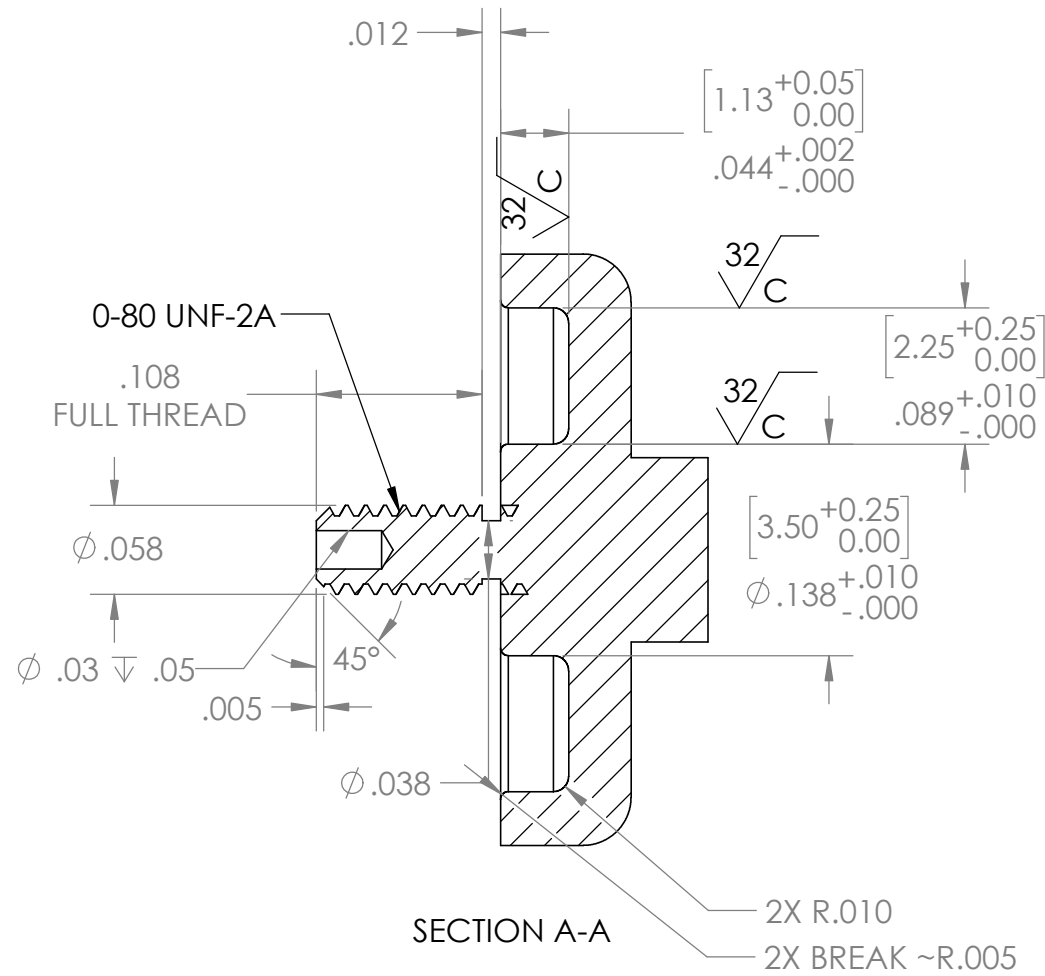
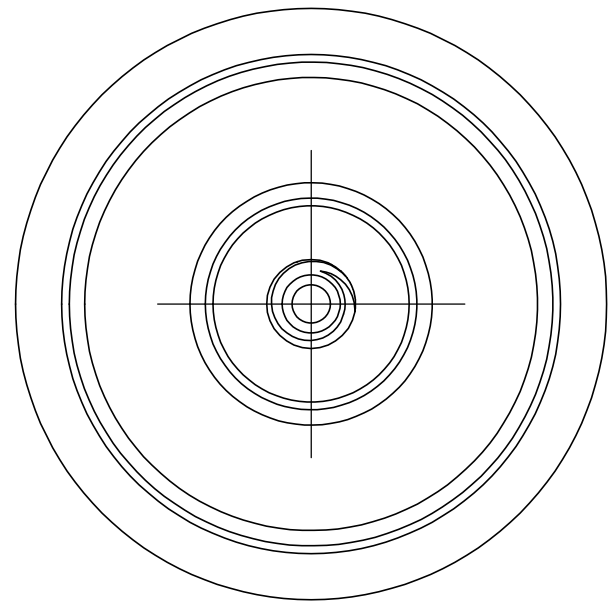
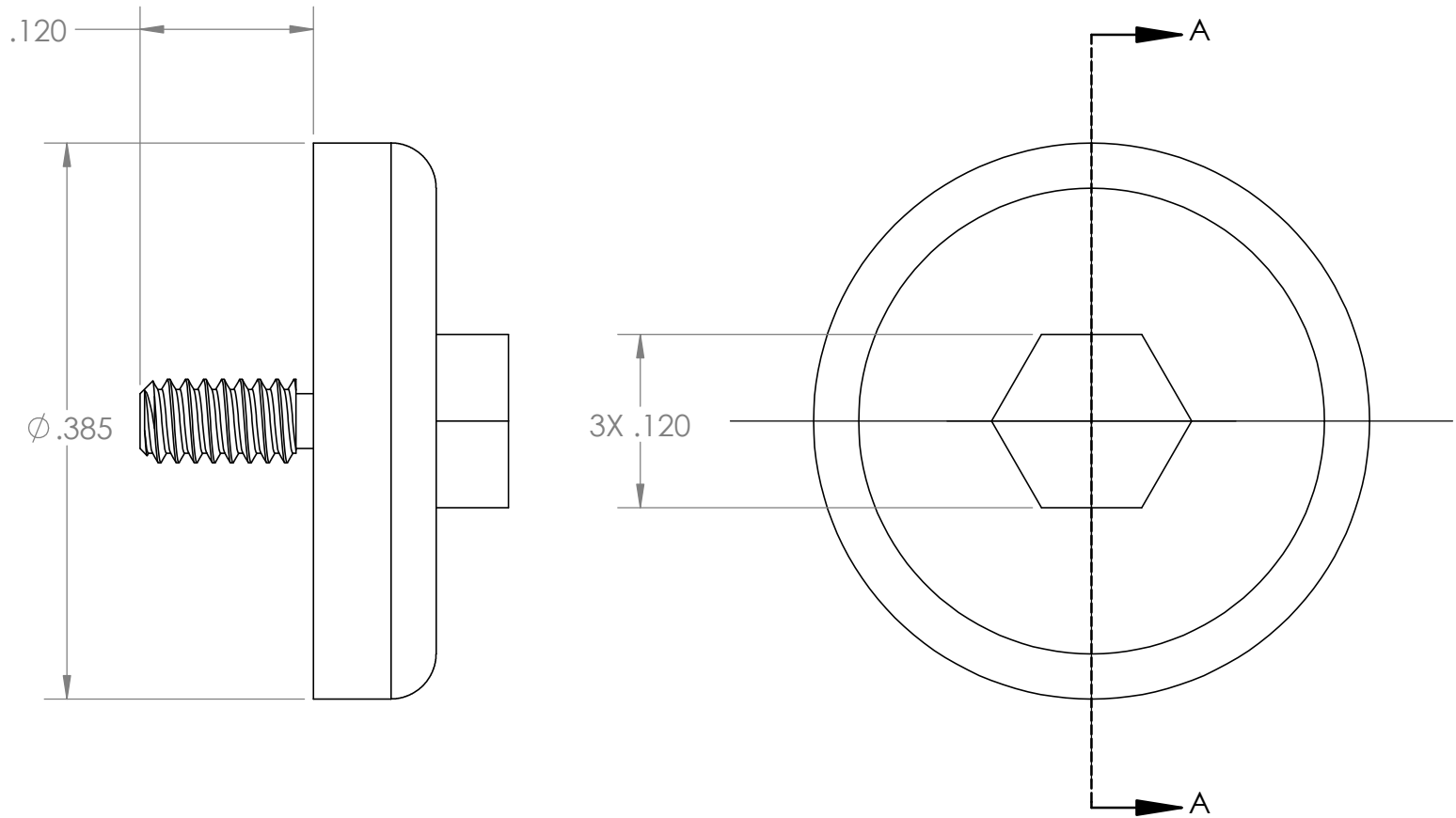


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Note:
Mat'l: Ti, 6Al-4V

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
						ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.				
						PROJECT				
						MAT'L				
								SIZE B	DWG. NO.	REV. G
								SCALE 8:1	CAD FILE:	SHEET 1 OF 1
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				 MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922				
						TA ELECTRODE PLATE				
		DO NOT SCALE DRAWING								