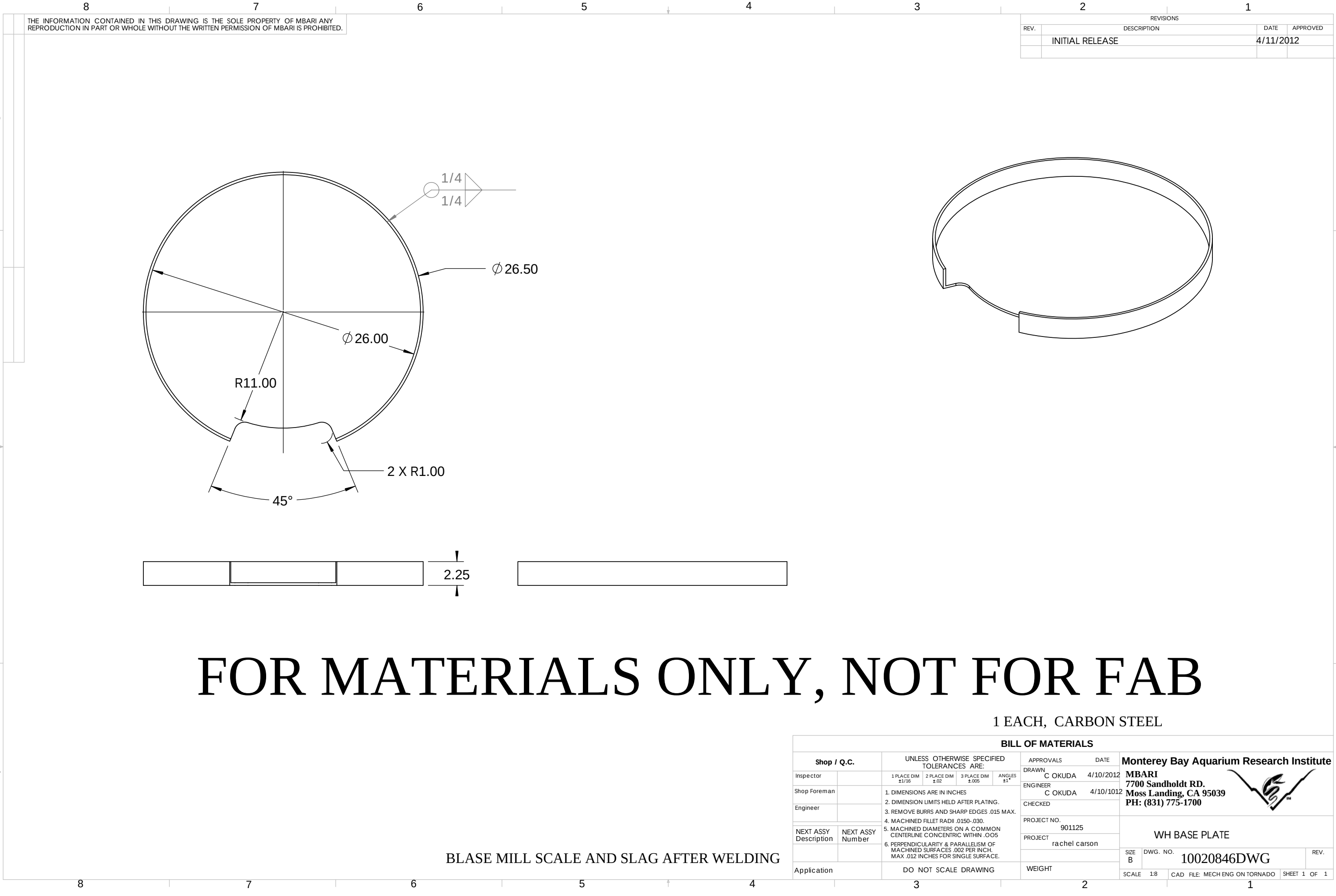




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/11/2012	

FOR MATERIALS ONLY, NOT FOR FAB

1 EACH, CARBON STEEL

BLASE MILL SCALE AND SLAG AFTER WELDING

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	4/10/2012		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER C OKUDA	4/10/1012		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901125		WH BASE PLATE	
						PROJECT rachel carson			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10020846DWG
								SCALE 1:8	CAD FILE: MECH ENG ON TORNADO
								SHEET 1 OF 1	1