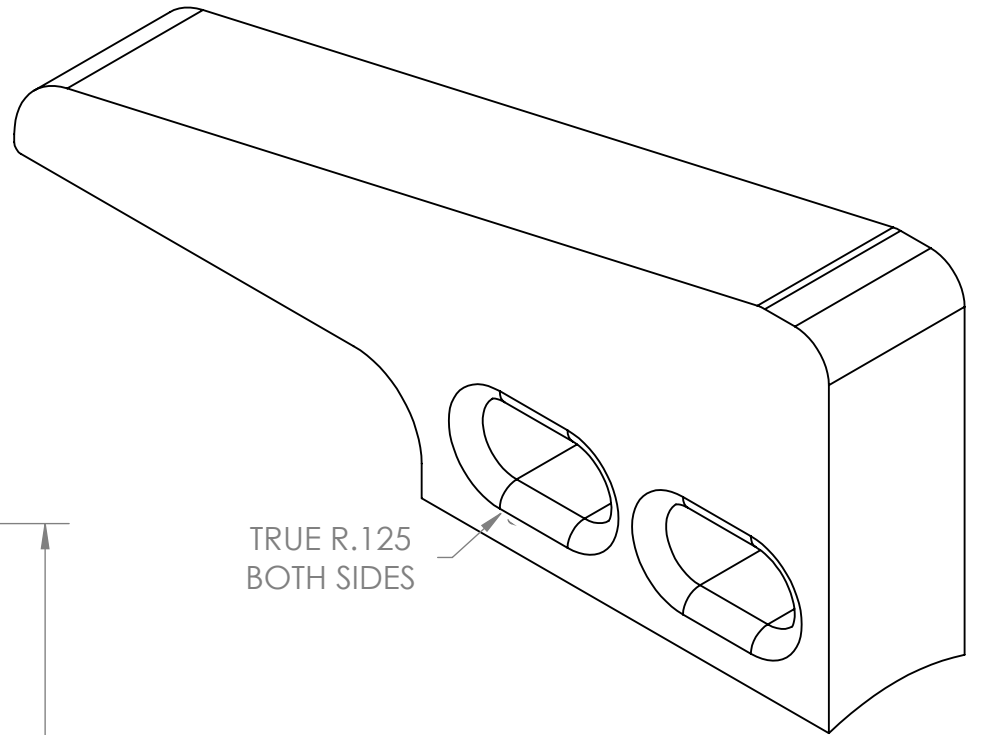
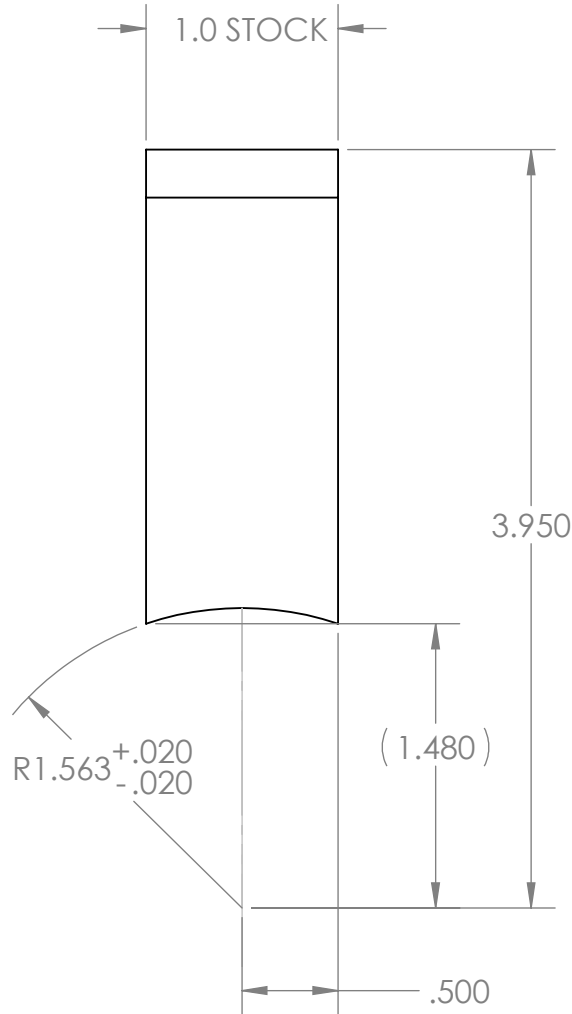




WATER JET FINISH OK

MAT'L = BLACK UHMW, QTY = 4

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  pan and tilt tether guard	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN M. TALKOVIC	20 APR 15	ENGINEER M. TALKOVIC	20 APR 15		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				CHECKED					
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO. 362000					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT DOC RICKETTS					
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.									
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005									
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.									
Application		DO NOT SCALE DRAWING				WEIGHT					
						SIZE B		DWG. NO. 100222457		REV.	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	