

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/11/2012	



BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	4/10/2012			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	4/10/1012			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		901125			
		PROJECT		rachel carson		WH CRADLE MOUNT BAR					
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10020843DWG	REV.	
								SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	