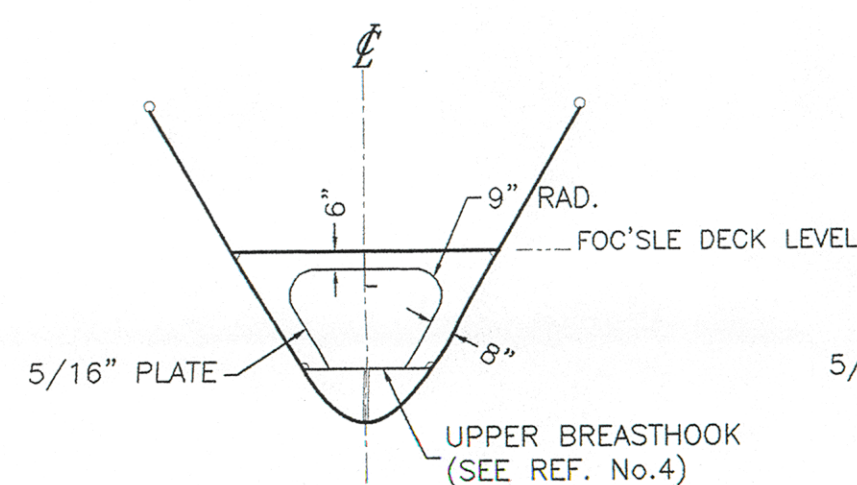
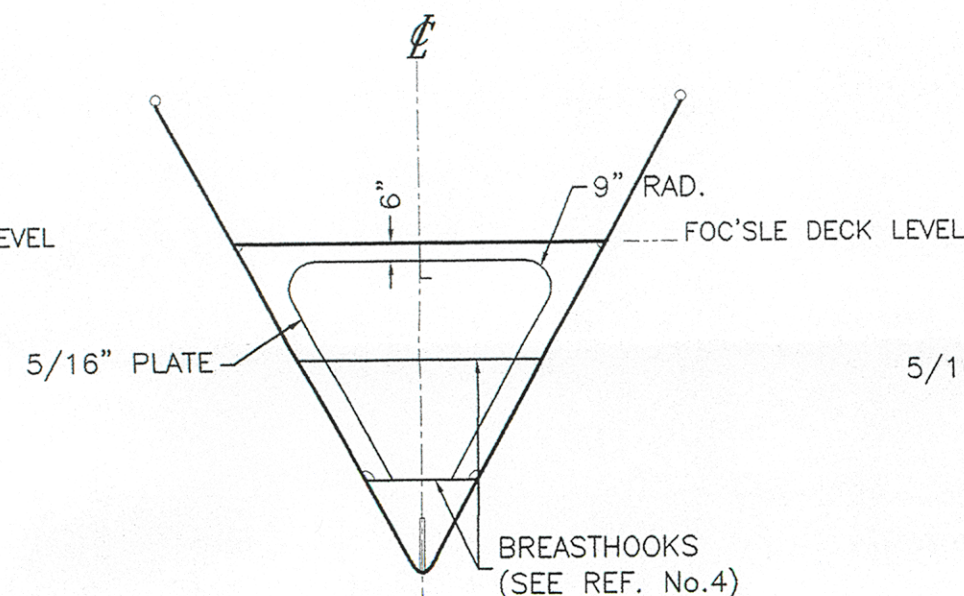


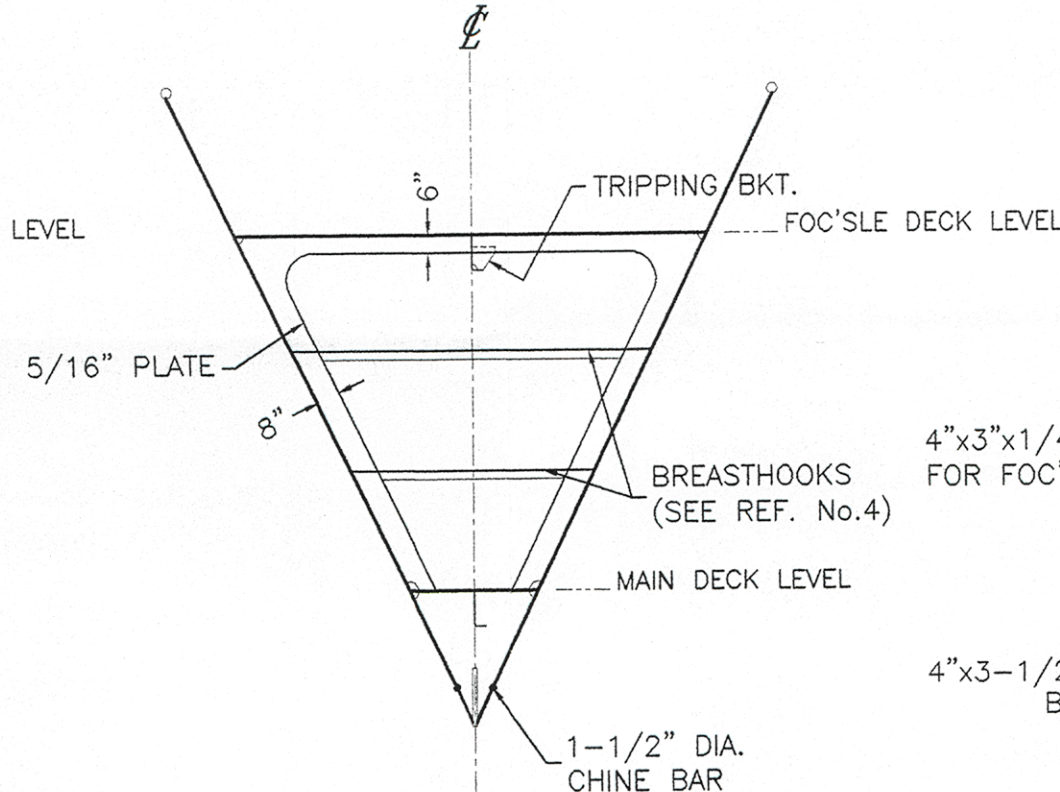
REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVED
1	ISSUED FOR REVIEW	5/14/03	
2	REVISED PER SHIPYARD COMMENTS	6/30/03	



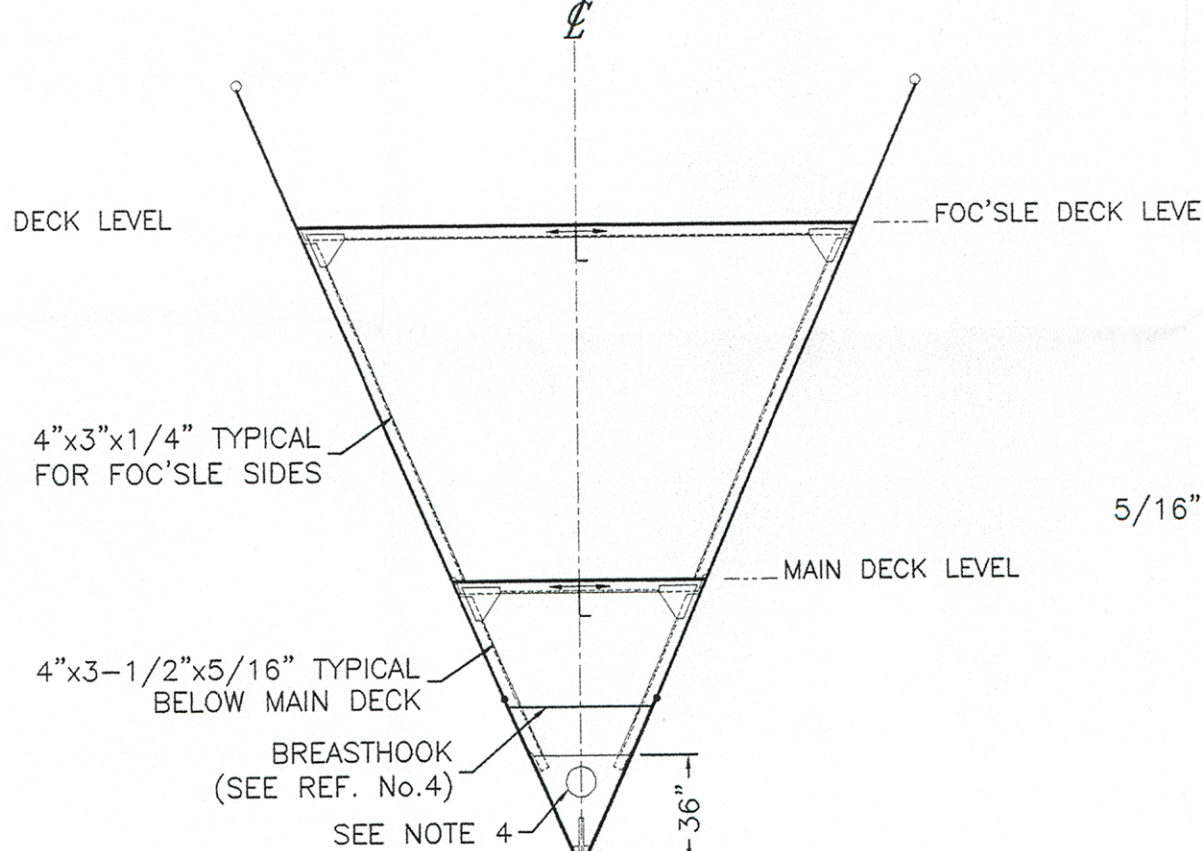
