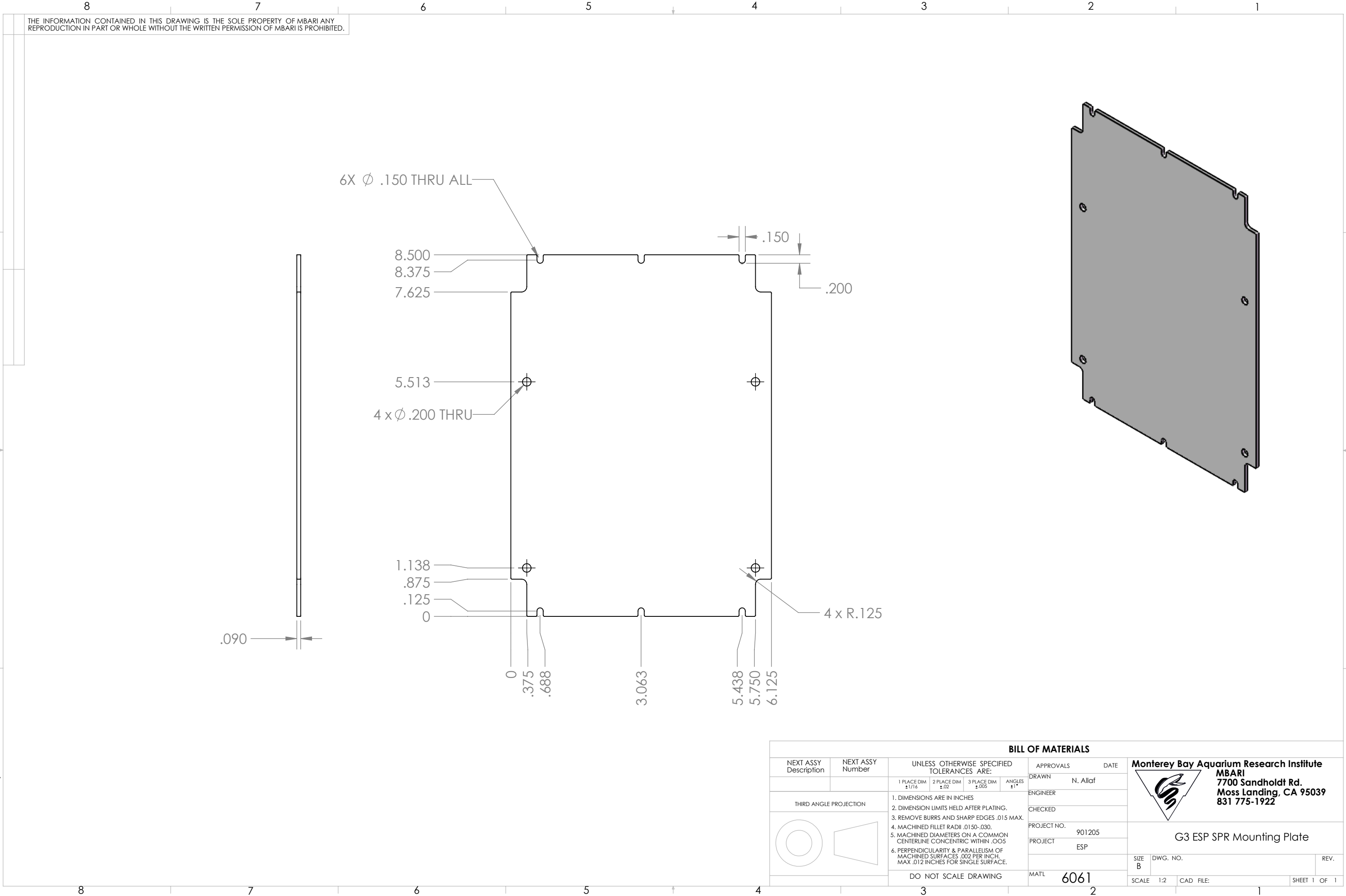




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6X Ø .150 THRU ALL

8.500
8.375
7.625

.150
.200

5.513

4 x Ø .200 THRU

1.138
.875
.125
0

4 x R.125

.090

0
.375
.688
3.063
5.438
5.750
6.125

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		N. Allaf				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER						
						CHECKED						
						PROJECT NO.		901205				
						PROJECT		ESP				
		DO NOT SCALE DRAWING				MAT'L		6061		G3 ESP SPR Mounting Plate		
										SIZE B	DWG. NO.	REV.
										SCALE 1:2	CAD FILE:	SHEET 1 OF 1