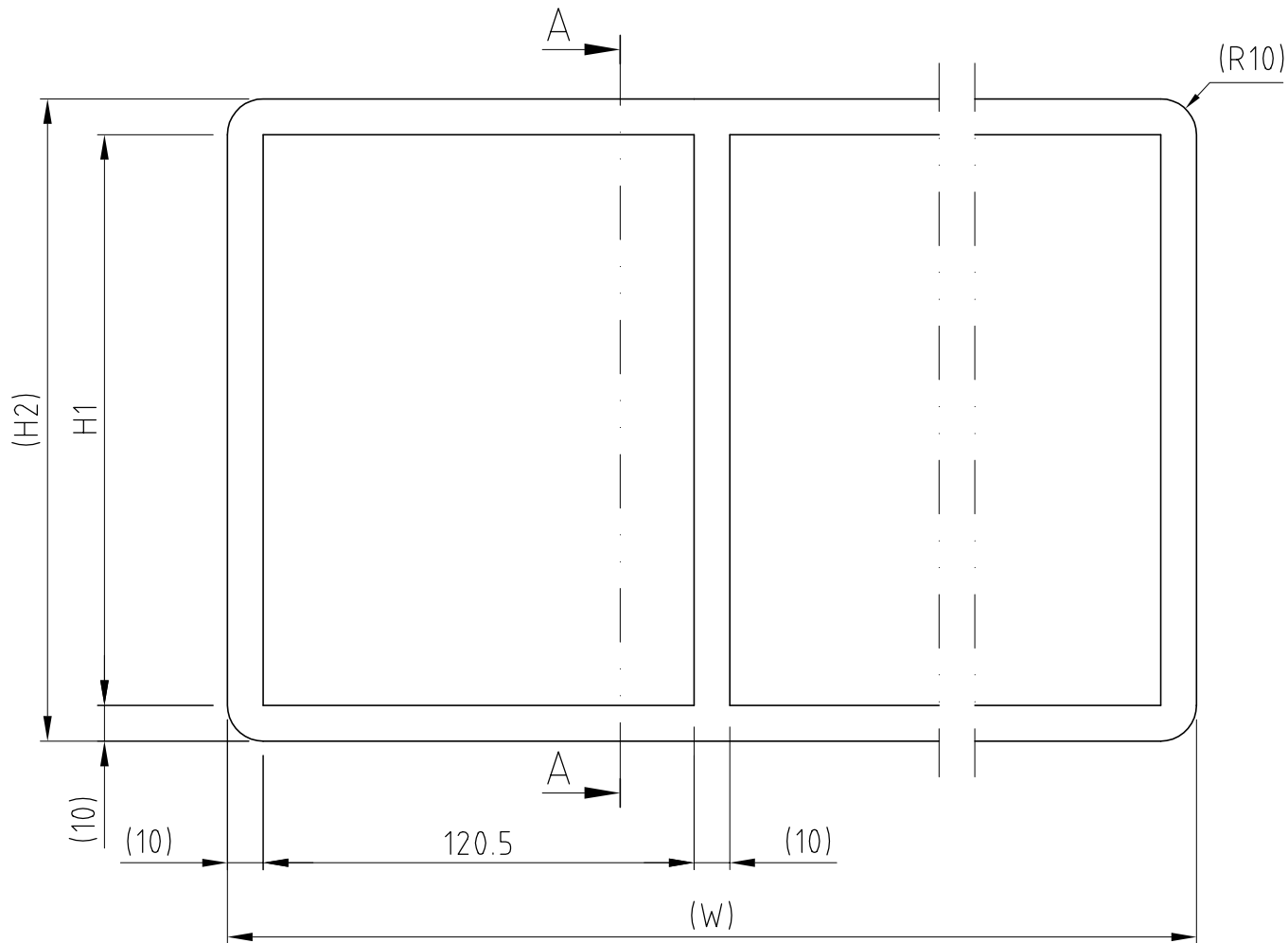


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TYPE	H1 (mm)	H2 (mm)
S 2xN	101	121
S 4xN	159.5	179.5
S 6xN	218	238
S 8xN	278	298

COMB.	W (mm)
x2	271
x3	401.5
x4	532
x5	662.5
x6	793
x7	923.5
x8	1054
x9	1184.5
x10	1315

A - A

B	NEW LAYOUT/TITLE BLOCK/MORE COMB. ADDED	2006-12-21	AN KARLSSON
Rev	Type of revision	Date	Sign

Item	Qty	Designation	Specification					NetWeight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012			Designed by J HELLKVIST	Date 2003-11-03	General tolerance DIN ISO 2768-1/2-m/K DIN ISO 13920-BF	Welded details EN ISO 5817-B EN ISO 10042-B	General surface roughness, Ra 12,5	TotWeight —
			Checked by S MILTON	Format A3	Title S FRAME COMBINATION FRAME			Projection method 
			Approved by S MILTON	Scale 1:2				Rev B
			Restricted due to INFORMATION DRAWING		Drawing number S1005519			