FRAME No.A
LOOKING AFT



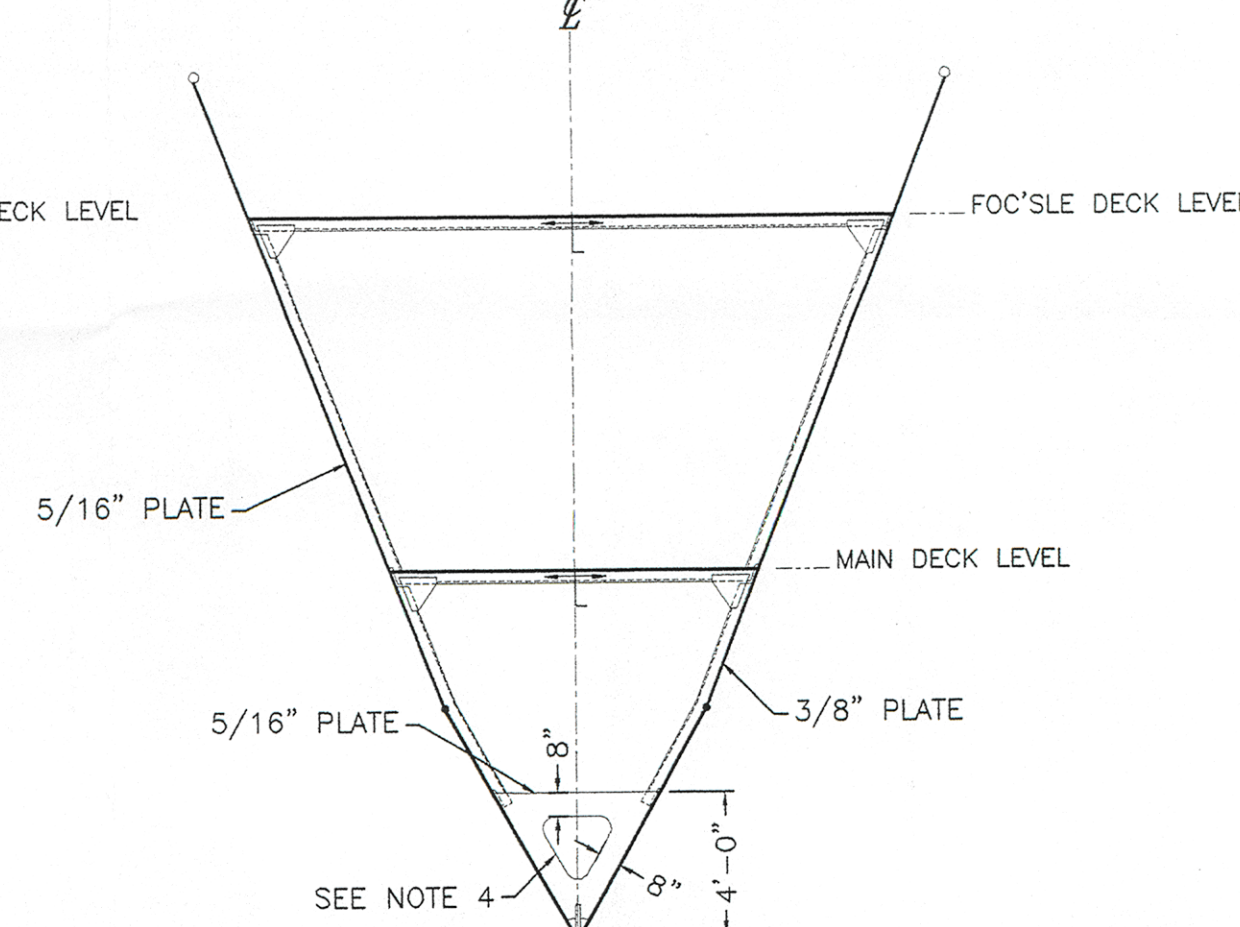
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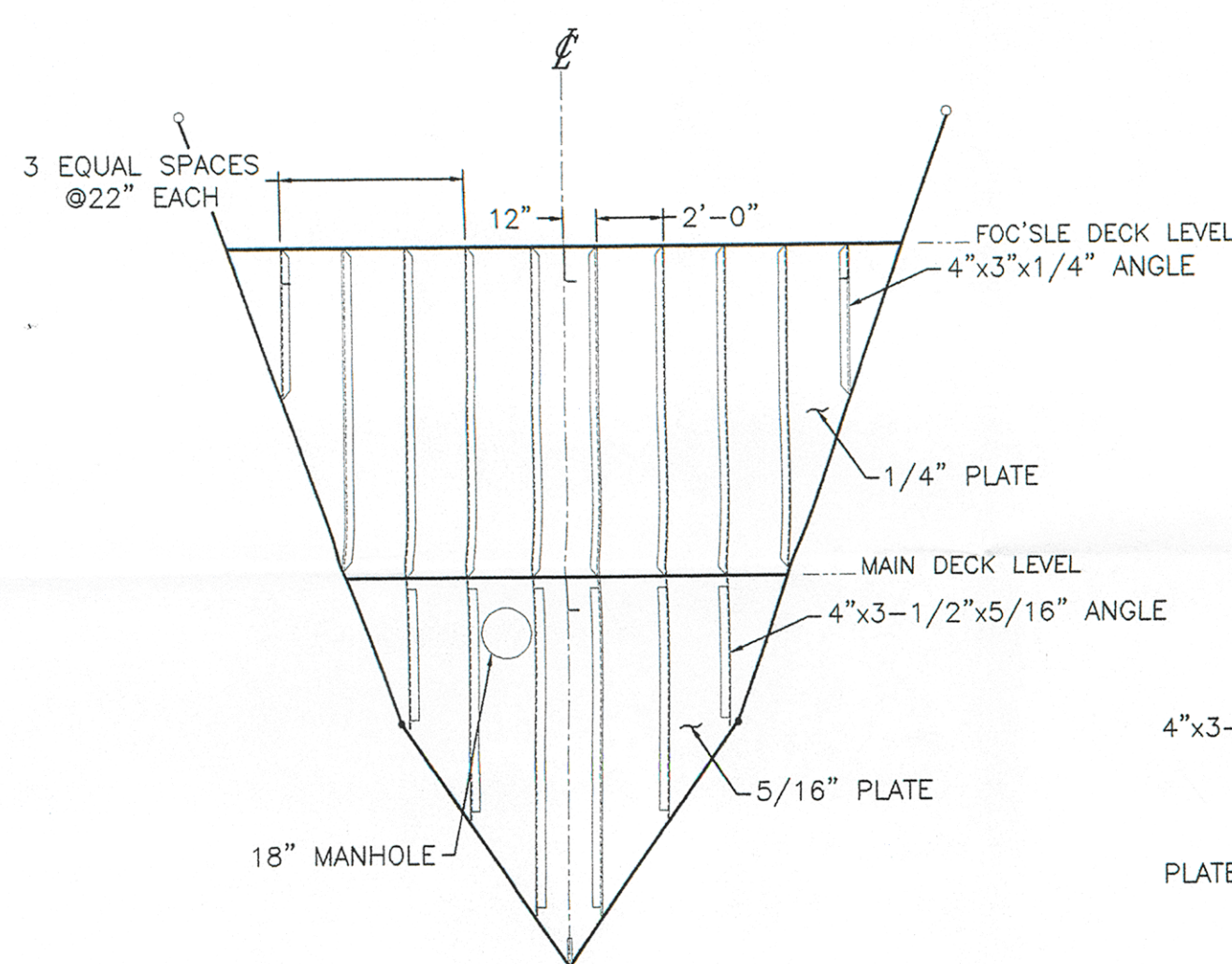
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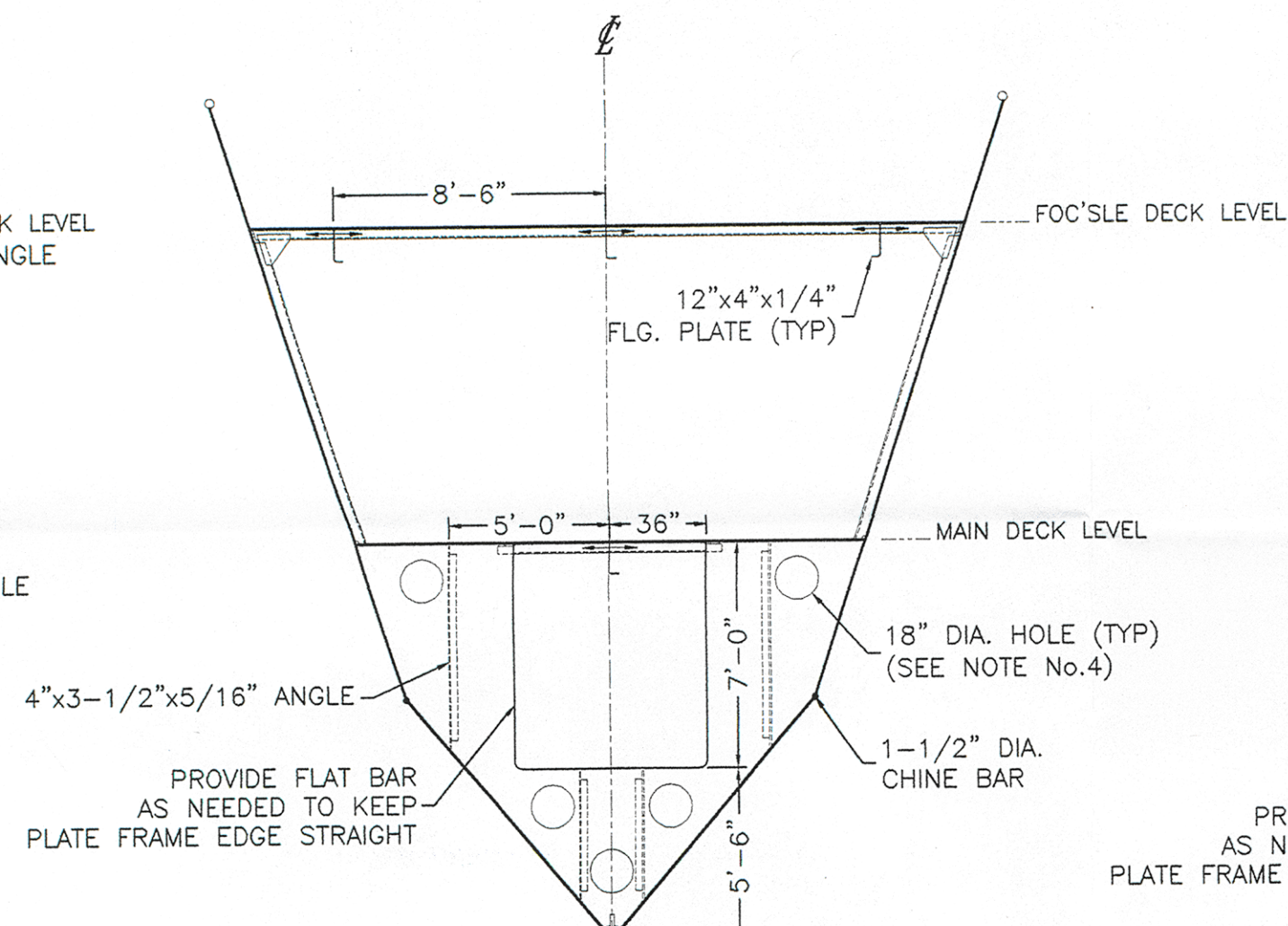
