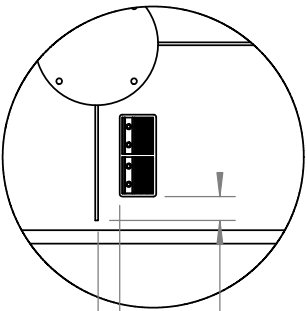
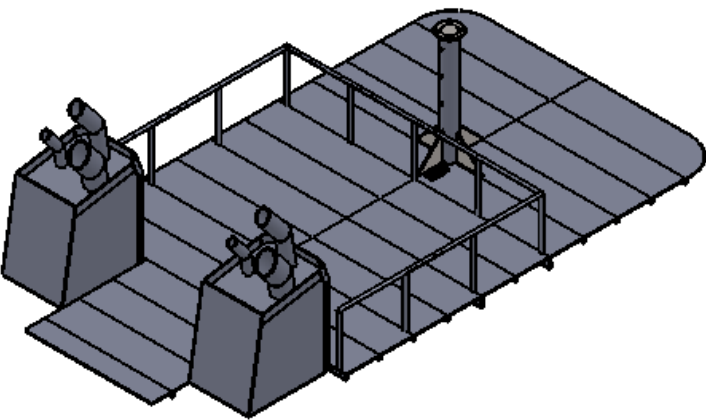


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/10/11	



2.8 —  3

MCT INSTALLATION DETAIL

DETAIL A
SCALE 1 : 25

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector		1 PLACE DIM ±1/32	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/10/2011				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/10/2011				
Engineer						CHECKED						
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	CRV					
						PROJECT	901125	SEATEL ANTENNA MAST ARANGEMENT				
						SIZE B	DWG. NO.			10020747DWG		REV.
Application		DO NOT SCALE DRAWING				WEIGHT						
						SCALE	1:128	CAD FILE: MECH ENG ON TORNADO			SHEET 1 OF 1	