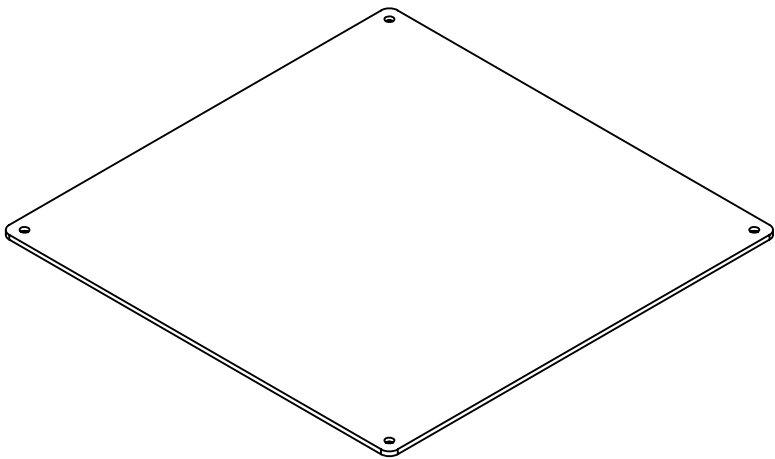




A diagram showing a horizontal beam with a vertical stock at the right end. The stock is labeled "0.125 STOCK".

MAT'L = 1/8" ALUMINUM PLATE, 2 QTY

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M. TALKOVIC	15 NOV 24	ENGINEER M. TALKOVIC	15 NOV 24						
Shop Foreman		1. DIMENSIONS ARE IN INCHES						CHECKED							
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.													
NEXT ASSY Description		NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.		362000		joiner panel grommet cover plate					
				4. MACHINED FILLET RADII .0150-.030.		PROJECT		DOC RICKETTS							
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B		DWG. NO.		REV.	
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.						SCALE		1:4		CAD FILE: MECH ENG ON TORNADO	
Application				DO NOT SCALE DRAWING		WEIGHT				SHEET 1		OF 1			

FILE LOCATION: \\atlas\dmo\Doc Ricketts\All Drawings Files\DP control room\copilot station