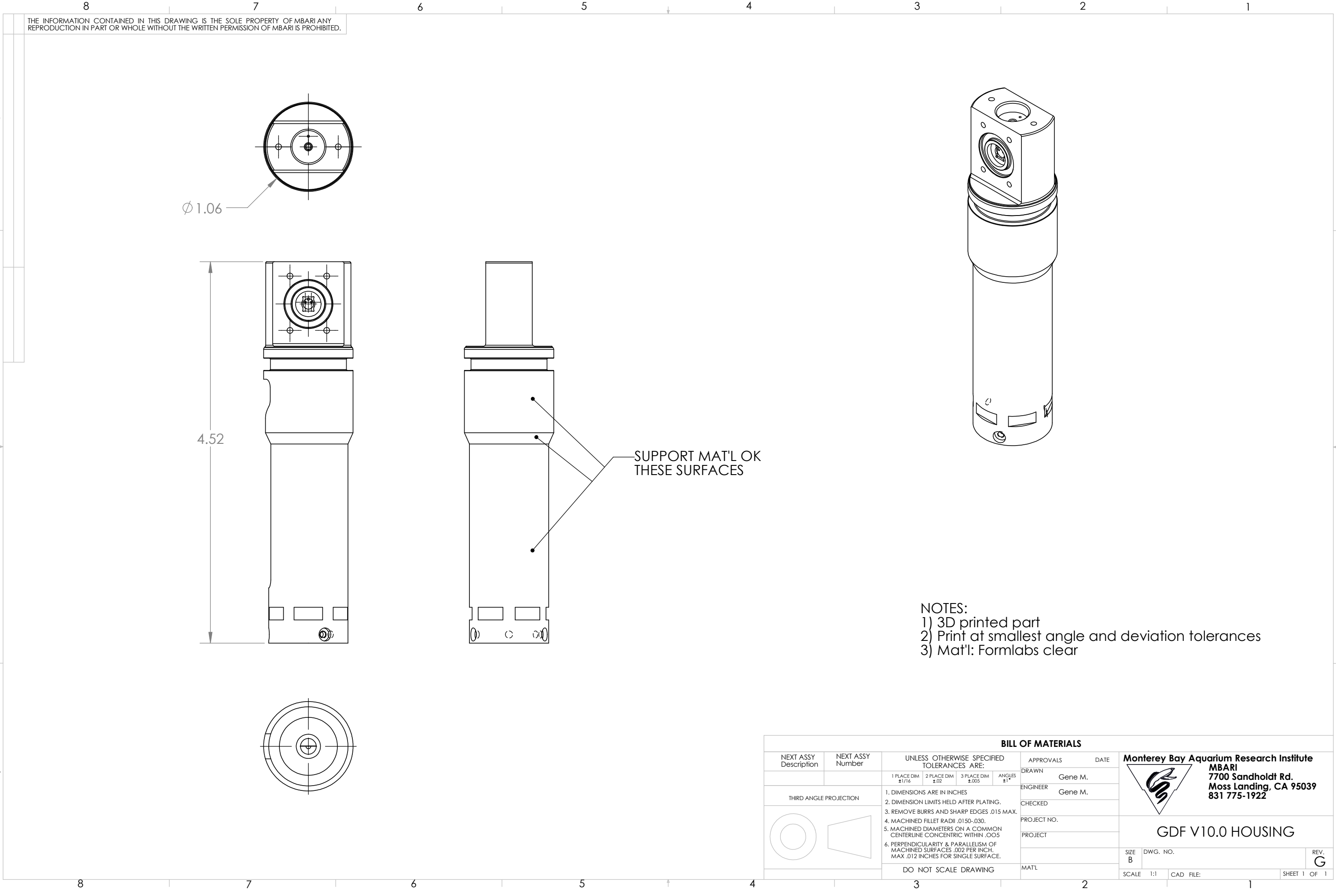




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Ø 1.06

4.52

SUPPORT MAT'L OK THESE SURFACES

- NOTES:
1) 3D printed part
2) Print at smallest angle and deviation tolerances
3) Mat'l: Formlabs clear

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.		
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.			
		4. MACHINED FILLET RADII .0150-.030.				PROJECT			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MAT'L			
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
						GDF V10.0 HOUSING			
						SIZE B	DWG. NO.		REV. G
						SCALE	1:1	CAD FILE:	SHEET 1 OF 1

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