

REVISIONS

SYM.	DESCRIPTION	DATE	APPROVED
1	ISSUED FOR REVIEW	5/14/03	
2	REVISED PER SHIPYARD COMMENTS	6/26/03	

SIDE PLATE SECTION
PORT SHOWN, LOOKING TO PORT; STBD SIM. OPP. HAND

SECTION AT CENTERLINE

SECTION AT 3'-0" OFF CL
PORT SHOWN, LOOKING TO PORT; STBD SIM. OPP. HAND

GENERAL NOTES

- ALL STEEL SHALL BE ASTM A-36, TESTED IN ACCORDANCE WITH PART 2, SECTION 1 OF THE 1997 ABS 90 METER RULES.
- ALL WELDING SHALL BE IN ACCORDANCE WITH APPROVED ABS STANDARD WELDING PROCEDURES. (SEE REF. No.1)
- ALL STIFFENERS BELOW MAIN DECK SHALL BE 4"x3-1/2"x5/16" ANGLE UNLESS NOTED OTHERWISE.
- LIGHTNING HOLES TO BE AT LEAST 6" AWAY FROM SHELL PLATE, MAJOR STRUCTURE, AND OTHER CUTOUPS.

REFERENCES

NO.	TITLE	DWG. NO.
4	DECK & BOTTOM STRUCTURE PLAN	143-C305-01
3	BOWTHRUSTER DETAILS	143-C310-01
2	TRANSVERSE SECTIONS	143-C305-02
1	MIDSHIP SECTIONS	143-C301-01

STERLING MARINE, LTD.
1150 SHADY LANE
GULF BREEZE, FL 32563
136 FT. OFFSHORE SUPPLY VESSEL
(LoFORCE SHIPYARD, INC. - HULL 137 & 138)
LONGITUDINAL SECTIONS

PORT SHOWN, LOOKING TO PORT; STBD SIM. OPP. HAND

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REFERENCES

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STERLING MARINE, LTD.		STERLING MARINE, LTD.	
DESIGNED BY: T. J. CARVER	CHECKED BY:	1150 SHADY LANE GULF BREEZE, FL 32563	
APPROVED BY:	DWG. NO.	136 FT. OFFSHORE SUPPLY VESSEL (LaFORCE SHIPYARD, INC. - HULL 137 & 138)	
DATE: 04 MAY 2003	CONTRACT NO.	LONGITUDINAL SECTIONS	
LaFORCE			
APPROVED:	SIZE	PROJECT NO.	DWG. NO.
	DRAWN	-	137-C307-01
DATE:	SHEET	1 OF 2	