



Technical drawing of a 2x3 grid of holes. Dimensions include: overall width $B \pm .003$, hole diameter $.035 \pm .003$ DIA TYP, hole-to-hole pitch $.100 \pm .003$ TYP TOLERANCE NON-CUMULATIVE, and hole-to-edge distance $\pm .003$ and $.100$.

RECOMMENDED HOLE LAYOUT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON : DECIMALS ± .005 ANGLES ± —	CONTRACT NO		AMP AMP INCORPORATED Harrisburg, Pa.							
	DR 5-15-85 L. MAYER									
	MATERIAL : HOUSING-FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK POSTS-PHOS BRONZE	CHK 5-21-85 T. ZOLA		NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100¢, VERTICAL, .025 SQUARE POSTS						
APPD 5-21-85 T. ZOLA										
APPD 5-21-85 R. ELICKER										
FINISH : POSTS-.000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL	DSGN APPD		SIZE	FSCM NO		DRAWING NO				
	OTHER APPD		C	00779		87227				
			SCALE		4 : 1			SHEET		1