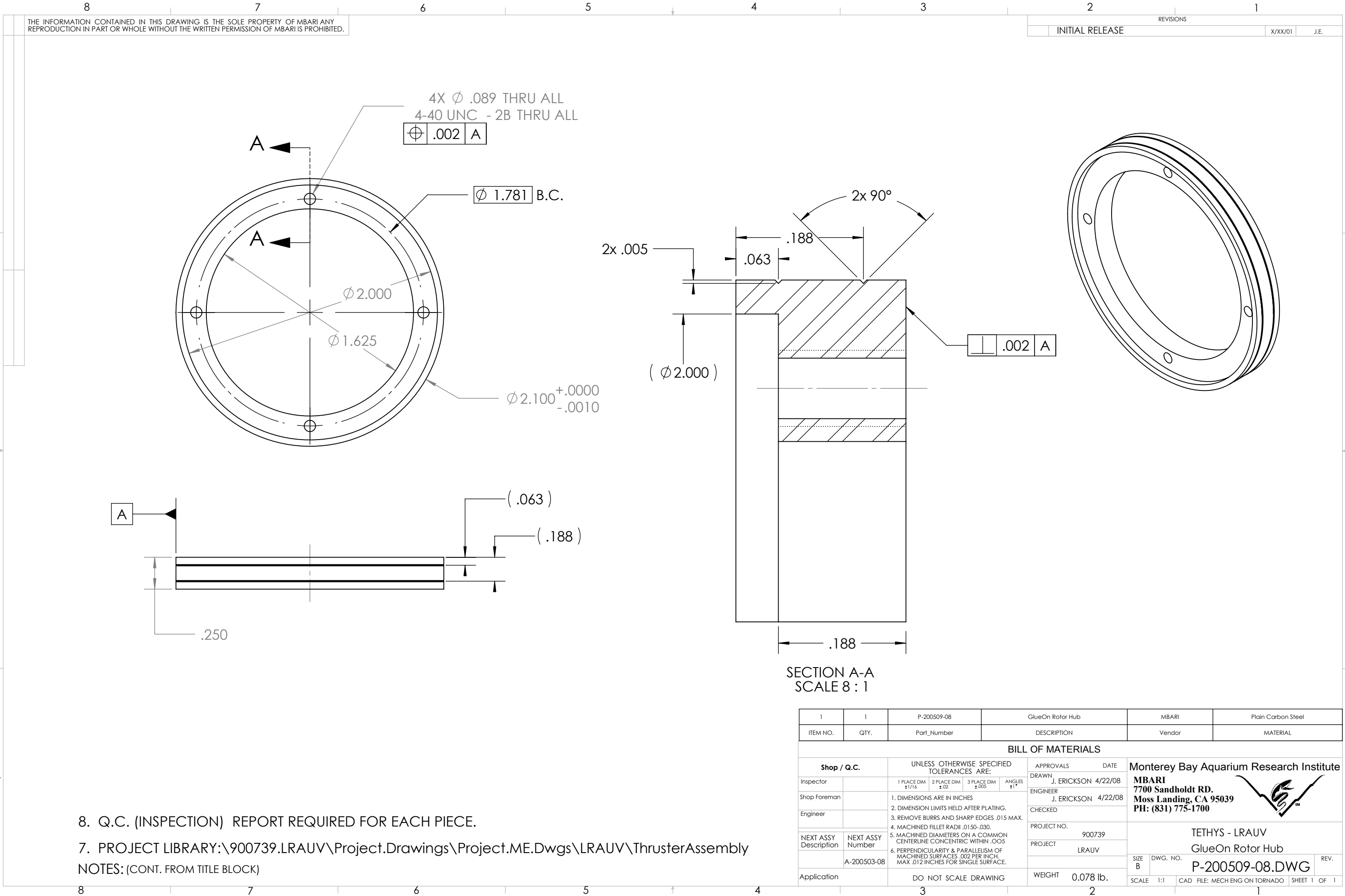




8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\ThrusterAssembly

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-200509-08	GlueOn Rotor Hub	MBARI	Plain Carbon Steel
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 4/22/08	
Engineer				ENGINEER J. ERICKSON 4/22/08	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900739	
	A-200503-08			PROJECT LRAUV	
Application		DO NOT SCALE DRAWING		WEIGHT 0.078 lb.	
				SIZE B	DWG. NO. P-200509-08.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

Monterey Bay Aquarium Research Institute

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TETHYS - LRAUV
GlueOn Rotor Hub
P-200509-08.DWG