

Material Safety Data Sheet

acc. to ISO/DIS 11014

Kester

Printing date 08/01/2003

Reviewed on 04/07/2003

1 Identification of substance

Product details

Trade name: HM531 Sn55Pb45, Sn60Pb40, Sn62Pb38, Sn63Pb37, Sn65Pb35

Application of the substance / the preparation: Solder paste

Manufacturer/Supplier:

Northrop Grumman Kester
515 E. Touhy Ave.
Des Plaines, IL 60018

Tel.(847) 297-1600

Fax.(847) 390-9338

Information department:

MSDS Coordinator

Tel. (847) 699-5755

Emergency information:

CHEMTREC 24-Hour Emergency Telephone Number:

(800)424-9300

CHEMTREC 24-Hour Emergency Telephone Number (Outside of the U.S. and Canada):

(703)527-3887

2 Composition/Data on components

Chemical characterization

Description: *Mixture of the substances listed below with nonhazardous additions.*

Dangerous components:

7440-31-5	tin	50-100%
7439-92-1	lead	25-50%
98-55-5	p-menth-1-en-8-ol	≤ 2.5%
9004-98-2	Polyethylene glycol monooleyl ether	≤ 2.5%

Additional information: *Solder powder is typically 85-92% of the solder paste composition.*

3 Hazards identification

WHMIS Hazard Symbols



Information pertaining to particular dangers for man and environment:

The product has to be labelled due to the calculation procedure of international guidelines.

Harmful by inhalation and if swallowed.

Danger of cumulative effects.

Possible risk of impaired fertility.

Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.

Classification system:

NFPA ratings (scale 0 - 4)



Health = 2

Fire = 1

Reactivity = 0

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HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = 2
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

4 First aid measures

After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water.
After swallowing: Seek immediate medical advice.

5 Fire fighting measures

Suitable extinguishing agents:
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Special hazards caused by the material, its products of combustion or resulting gases:
Melted solder above 1000°F will liberate toxic lead and/or antimony fumes.
In case of fire, the following can be released:
Carbon monoxide (CO)
Carbon dioxide (CO₂)
Aliphatic aldehydes
Protective equipment: Wear self-contained respiratory protective device.

6 Accidental release measures

Person-related safety precautions: Ensure adequate ventilation
Measures for environmental protection: Do not allow product to reach sewage system or any water course.
Measures for cleaning/collecting: Scoop up paste and deposit in appropriate containers.

7 Handling and storage

Handling:
Information for safe handling:
Wash hands after handling paste and before eating or smoking. Care should be taken to remove paste from under fingernails.
Ensure good ventilation/exhaustion at the workplace.
Information about protection against explosions and fires: Keep respiratory protective device available.
Storage:
Requirements to be met by storerooms and receptacles: Store at or near 5°C in a dry location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions: Store in cool, dry conditions in well sealed receptacles.

USA

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8 Exposure controls and personal protection

Additional information about design of technical systems: *No further data; see item 7.*

Components with limit values that require monitoring at the workplace:

7440-31-5 tin

PEL	2 mg/m ³ Metal
REL	2 mg/m ³ Tin, Metal
TLV	2 mg/m ³

7439-92-1 lead

PEL	0.05* mg/m ³ as Pb
REL	<0.1* mg/m ³ as Pb; *Blood Pb <0.06 mg/100 g whole blood
TLV	0.05 mg/m ³ as Pb; BEI

Additional information:

PEL = Permissible Exposure Limit (OSHA)

REL = Recommended Exposure Limit (NIOSH)

TLV = Threshold Limit Value (ACGIH)

OSHA = Occupational Safety and Health Administration

ACGIH = American Conference of Governmental Industrial Hygienists

NIOSH = National Institute for Occupational Safety and Health

Personal protective equipment:

General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Breathing equipment:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Protection of hands:



Protective gloves

Material of gloves:

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Tightly sealed goggles

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Safety glasses

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9 Physical and chemical properties

General Information

Form: Pasty
Color: Silver grey
Odor: Mild

Change in condition

Melting point/Melting range: > 100°C (> 212°F)

Boiling point/Boiling range: Undetermined.

Flash point: > 93°C (> 199°F)

Danger of explosion: Product does not present an explosion hazard.

Density at 20°C (68°F): > 7 g/cm³

Solubility in / Miscibility with

Water: Insoluble.

10 Stability and reactivity

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Materials to be avoided: Strong acids, strong oxidizers.

Dangerous reactions No dangerous reactions known.

Dangerous products of decomposition:

When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.

11 Toxicological information

Acute toxicity:

Primary irritant effect:

on the skin: Possible local irritation by contact with flux or fumes.

on the eye: Smoke during soldering can cause eye irritation.

through inhalation: May cause respiratory irritation.

through ingestion: May be harmful if swallowed.

Sensitization: No sensitizing effects known.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

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12 Ecological information

General notes:

*Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.*

13 Disposal considerations

Product:

Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

Recommendation: *Disposal must be made according to official regulations.*

14 Transport information

DOT regulations:

Hazard class: -
Not regulated.

Land transport ADR/RID (cross-border):

ADR/RID class: -
Not regulated.

Maritime transport IMDG:

IMDG Class: -
Not regulated.

Air transport ICAO-TI and IATA-DGR:

ICAO/IATA Class: -
Not regulated.

15 Regulations

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

7439-92-1 | *lead*

TSCA (Toxic Substances Control Act):

All ingredients are listed.

California Proposition 65

Chemicals known to cause cancer:

WARNING: *This product contains a chemical known to the State of California to cause cancer.*

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7439-92-1	lead
25013-16-5	tert-butyl-4-methoxyphenol
7440-43-9	cadmium
7440-02-0	nickel

Chemicals known to cause reproductive toxicity:

WARNING: This product contains a chemical known to the State of California to cause birth defects and/or other reproductive harm.

7439-92-1	lead
7440-43-9	cadmium

Carcinogenicity categories

EPA (Environmental Protection Agency)		
7439-92-1	lead	B2
IARC (International Agency for Research on Cancer)		
7439-92-1	lead	2B
NTP (National Toxicology Program)		
None of the ingredients is listed.		
TLV (Threshold Limit Value established by ACGIH)		
None of the ingredients is listed.		
NIOSH-Ca (National Institute for Occupational Safety and Health)		
None of the ingredients is listed.		
OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients is listed.		

CANADA: The following information relates to product regulation specific to Canada.

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the MSDS contains all of the information required by the CPR.

WHMIS Classification:

D2A

D2B

Components on Ingredient List for WHMIS:

tin

lead

Polyethylene glycol monooleyl ether

EUROPEAN UNION

The following information relates to product regulation specific to the directives of the European Union.

Risk phrases:

Harmful by inhalation and if swallowed.

Danger of cumulative effects.

Possible risk of impaired fertility.

Safety phrases:

Avoid exposure - obtain special instructions before use.

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Keep locked up and out of the reach of children.

Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

Wear suitable protective clothing, gloves and eye/face protection.

In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Special labeling of certain preparations:

Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.

16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Northrop Grumman Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing MSDS: Product Safety

Contact: Heather Holich, MSDS Coordinator

Tel. (847)699-5755

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