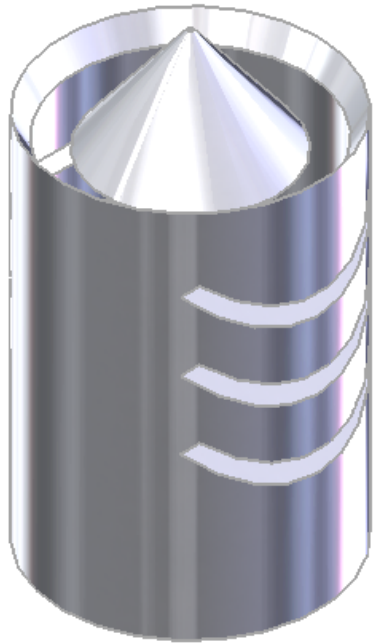
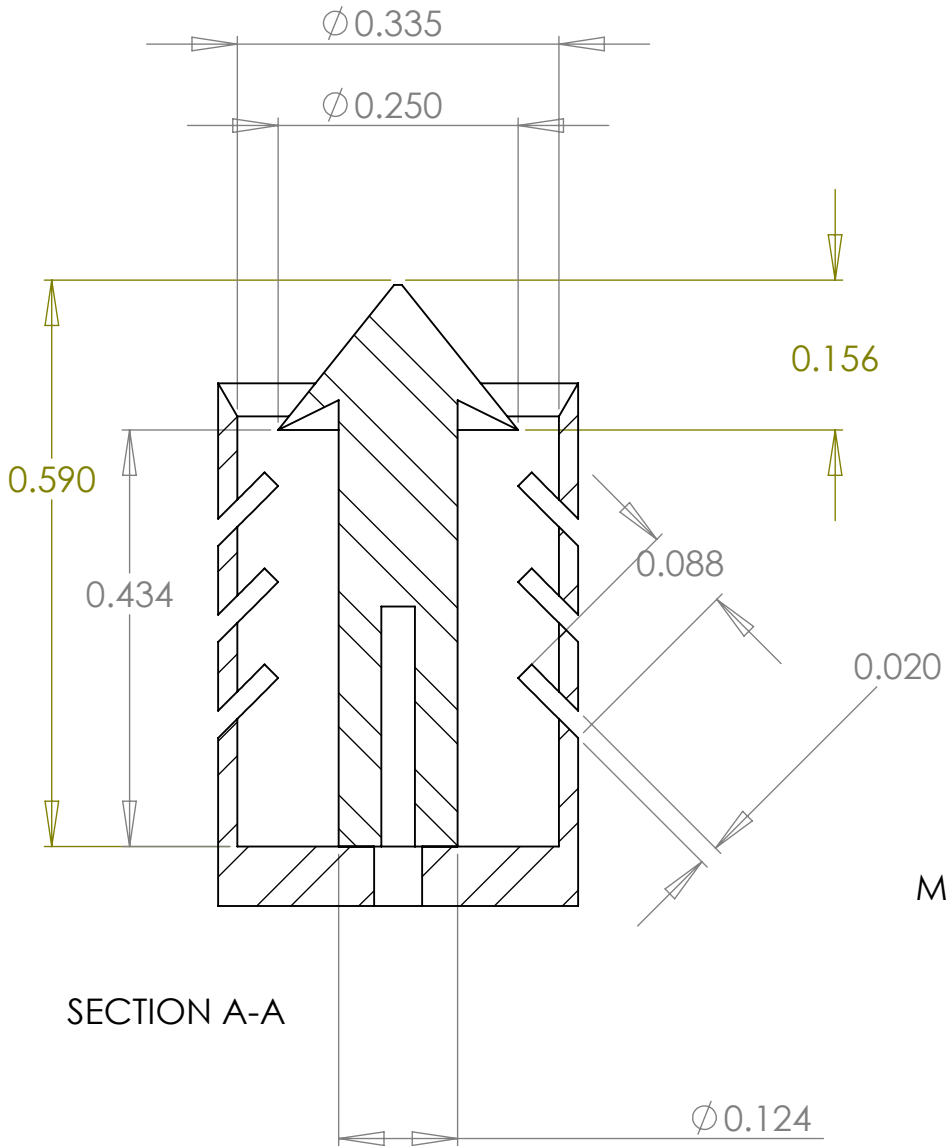
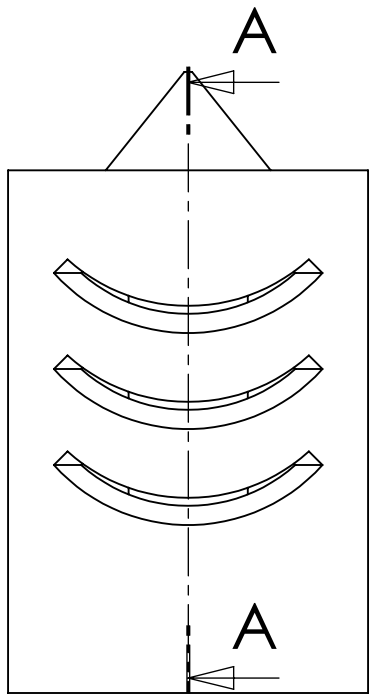
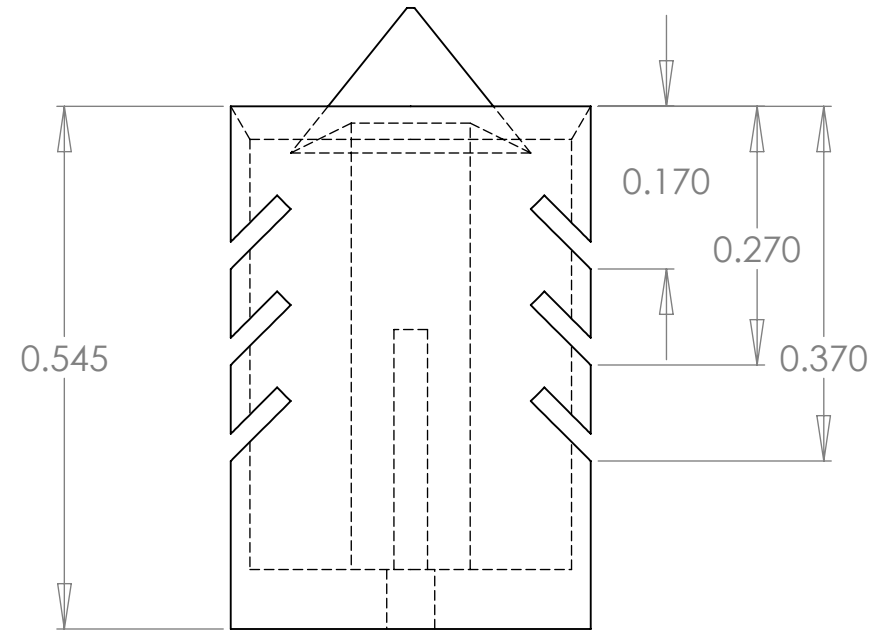
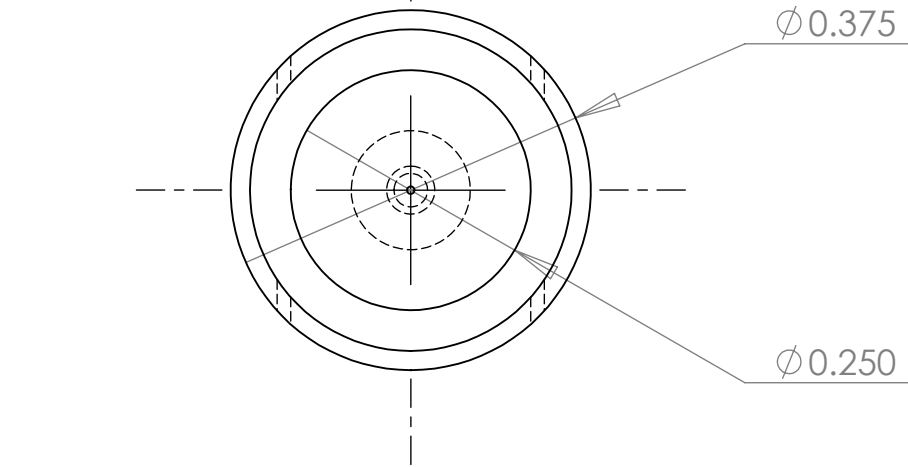


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Material; Stainless Steel 316

SECTION A-A

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	06/17/11				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.					
						PROJECT	Raymond Tissue Sampler				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	1001452DWG	REV.
								SCALE 5:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	