

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/6/01	
A	CHANGE STOCK AND LENGTH	3/7/01	
B	CHG RIVET HOLE DIA. FRM .125 TO #30	1/4/11	J.E.



NEXT ASSY USED ON APPLICATION		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700						
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/6/01							ENGINEER
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED		PROJECT NO.		200005		3 INCH CORE CATCHER			
		PROJECT		5330-000		WEIGHT									
		SIZE B		DWG. NO.		101155DWG		REV. B							
SCALE 1:2		CAD FILE: MECH ENG ON TORNADO		SHEET 1		OF 1									