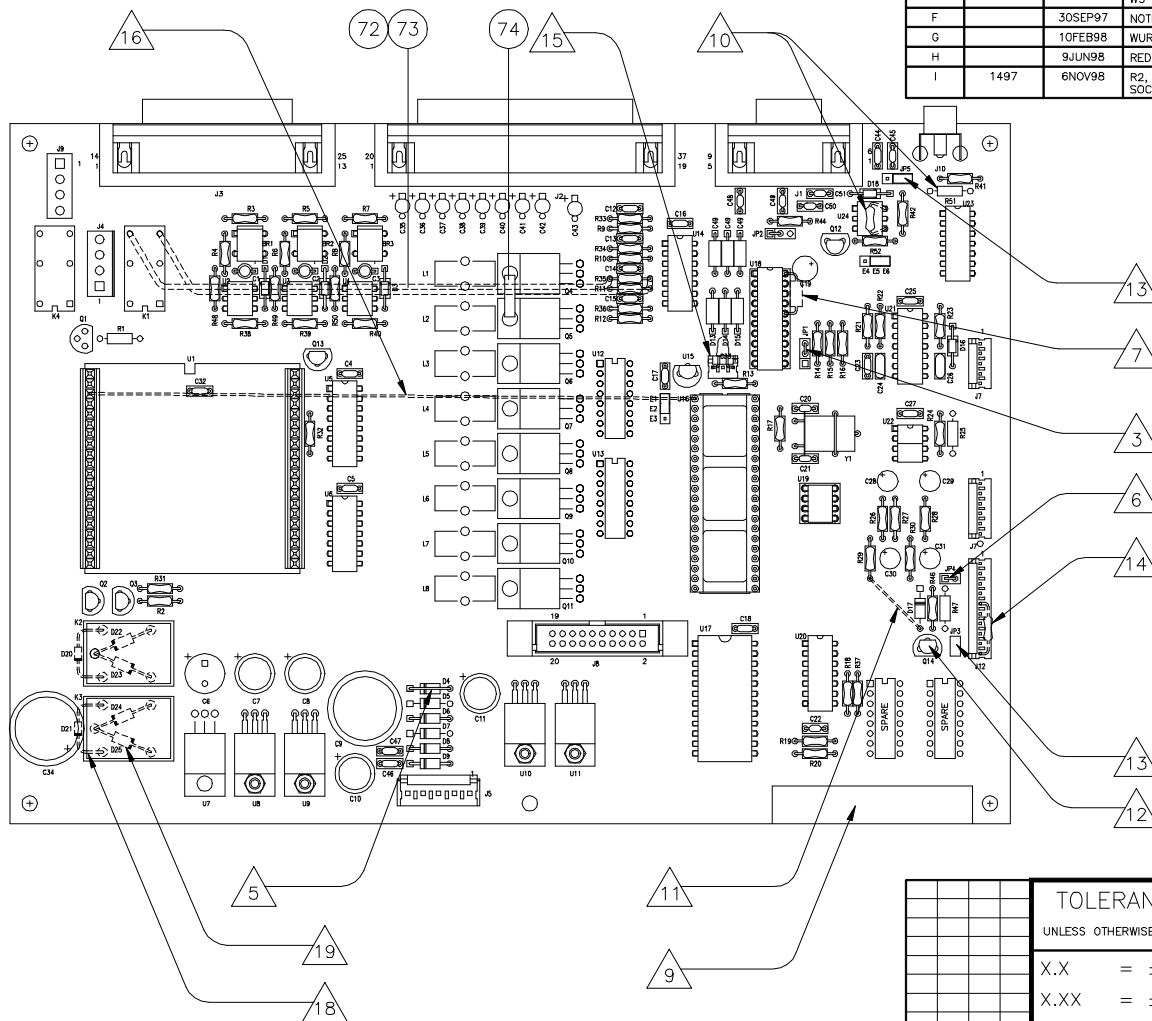




REV.	ECO#	DATE	DESCRIPTION	BY
A		13OCT94	PARTS NOT USED BY TAC-92C REMOVED FROM LM.	JPD
B		21DEC94	QTY. ITEM 2 WS 1; QTY. ITEM 21 WS 2; P/N 111461-2 QTY. 1 DLT'D; ADD'D ITEM 62; QTY. ITEM 59, 65, 66 WS 1 EACH.	MP
C		6NOV96	USE REV. F ARTWORK; CHG U24 TO OPTO ISOLATOR; ADD'D C48-51, R51, R52; DEL R43, R45; DEL J1 JUMPERS.	MB
D		4FEB97	ADD'D NOTE 10; CHG'D NOTE 9; C32 WS LOADED.	MB
E		24FEB97	Q14 & R46 LOADED; NOTE 9 WS REV. D; NOTES 11-14 ADD'D; R53 ADD'D; ITEMS 37 & 57 ADD'D; ITEM 65 QTY. WS 2.	MB
F		30SEP97	NOTE 15 & ITEM 62 ADD'D; NOTE 2 WS REV. F ARTWORK.	MB
G		10FEB98	WURE JUMPER ADD'D FROM U16-1 TO U1-3.	MB
H		9JUN98	REDRAWN IN CAD; ITEM 59 WS AT J11; ITEMS 72, 73, 74 & NOTE 17 ADD'D; DAC-97 ADD'D; TAC-92M DLT'D.	MB
I	1497	6NOV98	R2, R31, R32, C4, C32, C34, D20-D25, Q2, Q3, Q13, K2, K3 & U5 LOADED AND ADD'D TO LM; NOTES 18, 19 & U18 SOCKET ADD'D.	MB

NOTES:

- REFER TO LM 113275.
- USE REV. G ARTWORK.
- INSTALL WIRE JUMPER FROM JP1-2 TO JP1-3.
- INSTALL WIRE JUMPER FROM JP2-1 TO JP2-2.
- INSTALL WIRE JUMPER AT D4.
- INSTALL WIRE JUMPER FROM JP4-1 TO JP4-2.
- INSTALL D19 FROM U18-16 TO U18-20, SOLDER SIDE.
- FOLLOWING PARTS NOT LOADED:
J4, J9, K1, K4
Q1, Q4-Q11
R1, R47, R25
C6, C35-C43
D5, D7, D17
U7, U12, U13
L1-L8
