



Date: **Wednesday, November 14, 2007**
Quote: **60200 Rev:0**
Inquiry: **4K Hemisphere**

To: JON ERICKSON

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From: Mike Wilcox
Casting Sales
Wah Chang

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1. Casting	Ti Grade C5				
Draw: P-200316-07-05	Quantity	Price	EST. Weight	Total Price	
	1.00 Pieces	\$ 37,130.00 per pc	540.00 lb	\$ 37,130.00	
4K Hemisphere with 100% LPT only.					
2. Casting	Ti Grade C5				
Draw: P-200316-07-05	Quantity	Price	EST. Weight	Total Price	
	1.00 Pieces	\$ 41,090.00 per pc	540.00 lb	\$ 41,090.00	
4K Hemisphere with 100% LPT and RT					
3. Pattern					
Desc: P-200316-07-05 Pattern	Quantity	Price	EST. Weight	Total Price	
	1.00 Pieces	\$ 19,670.00 per pc	0.00 lb	\$ 19,670.00	

Hot Isostatic Pressing, chemistry and mechanical certification included. Pricing includes the option of 100% Liquid Penetrant Testing and Radiographic Testing.

Pattern Lead Time: 6 weeks from receipt of order and all necessary drawing information.

Estimated Casting Lead Time: 15 weeks with LPT and 18 weeks with LPT and Radiography, from receipt of order, End Use Statement, usable patterns, current drawings, procedure approvals and acceptance of specification requirements by both buyer and Wah Chang.

Note: All dimensional control of castings and machine stock allowance will be as stated in OMC 105, Para. 4. Wah Chang will not accept rejection of any casting dimensions if they fall within the OMC 105 tolerances.

Shipping Note: Ownership of FOB Collect orders transfers to the buyer upon pick up by the shipping carrier. Shipments will not be insured unless requested in the Purchase Order. Without insurance Buyer will be responsible for filing the claim with the shipping carrier and for full payment of the Wah Chang invoice if the carrier loses the shipment.

Note: Order entry cannot be completed or parts shipped until the End Use Statement is received.

Final as cast weight discrepancies greater than 5% of customer supplied weights may require cost adjustment.

Order Cancellation Note: If an order is cancelled after the order is entered cancellation charges may apply. If an order is cancelled after castings are poured the cancellation charge will be the full value of the quoted casting cost.



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- Wah Chang terms and conditions apply.
 - Wah Chang's Warranty Liability and Indemnity clauses are attached and will be incorporated into any resulting order taking precedent over any other Warranty or Indemnity clauses.
 - Quote valid for 30 days.
 - Lead time is subject to adjustment based on work in process at the time of order receipt.
 - Credit Terms: Net 30 Days, On Approved Credit
 - Shipping Terms: FOB, Collect; Albany, OR; Best Way unless otherwise specified
 - The terms stated in this proposal are firm for the period indicated and are intended to facilitate negotiations. The proposal is not a memorandum of agreement or an offer to enter into an agreement. Such an offer can only be made after review of and mutual agreement on all product specifications and commercial terms and conditions. No mutual obligation or liability will be incurred until WC issues a written order acknowledgment.
 - These commodities are subject to control by the U.S. Government. They may not be exported from the U.S. without U.S. Gvt. authorization. A signed end user statement on company letterhead is required at the time of order placement. The end user statement may be faxed to expedite production of order, but original statement must be received prior to shipment. If the material is for U.S. domestic use only, please state this on your purchase order.
 - An end use statement is required with each order placement for all domestic and foreign orders.
 - OMC 105, Rev K, Class III Pattern, Grade C5, Para 9.1 Titanium material certification per ASTM B367-06, Grade 5.
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Best Regards,

Mike Wilcox
Casting Sales
Wah Chang