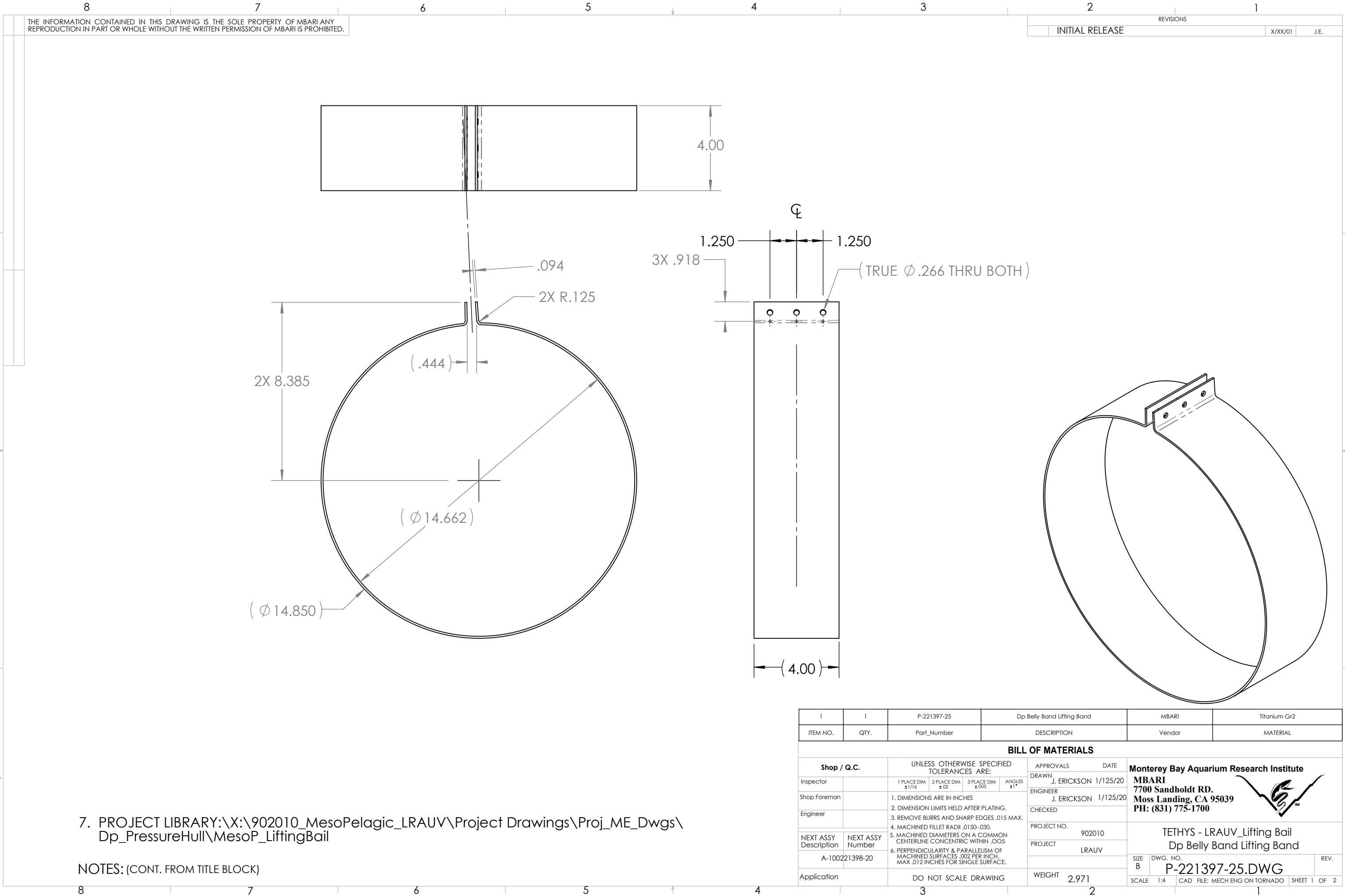




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\X:\902010_MesoPelagic_LRAUV\Project Drawings\Proj_ME_Dwgs\
Dp_PressureHull\MesoP_LiftingBail

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221397-25	Dp Belly Band Lifting Band	MBARI	Titanium Gr2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1/125/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1/125/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 902010	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
A-100221398-20		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 2.971	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV_Lifting Bail Dp Belly Band Lifting Band	
				SIZE B DWG. NO. P-221397-25.DWG	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	

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TETHYS - LRAUV_Lifting Bail
Dp Belly Band Lifting Band

