

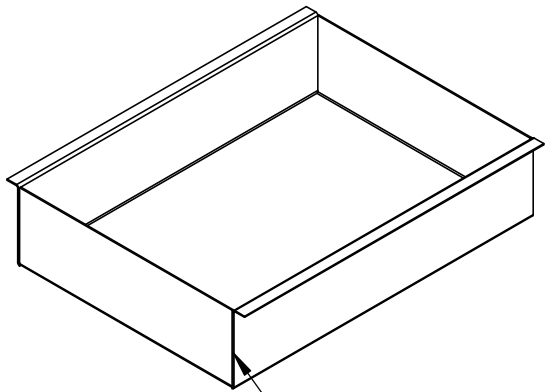


Figure 10 shows a square plate with overall dimensions of 25.43 by 21.85. The central square has a side length of 18.75. The four corners are chamfered with a 90-degree angle and a radius of 0.06. The chamfer dimensions are labeled as "UP 90° R.06" and "DOWN 90° R.06".



MAT'L = ~~STAINLESS STEEL~~ OR ALUMINUM

Monterey Bay Aquarium Research Institute

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M. TALKOVIC		20 APR 15	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER M. TALKOVIC		20 APR 15					
Engineer						CHECKED							
NEXT ASSY Description						NEXT ASSY Number	PROJECT NO. 362000						
						PROJECT	DOC RICKETTS		LARS controls enclosure				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 100XXXDWG		REV.		
								SCALE 1:4	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1		

FILE LOCATION: \\Atlas\dmo\Doc Ricketts\All Drawings Files\DP control room\copilot station