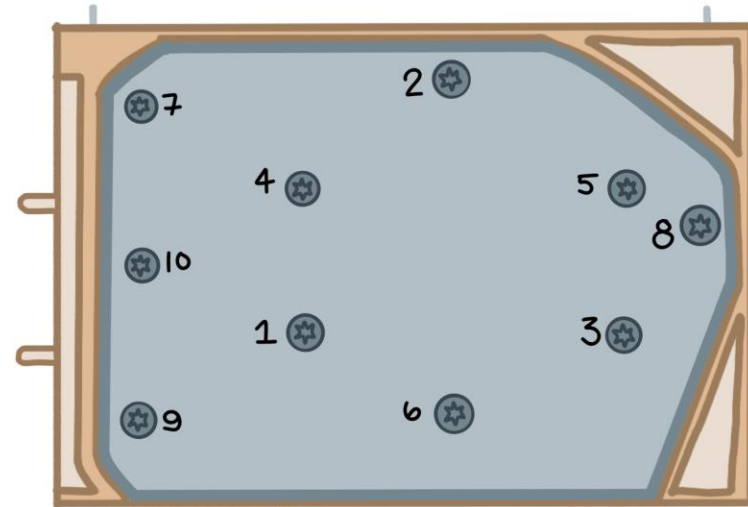
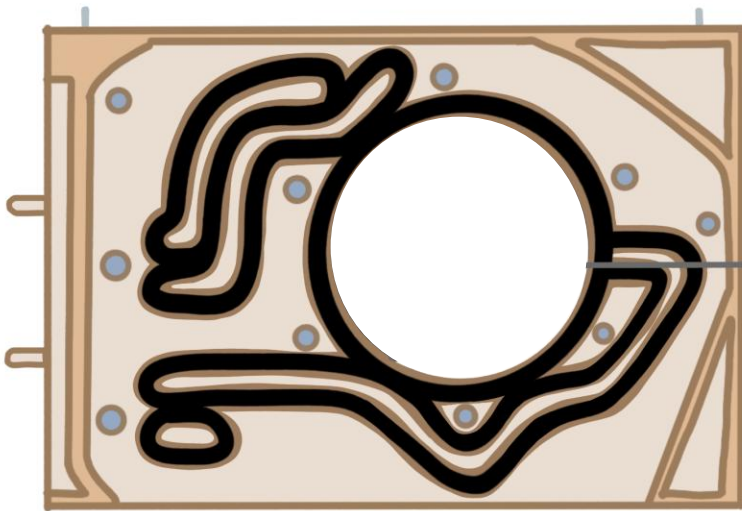


SCREW TORQUE PATTERN



1. torque 1→10 to 2 in-lbs
2. torque 1→10 to 6 in-lbs
3. repeat, torque 1→10 to 6 in-lbs