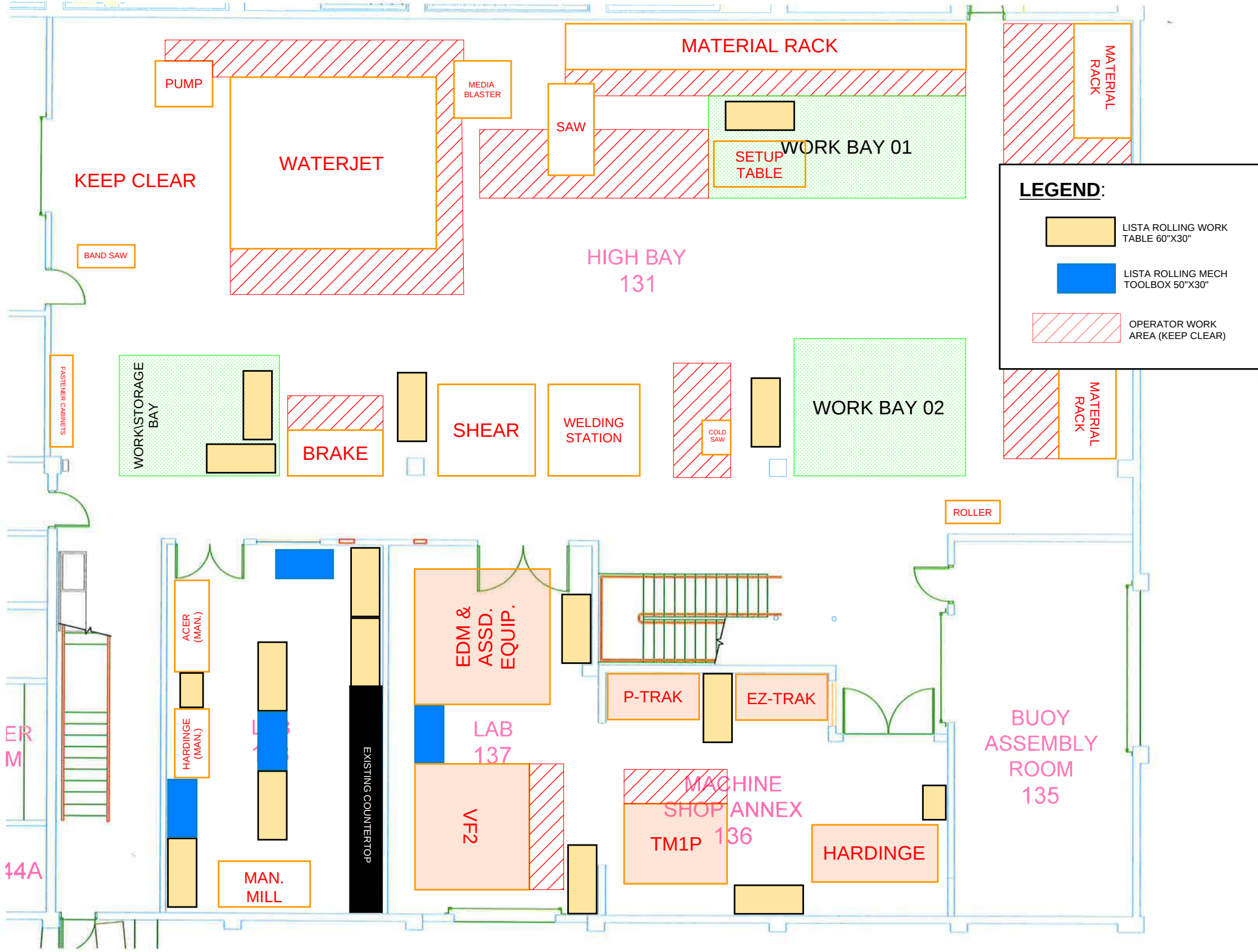




LEGEND:



LISTA ROLLING WORK TABLE 60\"X30\"



LISTA ROLLING MECH TOOLBOX 50\"X30\"



OPERATOR WORK AREA (KEEP CLEAR)

PANEL LOADING ESTIMATE: METech SHOP UPDATE

KEEP CLEAR

WATERJET

MATERIAL RACK

SAW

SETUP
TABLE

WORK BAY 01

MATERIAL
RACK

LEGEND:



LISTA ROLLING WORK
TABLE 60\"X30\"



LISTA ROLLING MECH
TOOLBOX 50\"X30\"



OPERATOR WORK
AREA (KEEP CLEAR)



XA(XA)
PANEL
MAIN BREAKER
RATING:
EXISTING(PROPOSED)

BAND SAW

HIGH BAY
131

WORKSTORAGE
BAY

BRAKE

SHEAR

WELDING
STATION

COLD
SAW

WORK BAY 02

MATERIAL
RACK

125A(200A)
PANEL

125A(200A)
PANEL

ROLLER

ACER:
30A @ 208V-3P

HARDINGE:
20A @ 208V-3P

BRIDGEPORT:
10A @ 208V-3P

TOTAL: 60A
220/208-3P

EDM AND ASSOC.
EQUIP:
13KVA~60A @
220V-3P

HAAS VF2:
70A @ 220V-3P

TOTAL: 130A
220/208-3P

HARDINGE (CNC):
70A @ 220V-3P
EZ-TRAK:
20A @ 220V-3P
PROTOTRAK:
20A @ 220V-3P
HAAS TM1P:
30A @ 220V-3P

TOTAL: 140A 220/208-3P

100A(200A)
PANEL

BUOY
ASSEMBLY
ROOM
135

ER
M

14A