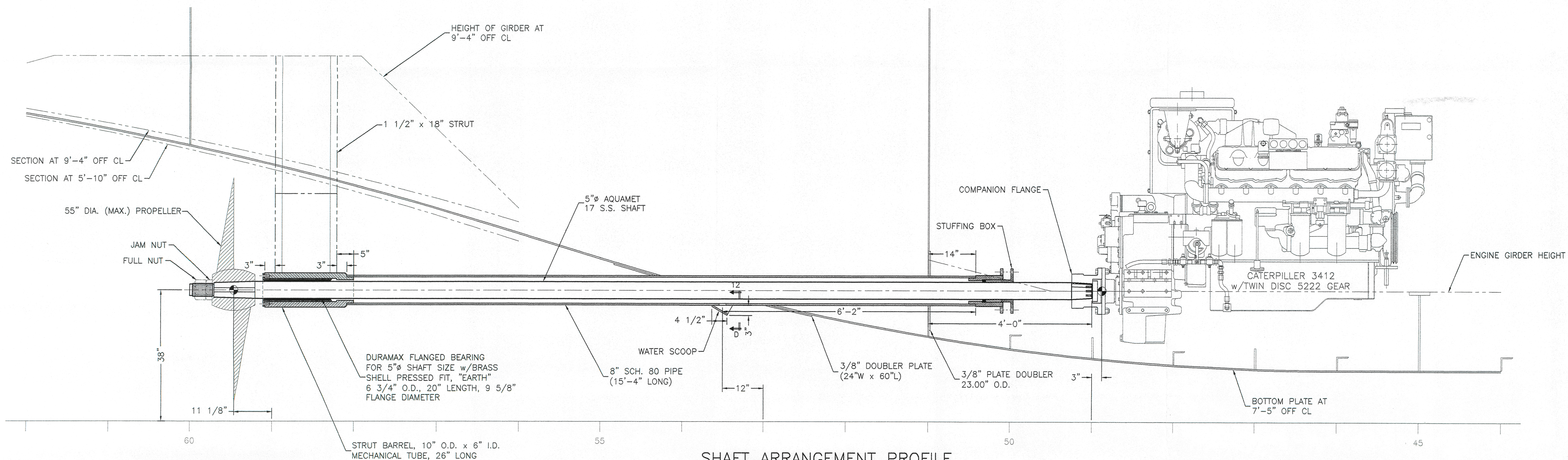
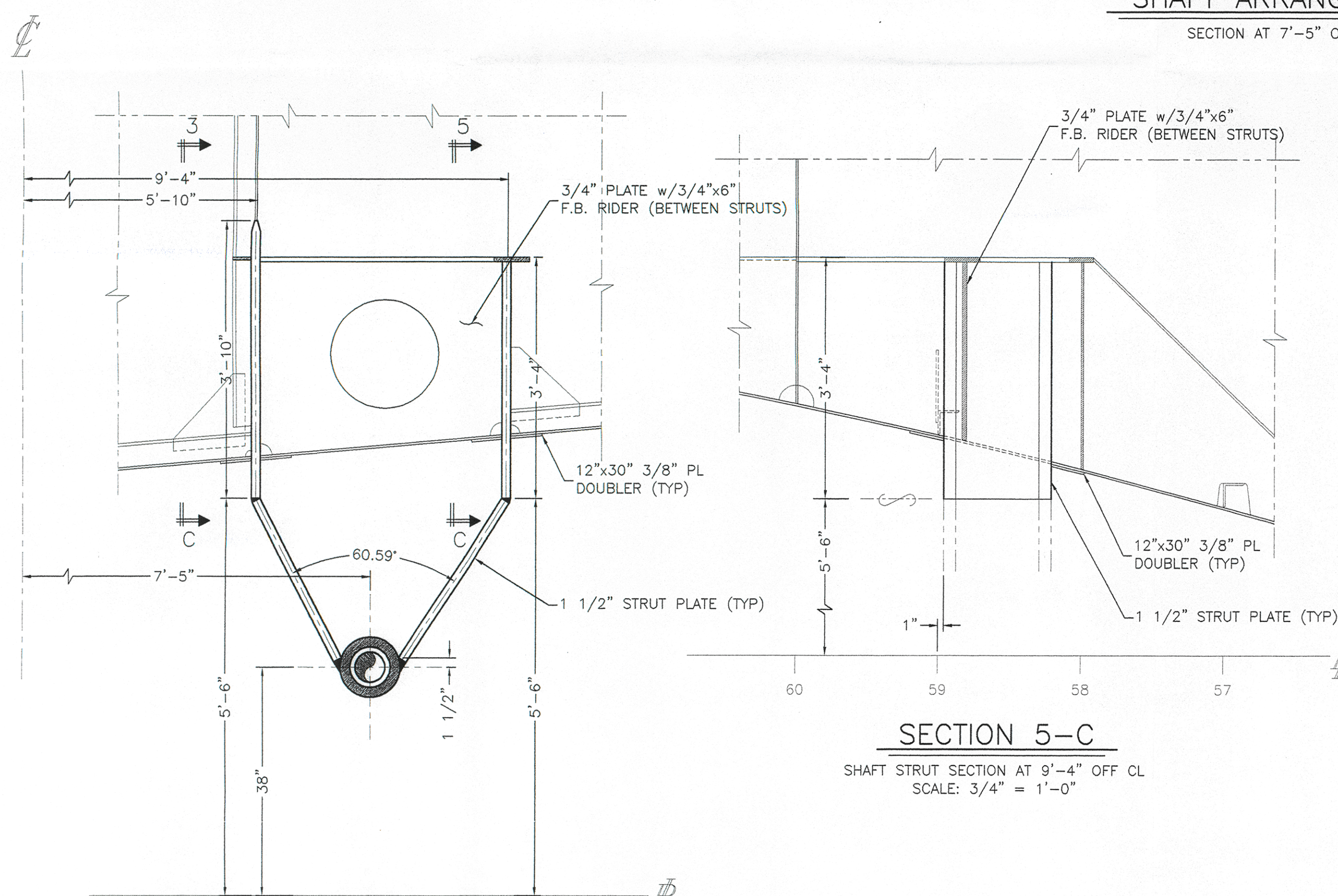


REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVED
1	ISSUED FOR REVIEW	7/30/03	
2	SHAFT DIA. REDUCED TO 5" AQUAMET 17 PER SHIPYARD REQUEST.	8/27/03	



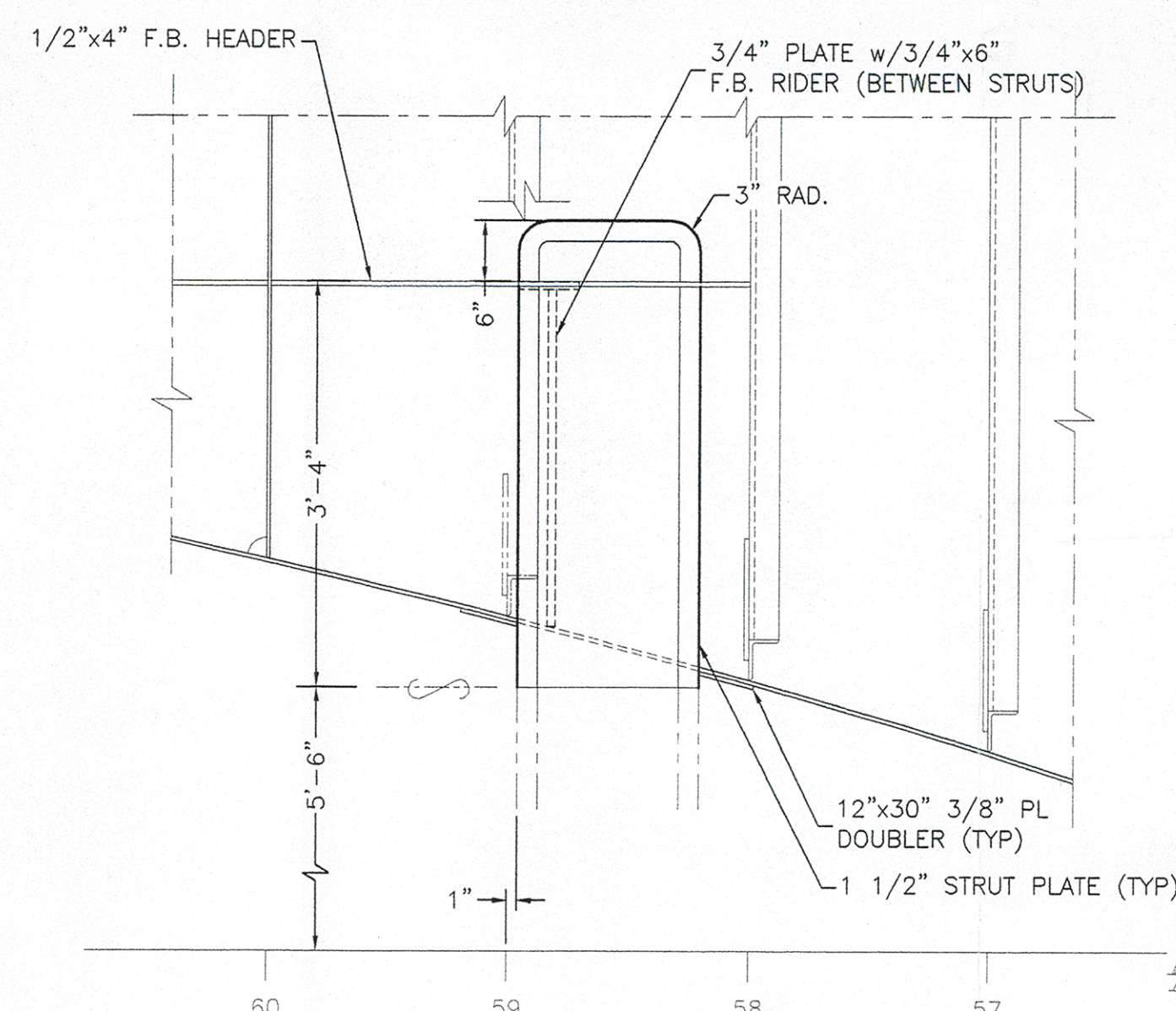
SHAFT ARRANGEMENT PROFILE

SECTION AT 7'-5" OFF VESSEL CENTERLINE



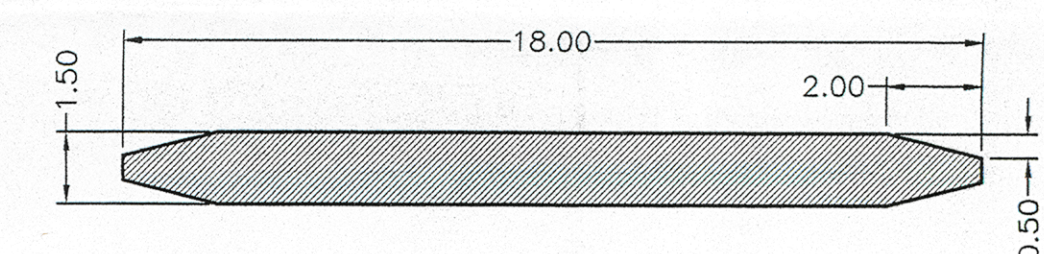
SHAFT STRUT DETAILS

SECTION AT FRAME No.59 LKG AFT
SCALE: 3/4" = 1'-0"



SECTION 3-C

SHAFT STRUT SECTION AT 5'-10" OFF CL
SCALE: 3/4" = 1'-0"



TYPICAL SHAFT STRUT SECTION

SCALE: 3" = 1'-0"

GENERAL NOTES

1. ALL KEYWAYS TO BE FILLETED IN ACCORDANCE WITH GOOD MACHINING PRACTICE.
2. ALL WELDING SHALL BE IN ACCORDANCE WITH ABS WELDING STANDARDS.
3. PROPELLERS AND GEAR COMPANION FLANGES TO BE FITTED TO ACHIEVE AT LEAST 85% CONTACT. MATCH MARK PROPELLERS AND COUPLINGS TO THEIR RESPECTIVE SHAFTS.

REFERENCES	
NO.	TITLE
1	136 FT. OFFSHORE SUPPLY VESSEL
2	PROPULSION SHAFTING ARRANGEMENT & DETAILS

STERLING MARINE, LTD. 1150 SHADY LANE GULF BREEZE, FL 32563	
DATE: 23 JULY 2003	CONTRACT NO.
APPROVED BY: T. J. CARVER	DWG. NO. 137-C610-01
DATE: 23 JULY 2003	SCALE: 3/4" = 1'-0"
SHEET 1 OF 2	REV. 2