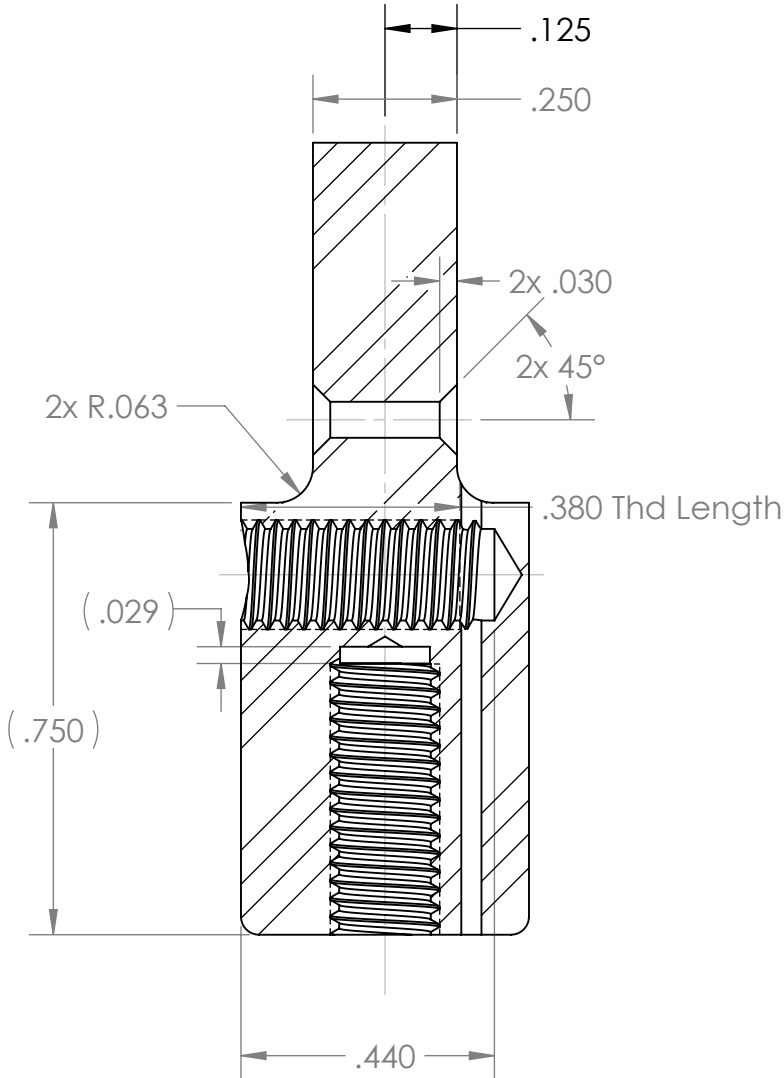
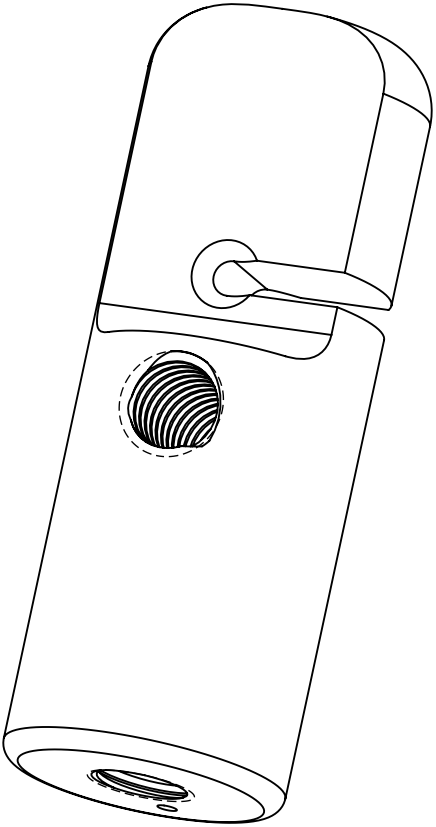
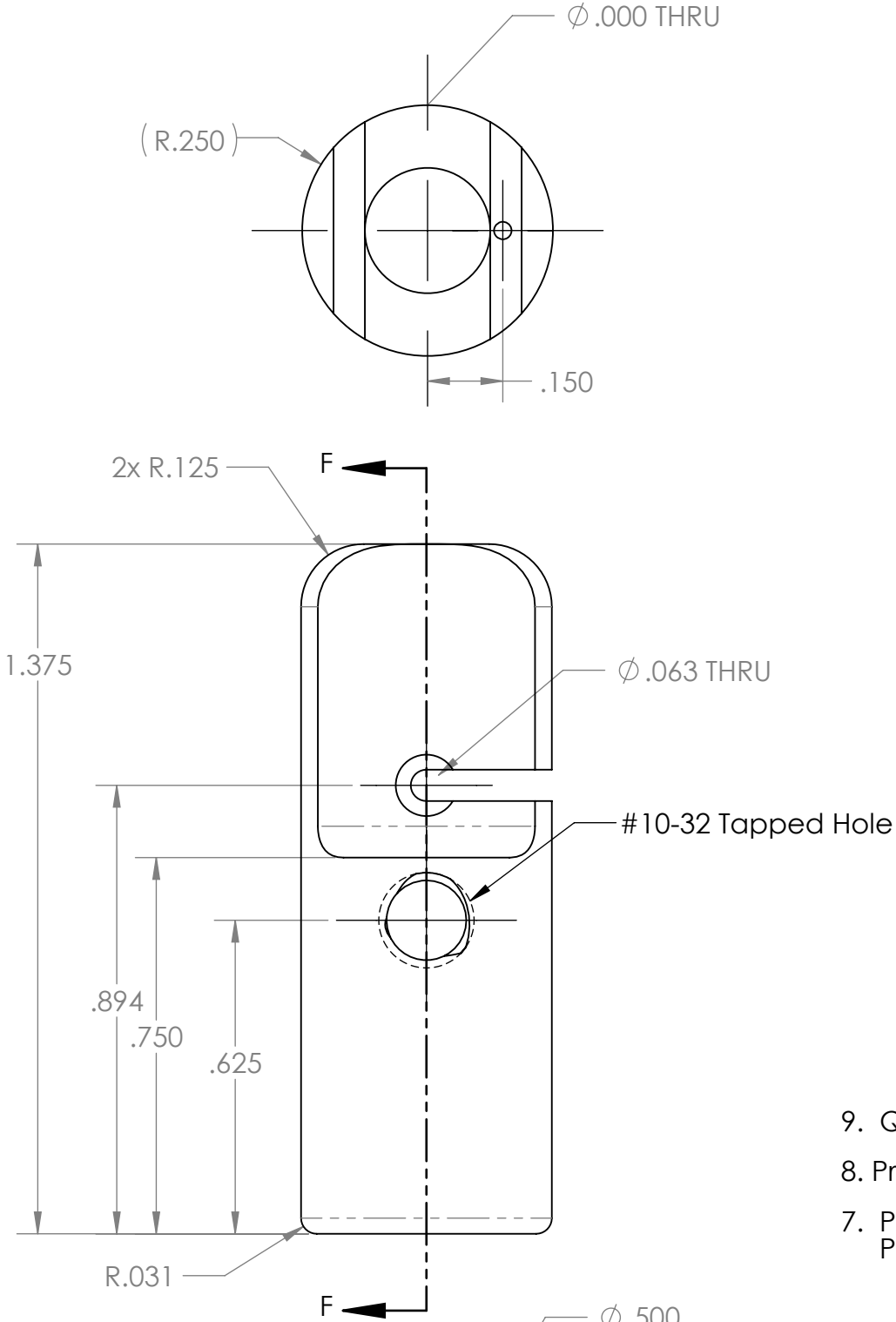


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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
INITIAL RELEASE				
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4	A	Rev.A CHGMAT'L frm Delrin to Visijet M3 Crystal CHG TAP DIA. to .156 - 83% THRD	3/26/2014	J.E.
	B	CHG RP B1 MAT'L frm Visijet M3 Crystal to ULTEM (PEI)	6/17/2015	J.E.
A7	C	Specified build direction	7/13/2016	B.H.



SECTION F-F
SCALE 3 : 1



Ø.156▽.500
POST OP.
BTAP #10-32 UNF-2B
(83% THRD)

9. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
8. Print on side (0.5" tall)
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3

1	1	P-201155-11	Drop Weight Adjustment Guide Rev.A	MBARI	Ultem (PEI)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 TETHYS - LRAUV Drop Weight Adjustment Guide P-201155-11
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 01Aug11	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER	F. Shane 01Aug11	
			CHECKED		
			PROJECT NO.	900739	SIZE B
			PROJECT	LRAUV	
			WEIGHT	0.01	SCALE
					NONE
					CAD
					FILE:
					Project Library\900739\LRAUV
					SHEET 1 OF 1

