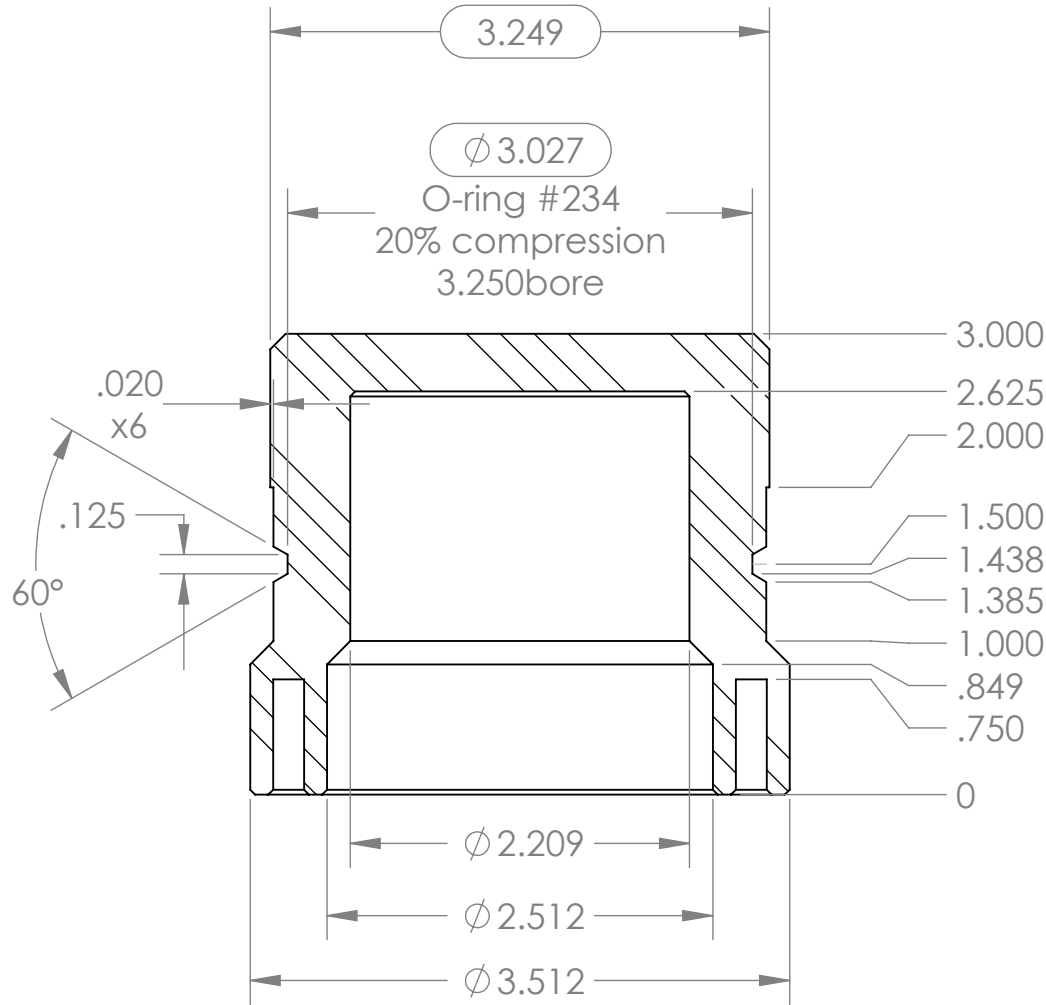
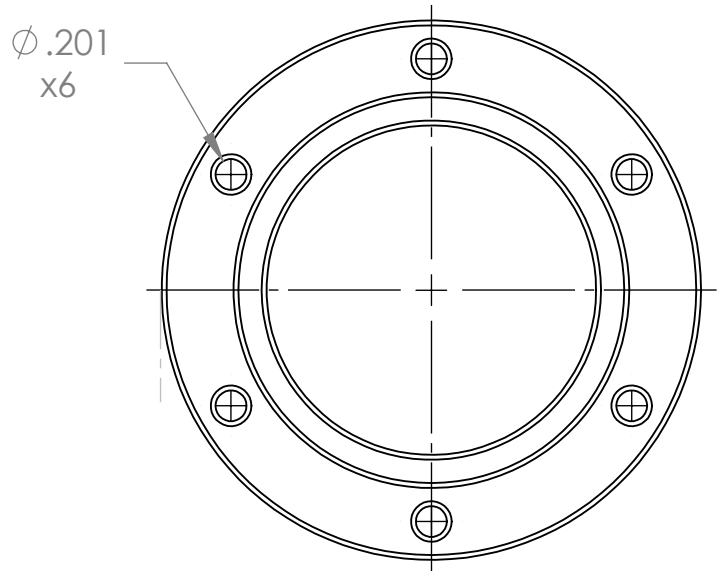
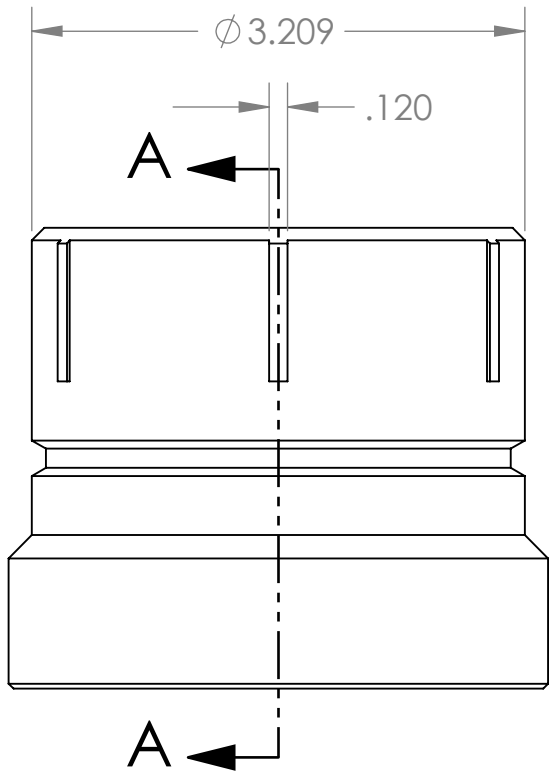
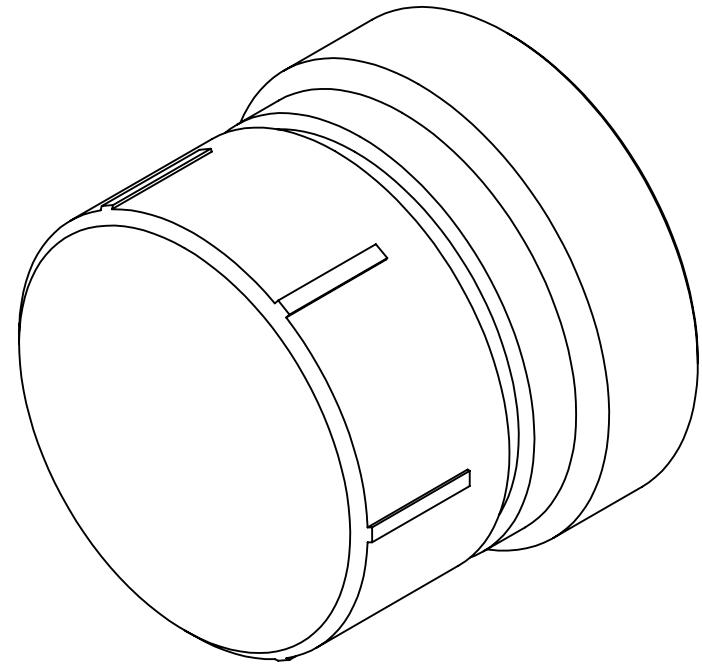


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SECTION A-A



Notes, continuation from Title Block:
7. 3D Priting OK; use CAD data for unspecified dimensions
Material: Tough 2000, Form 4
Rev0(01/07/2026): Initial release

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN xx		DATE xx/xxxx		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 						
Inspector	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE Klimov		DATE 01/07/2026								
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				LAST REVISION xx		DATE xx/xx/xxxx		DRAWING NAME AND FILE NAME 100222413-016 - Optical-Insert-Plug-Solid						
Engineer					CHECKED xx		DATE xx/xx/xxxx								
NEXT ASSY Description					PROJECT NO. 902401				SIZE B		DWG. NO. XX		REV. 0		
Application					PROJECT NAME Geo-Sense				SCALE 1:1.25				SHEET 1 OF 1		
DO NOT SCALE DRAWING															