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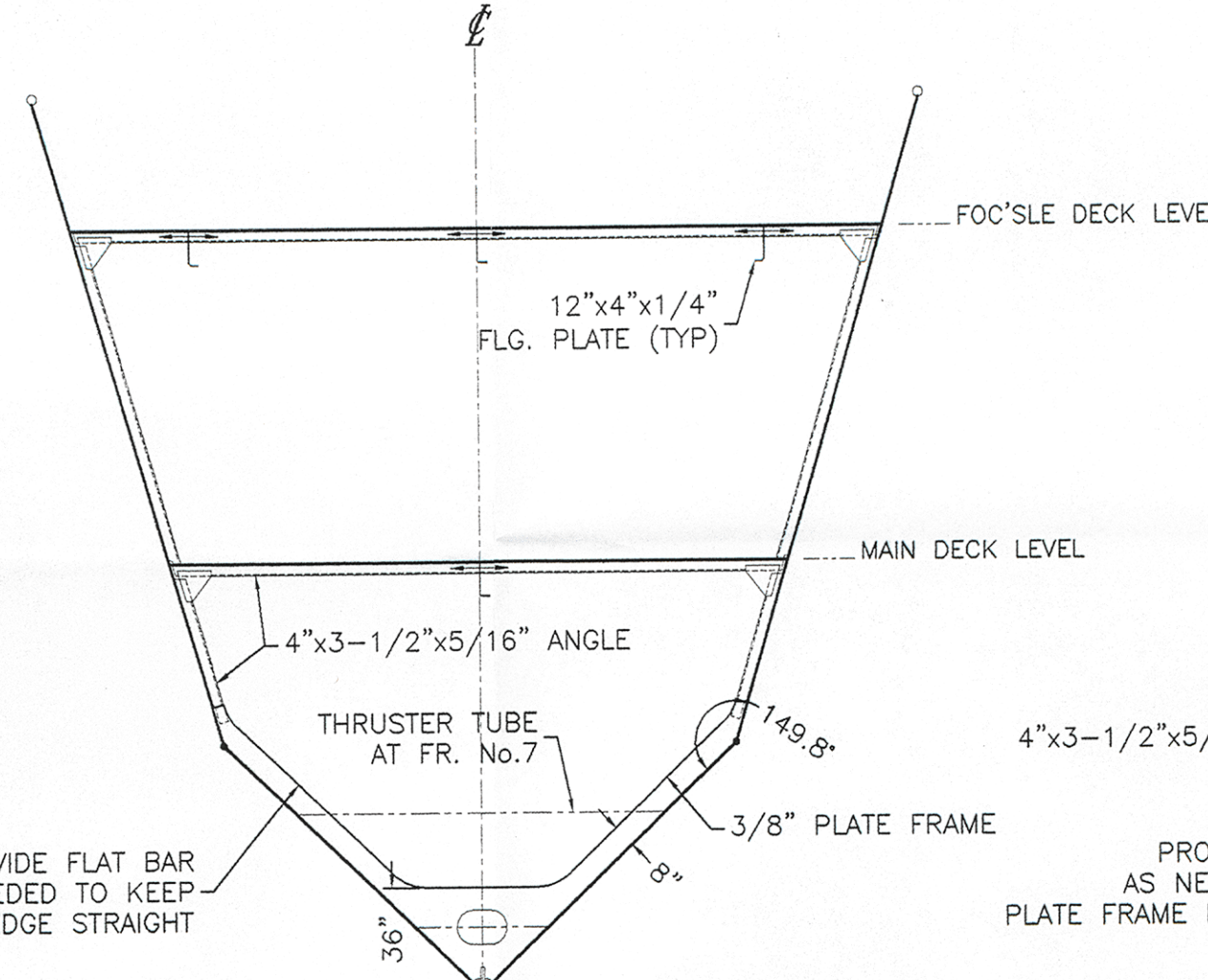
FRAME No.3
LOOKING AFT



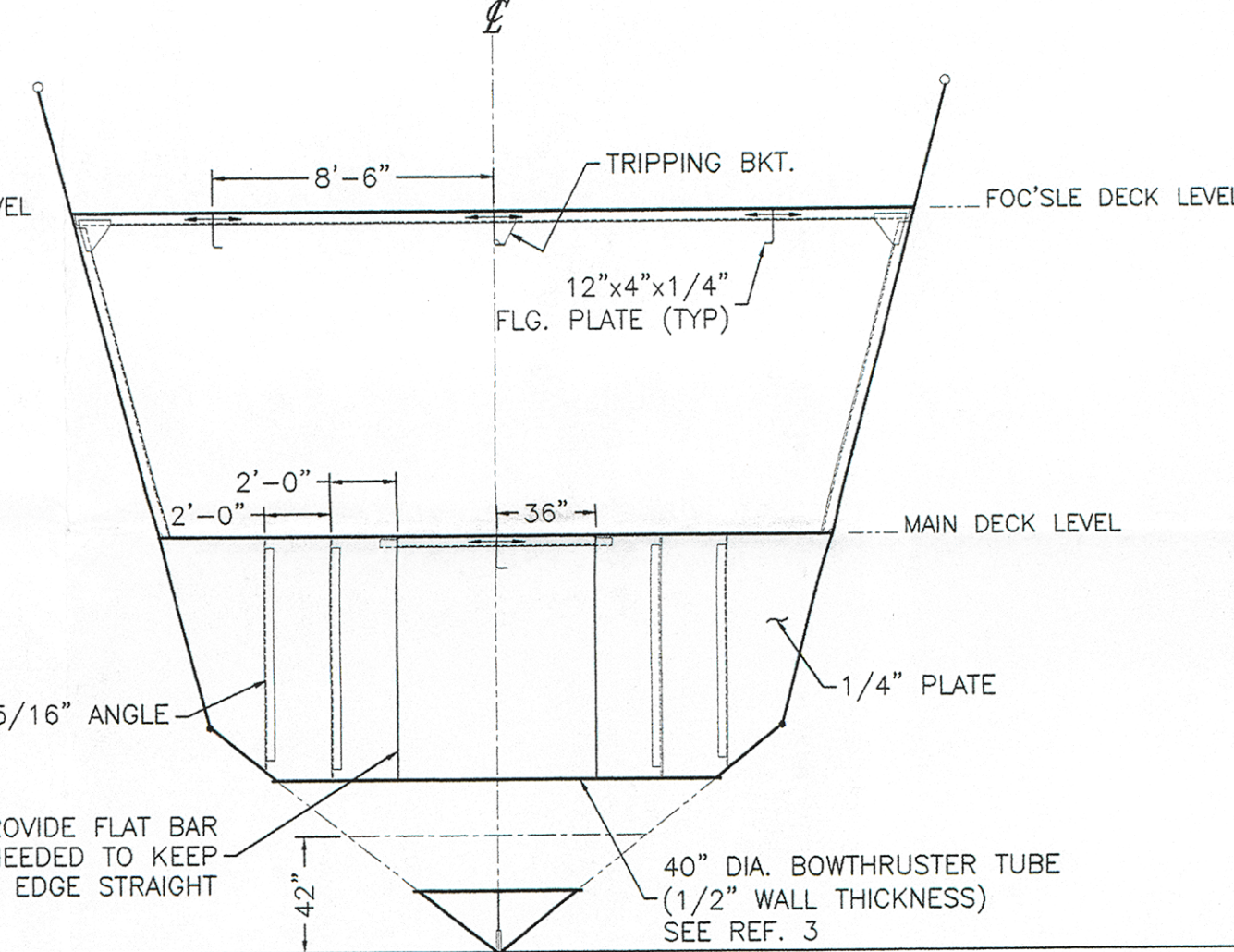
FRAME No.4
LOOKING AFT



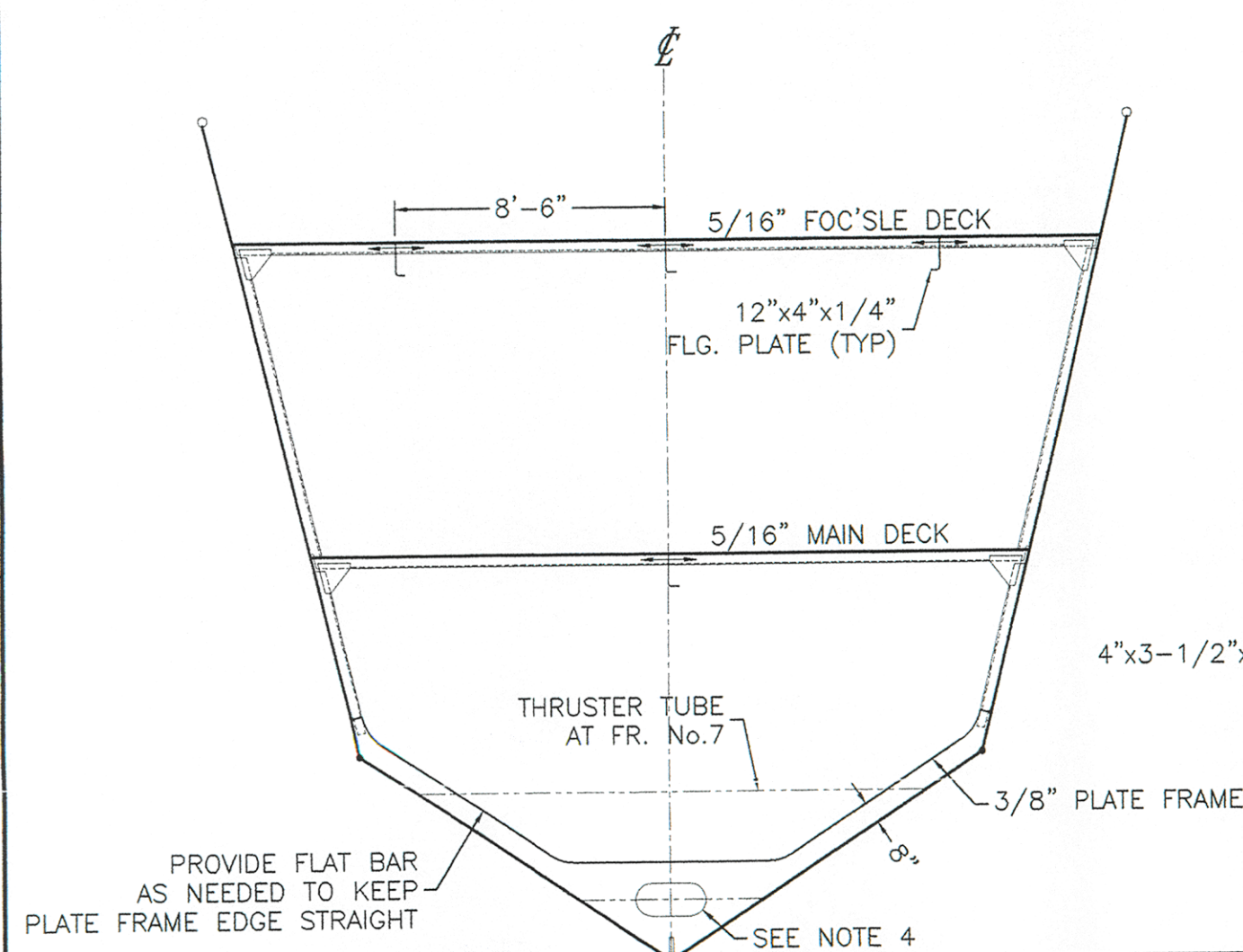
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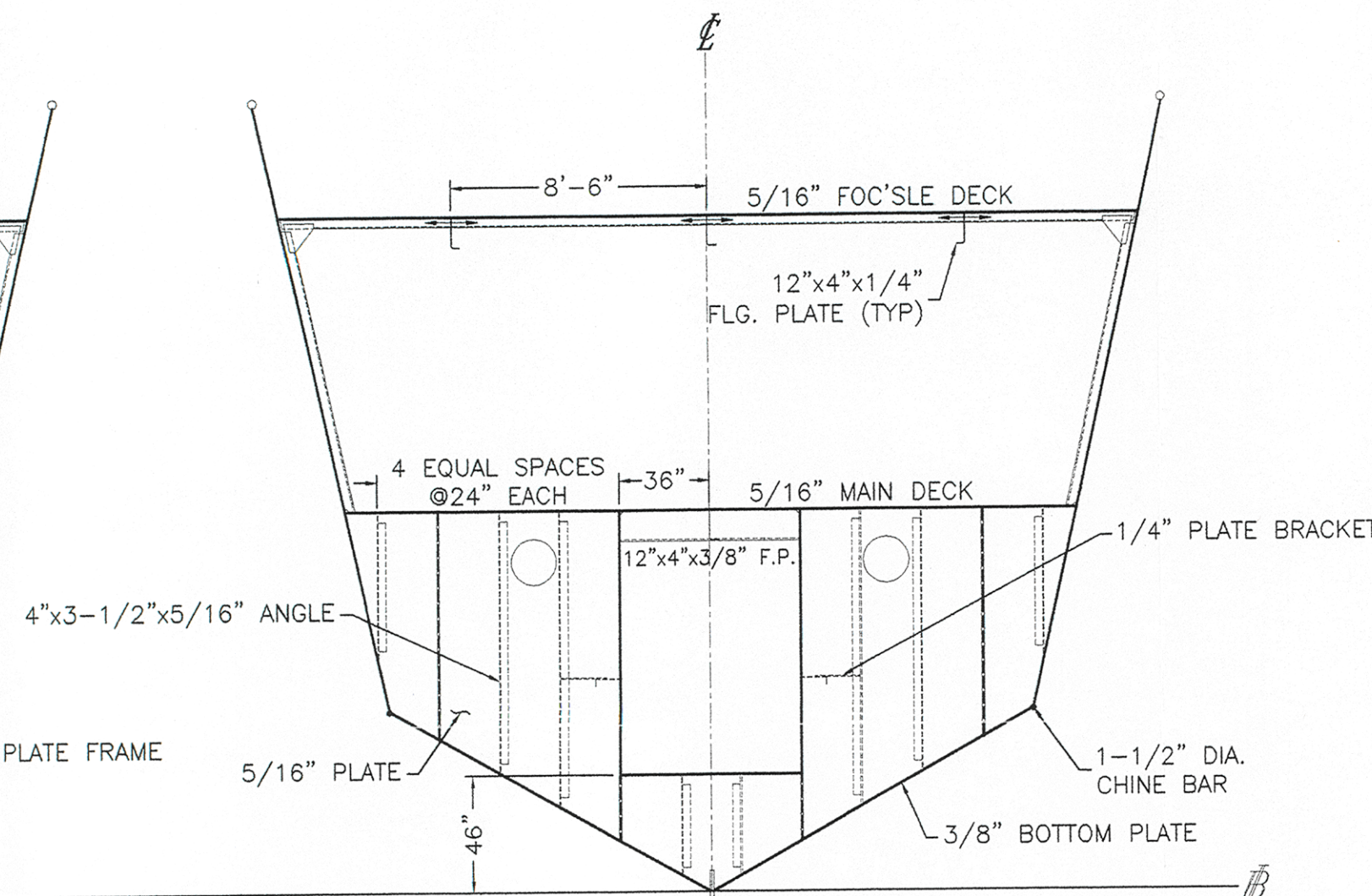
FRAME No.6