- MARK BOARD WITH ASS'Y No. 113275 REV. I AFTER ASS'Y.
- REMOVE R51 AT U23; INSTALL R51 FROM U24-4 TO U24-6, SOLDER SIDE.
- INSTALL WIRE JUMPER D17 ANODE TO R29, SOLDER SIDE. (D17 UNLOADED).
- INSTALL Q14 REVERSED FROM ARTWORK OUTLINE.
- INSTALL 2-POS. JUMPER (ITEM 65) FROM JP3-1 TO JP3-2 FOR DAC-97. INSTALL 2-POS. JUMPER FROM JP5-2 TO JP5-3 FOR TAC-92C.
- INSTALL R53 FROM J12-5 TO J12-10, SOLDER SIDE.
- INSTALL 3-PIN HEADER (ITEM 62) AT C33 LOCATION (REMOVE PIN 2), PIN 1 TO C33+. INSTALL C33 ON SOLDER SIDE (+ TO R13).
- INSTALL WIRE JUMPER FROM U16-1 TO U1-3, SOLDER SIDE.
- INSTALL TWISTED PAIR WIRE JUMPER FROM U16-1 TO U1-3, SOLDER SIDE. INSTALL TWISTED PAIR WIRE JUMPERS FROM R35 GND TO J3-3 AT K1(BLK) SOLDER SIDE, AND FROM R35 TO J3-1 AT K1(BLU) SOLDER SIDE. FASTEN WITH A CABLE TIE (ITEM 74) BETWEEN Q4 & Q5.
- INSTALL D20-D21, SOLDER SIDE. ANODE TO UBB AS SHOWN.
- INSTALL D22-D25, SOLDER SIDE. ANODE AS SHOWN.

REFERENCE DRAWINGS:

112226 ACU PCB SCHEMATIC
112227 ACU PCB FABRICATION

TOLERANCES UNLESS OTHERWISE SPECIFIED		Sea  Tel, inc.	
X.X	= ± .050"	SCALE: NONE	APPROVED BY:
X.XX	= ± .020"	DATE: 1SEP94	DRAWN BY: JPD
X.XXX	= ± .005"		REVISED:
ANGLES = ± 30'		ACU PCB ASSEMBLY	
3rd ANGLE PROJECTION 		TAC-92C/DAC-97	SIZE B
REV. SHT. REV. LM REV. STATUS		SHT. 1 OF 1	DRAWING NUMBER 113275-I