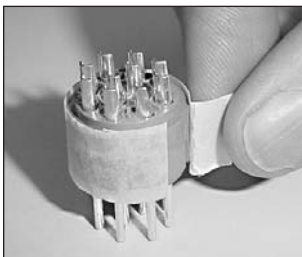


Assembly Instructions

Read and understand these instructions prior to assembly.

1. Open both shell kit and insert kit.



2. Remove yellow tape from insert being careful not to allow front and rear insulators to come apart.



3. Insert insulator assembly into shell or barrel aligning the key and keyway until rear of the insert is positioned just below the retaining spring ring ridge.



4. Insert the retainer spring ring into the ridge by working one end in first then working around the ring until it snaps into place.



5. For barrels, add coupling nut to barrel and slide rear accessories on to cable.



6. Solder wires onto proper contacts.



7. Thread endbell onto barrel/shell. Slide cable clamp down the cable and thread onto the endbell. Tighten endbell and cable clamp using endbell accessory tools
➡ See page 264.



8. Tighten cable clamp screws appropriately for the specific wire/cable in use.