LOOKING AFT



FRAME No.7
LOOKING AFT



FRAME No.8
LOOKING AFT



FRAME No.9
LOOKING AFT

PLATING SCHEDULE

DECK PLATE (FWD OF FR.23)	5/16"
DECK PLATE (AFT OF FR.23)	3/8"
BOTTOM PLATE	3/8"
SIDE PLATE (BELOW MAIN DK)	3/8"
SIDE PLATE (ABOVE MAIN DK)	5/16"
W.T. BHD's	5/16"
N.T. BHD's	1/4"
TRANSOM	1/2"

GENERAL NOTES

- ALL STEEL SHALL BE ASTM A-36, TESTED IN ACCORDANCE WITH PART 2, SECTION 1 OF THE 1997 ABS 90 METER RULES.
- ALL WELDING SHALL BE IN ACCORDANCE WITH APPROVED ABS STANDARD WELDING PROCEDURES. (SEE REF. No.1)
- FOR DETAILS NOT SHOWN, SEE REF. No.1.
- LIGHTENING HOLES TO BE AT LEAST 6" CLEAR OF SHELL PLATE, MAJOR STRUCTURE, AND OTHER CUTOUTS.
- ALL STIFFENERS BELOW MAIN DECK SHALL BE 4"x3-1/2"x5/16" ANGLE UNLESS NOTED OTHERWISE.
- ALL FOC'SLE SIDE & DECK STIFFENERS SHALL BE 4"x3"x1/4" ANGLE UNLESS NOTED OTHERWISE.

NO.	TITLE	DWG. NO.
4	BULWARK & DECK FITTINGS	143-C410-01
3	BOWTHRUSTER DETAILS	143-C310-01
2	DECK & BOTTOM STRUCTURE PLAN	143-C305-01
1	MIDSHIP SECTIONS	143-C301-01
NO.	TITLE	DWG. NO.
REFERENCES		
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STERLING MARINE, LTD. 1150 SHADY LANE GULF BREEZE, FL 32563		STERLING MARINE, LTD. 1150 SHADY LANE GULF BREEZE, FL 32563	
DRAWN BY: T. J. CARVER	CHECKED BY:	DATE: 04 MAY 2003	CONTRACT NO.:
APPROVED BY:	DWG. NO.:	LoFORCE	
136 FT. OFFSHORE SUPPLY VESSEL (LoFORCE SHIPYARD, INC. - HULL 137 & 138)		TRANSVERSE SECTIONS	
SIZE: D	PROJECT NO.:	DWG. NO.:	REV.:
		137-C305-02	2
SCALE:	3/16" = 1'-0"	SHEET	1 OF 6