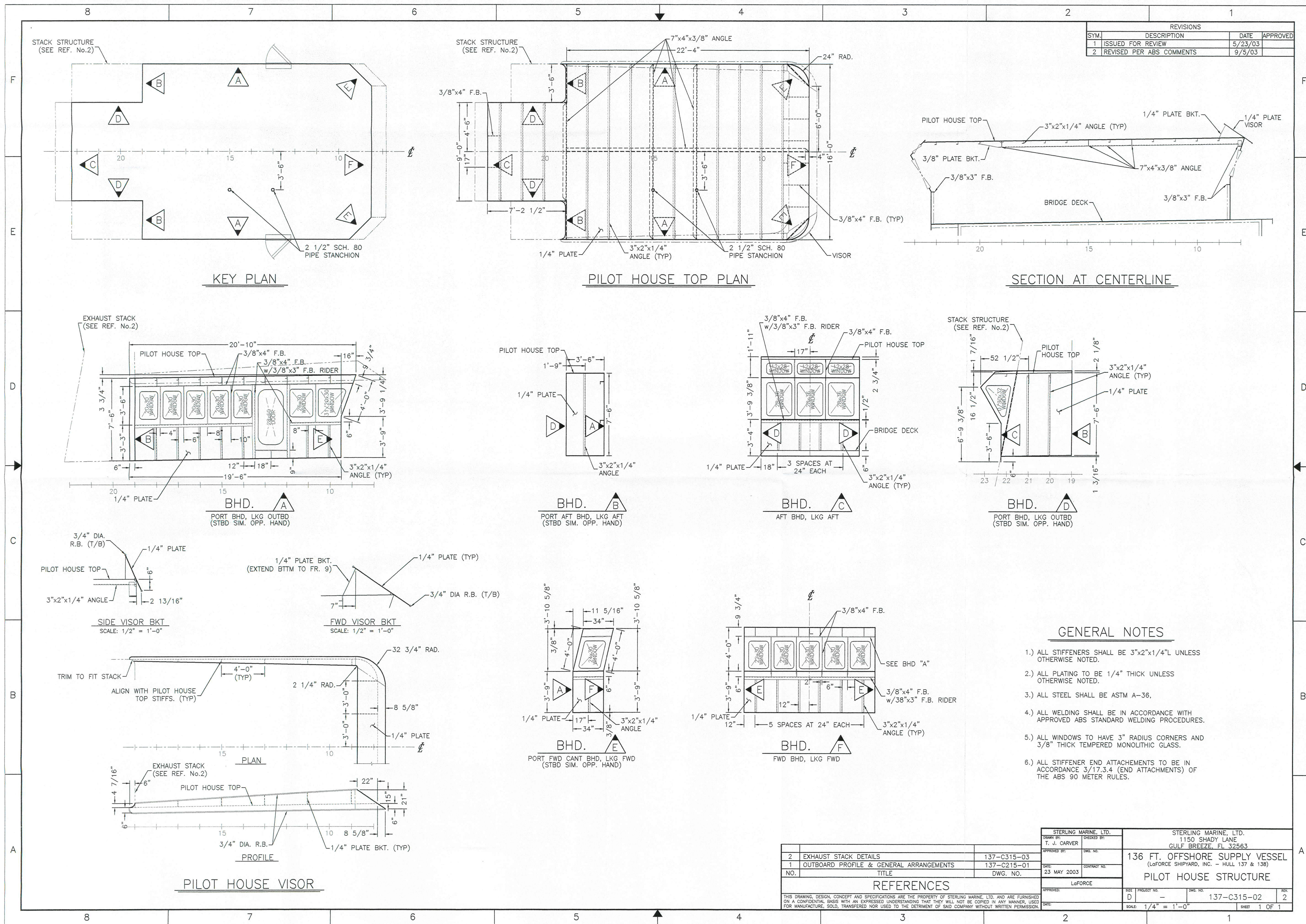




REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVED
1	ISSUED FOR REVIEW	5/23/03	
2	REVISED PER ABS COMMENTS	9/5/03	

GENERAL NOTES

- 1.) ALL STIFFENERS SHALL BE 3"x2"x1/4" UNLESS OTHERWISE NOTED.
- 2.) ALL PLATING TO BE 1/4" THICK UNLESS OTHERWISE NOTED.
- 3.) ALL STEEL SHALL BE ASTM A-36.
- 4.) ALL WELDING SHALL BE IN ACCORDANCE WITH APPROVED ABS STANDARD WELDING PROCEDURES.
- 5.) ALL WINDOWS TO HAVE 3" RADIUS CORNERS AND 3/8" THICK TEMPERED MONOLITHIC GLASS.
- 6.) ALL STIFFENER END ATTACHMENTS TO BE IN ACCORDANCE 3/17.3.4 (END ATTACHMENTS) OF THE ABS 90 METER RULES.

NO.	TITLE	DWG. NO.
2	EXHAUST STACK DETAILS	137-C315-03
1	OUTBOARD PROFILE & GENERAL ARRANGEMENTS	137-C215-01

REFERENCES

THIS DRAWING, DESIGN, CONCEPT AND SPECIFICATIONS ARE THE PROPERTY OF STERLING MARINE, LTD. AND ARE FURNISHED ON A CONFIDENTIAL BASIS WITH AN EXPRESSED UNDERSTANDING THAT THEY WILL NOT BE COPIED IN ANY MANNER, USED FOR MANUFACTURE, SOLD, TRANSFERRED NOR USED TO THE DETRIMENT OF SAID COMPANY WITHOUT WRITTEN PERMISSION.

STERLING MARINE, LTD. DESIGNED BY: T. J. CARVER CHECKED BY: APPROVED BY: DATE: 23 MAY 2003		STERLING MARINE, LTD. 1150 SHADY LANE GULF BREEZE, FL 32563 136 FT. OFFSHORE SUPPLY VESSEL (LoFORCE SHIPYARD, INC. - HULL 137 & 138) PILOT HOUSE STRUCTURE	
LoFORCE		SCALE: 1/4" = 1'-0"	
SHEET 1 OF 1		2	