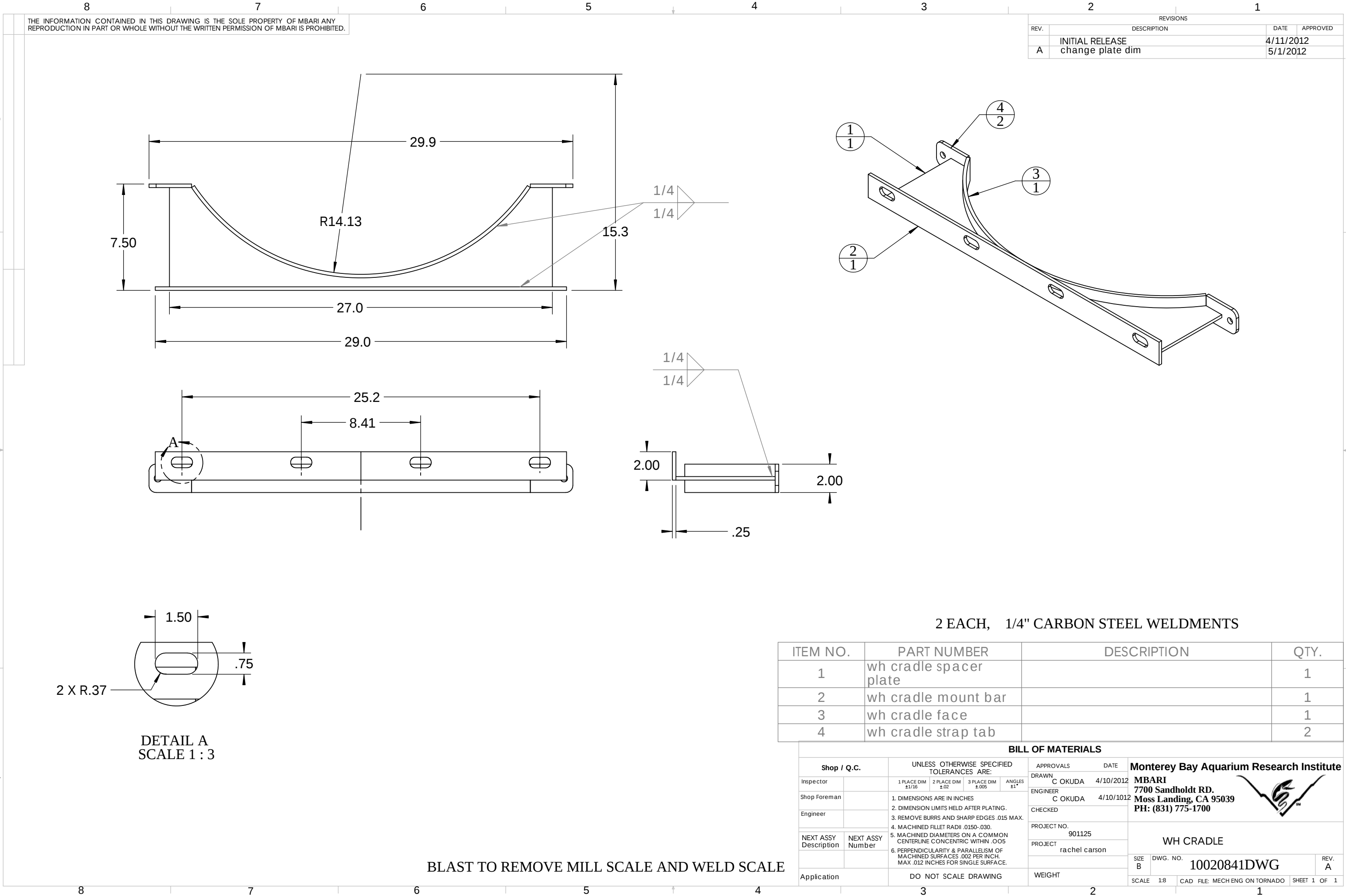




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	4/11/2012	
	change plate dim	5/1/2012	

2 EACH, 1/4" CARBON STEEL WELDMENTS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	wh cradle spacer plate		1
2	wh cradle mount bar		1
3	wh cradle face		1
4	wh cradle strap tab		2

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 4/10/2012	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 4/10/1012			
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901125	WH CRADLE		
						PROJECT	rachel carson			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10020841DWG	REV. A
								SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

BLAST TO REMOVE MILL SCALE AND WELD SCALE