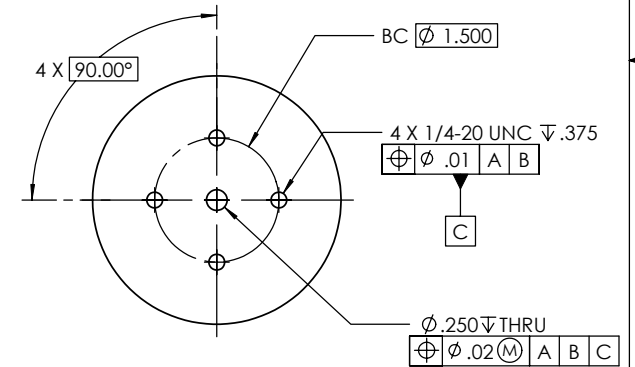
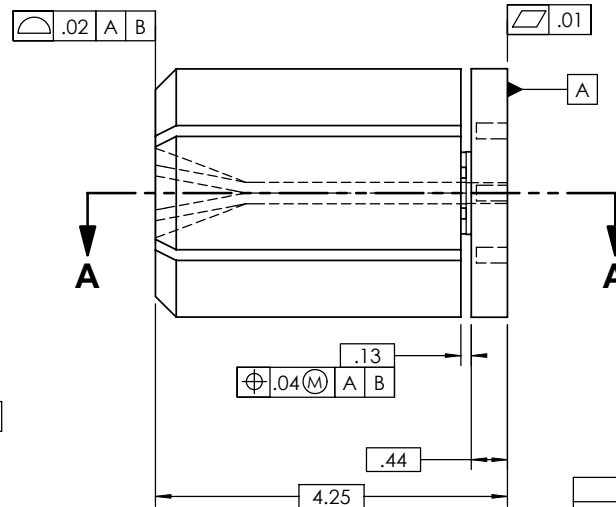
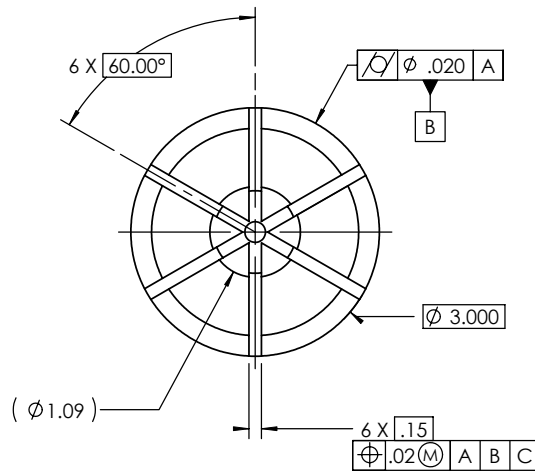
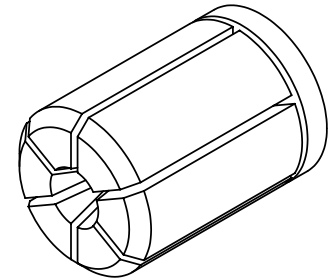
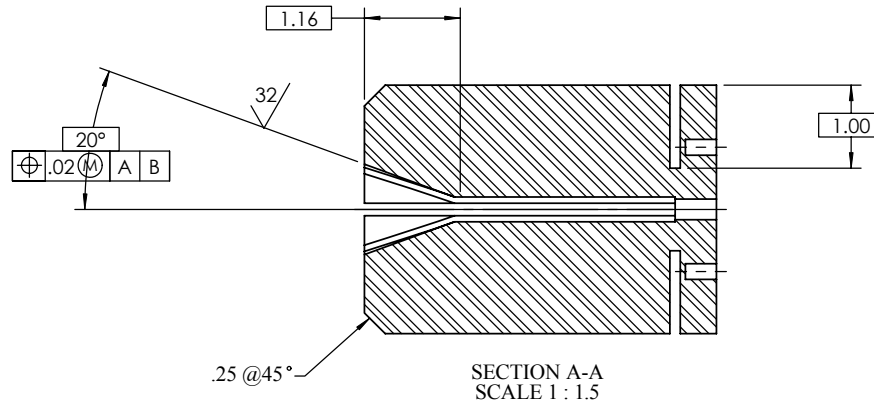


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	1/23/08	



1 EACH 6061 T-6

ANODIZE PER MIL-8626F-TYPE III CLASS 2 BLUE

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE	Monterey Bay Aquarium Research Institute
Inspector		1 PLACE DIM ±.16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				DRAWN	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED	PROJECT NO. 200010
		4. MACHINED FILLET RADII .015-.030.				PROJECT	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				CONTENENTAL MARGINS	CORE CATCHER 3 INCH PVC DRILL JIG MANDREL
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				SCALE	
						1:1	DWG. NO. 10020048DWG
						CAD FILE: MECH ENG ON TORNAO	
						SHEET 1 OF 1	