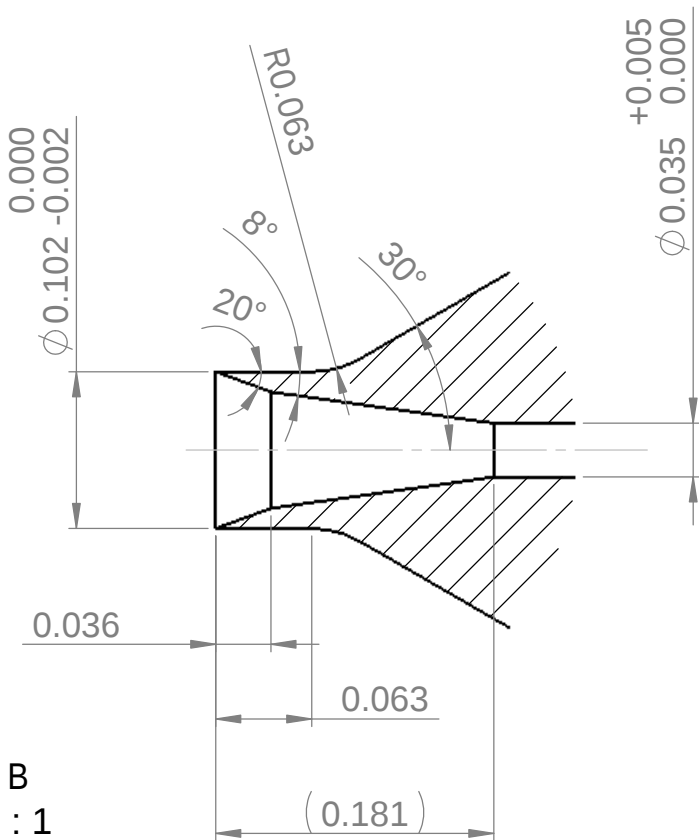
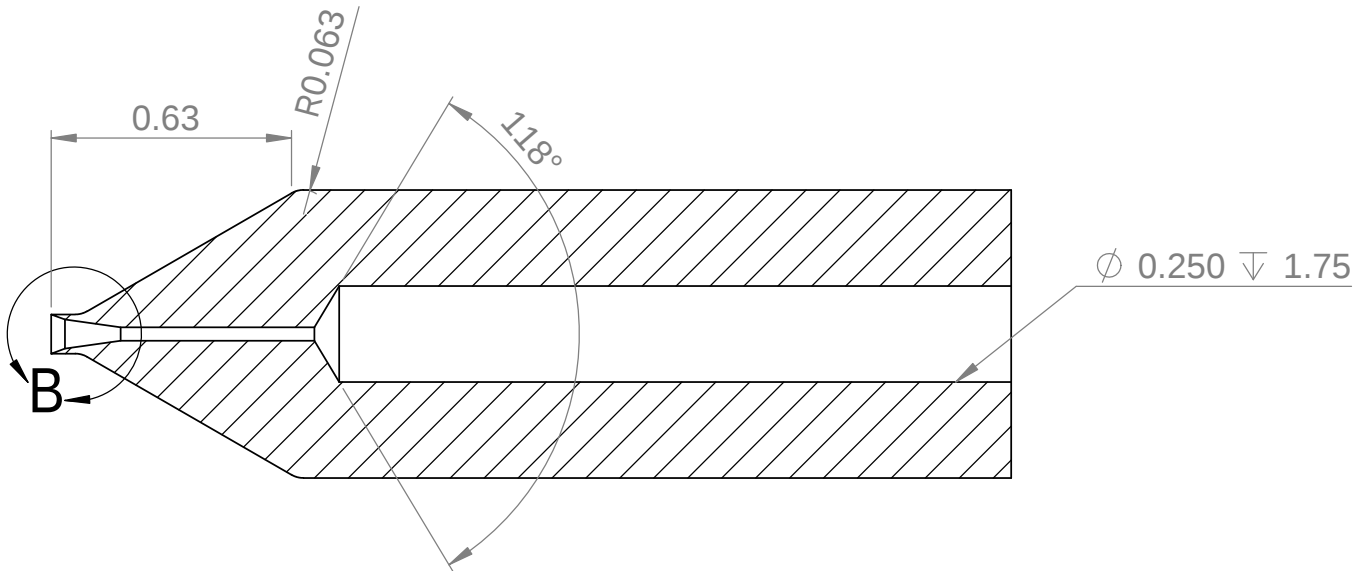
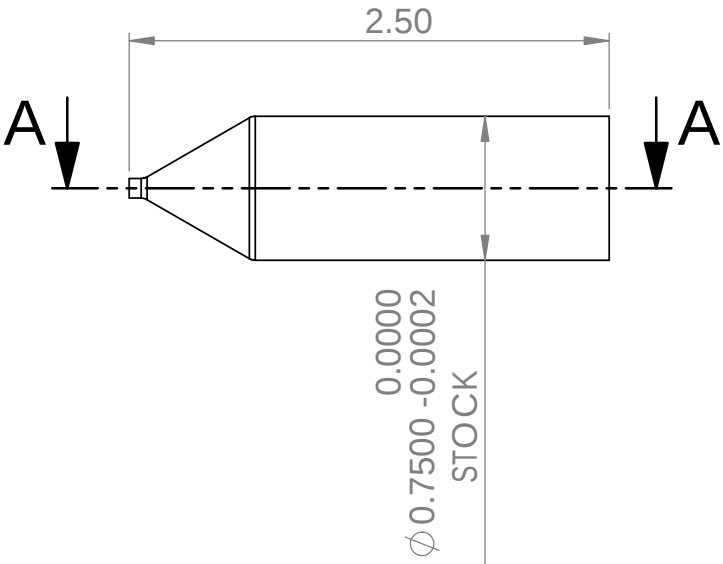


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DETAIL B
SCALE 8 : 1



NOTE:
1) Mat'l: Tight Tolerance Hardened 440C St. Steel
McMaster-Carr 1328T78



SECTION A-A
SCALE 2 : 1

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.		
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901217		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Chem Sensors		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MATL			
						SIZE B	DWG. NO.		REV. A
						SCALE 1:1	CAD FILE:		SHEET 1 OF 1



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