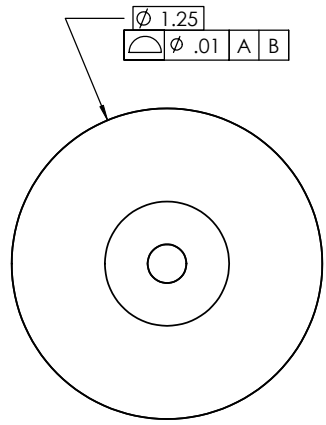
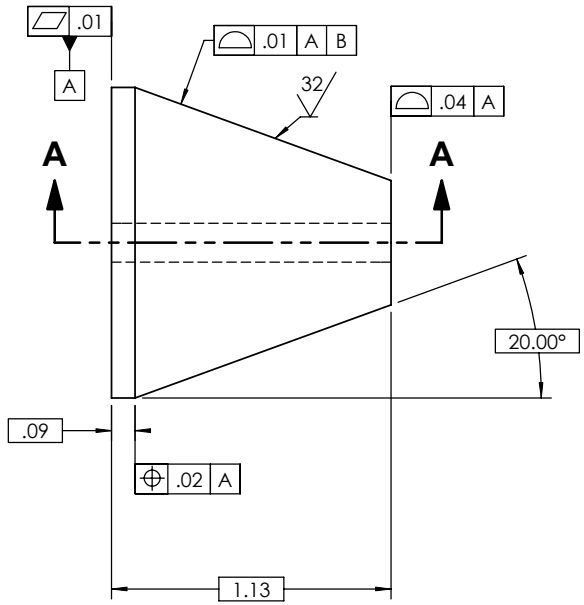
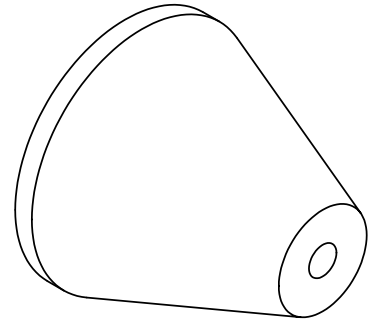
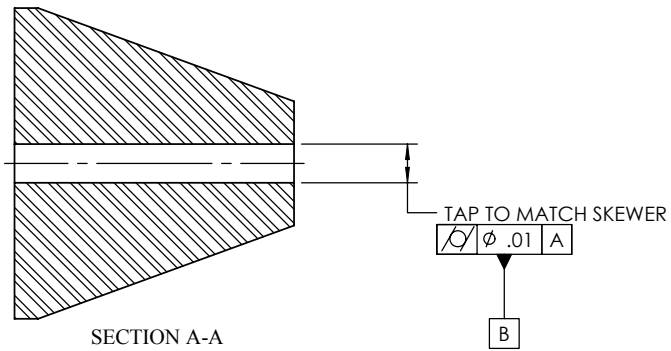




1 EACH 6061 T-6

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±.1%	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±°	DRAWN	C OKUDA	2/7/01	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/7/01	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	200101		
						PROJECT	CANYON DYNAMICS		
						SCALE	2:1		
						DO NOT SCALE DRAWING			
						WEIGHT			
						SIZE B	DWG. NO.	101140DWG	REV.
						SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1			

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CORE CATCHER 3 INCH DRILL
JIG CONE