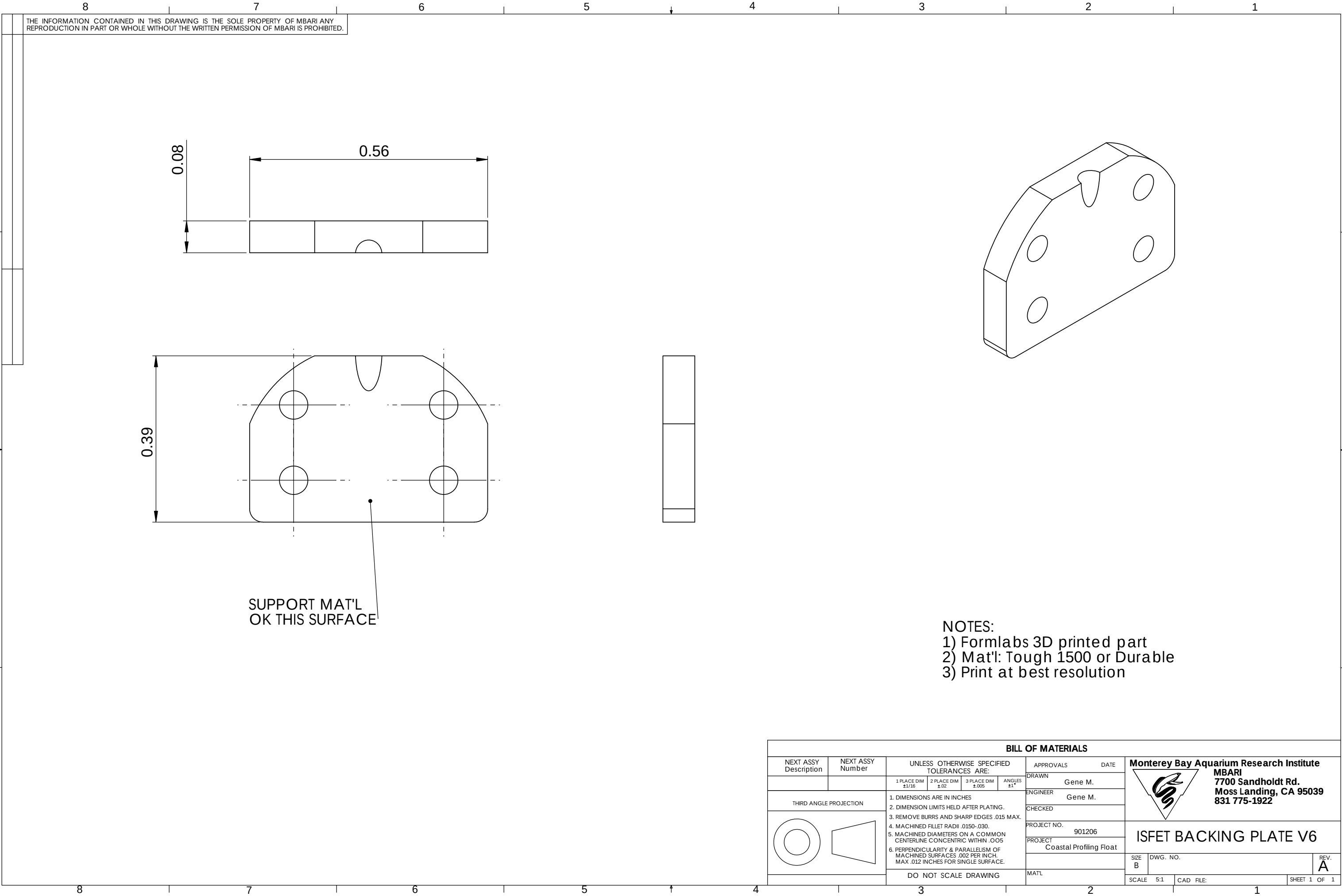
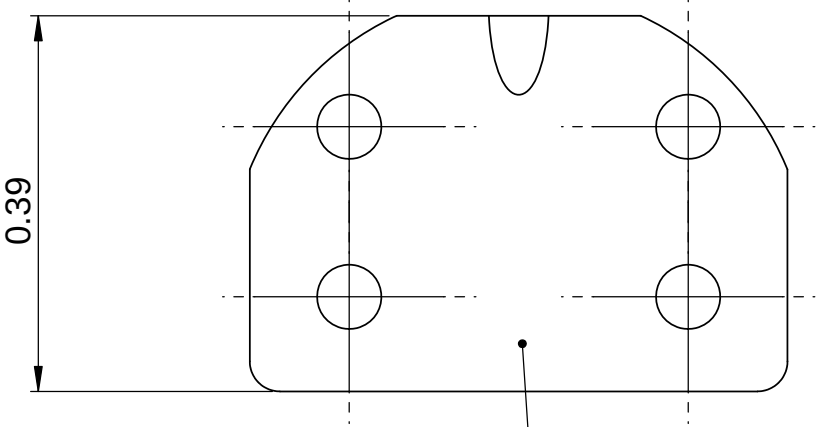
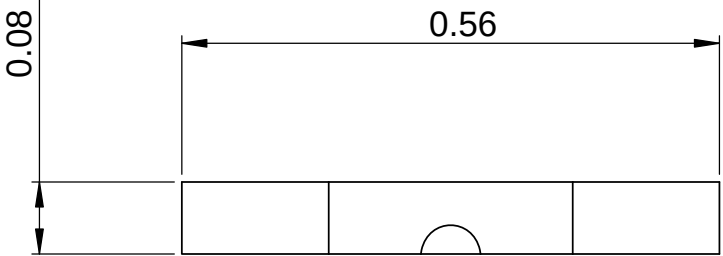
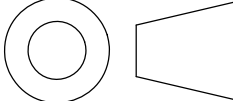




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NOTES:
1) Formlabs 3D printed part
2) Mat'l: Tough 1500 or Durable
3) Print at best resolution

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION						ENGINEER	Gene M.			
						CHECKED				
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		901206		
						PROJECT		Coastal Profiling Float		
								DO NOT SCALE DRAWING		
						SIZE B		DWG. NO.		REV. A
						SCALE 5:1		CAD FILE:		SHEET 1 OF 1