



ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION		
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02			3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES					
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
		4. MACHINED FILLET RADII .0150-.030.					
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					
	A-200887-10	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING		WEIGHT	0.007		
				APPROVALS	DATE		
				DRAWN	J. ERICKSON 5/13/10		
				ENGINEER	J. ERICKSON 5/13/10		
				CHECKED			
				PROJECT NO.	900739		
				PROJECT	LRAUV		
				SIZE B	DWG. NO.		
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		
				P-200891-10.DWG			