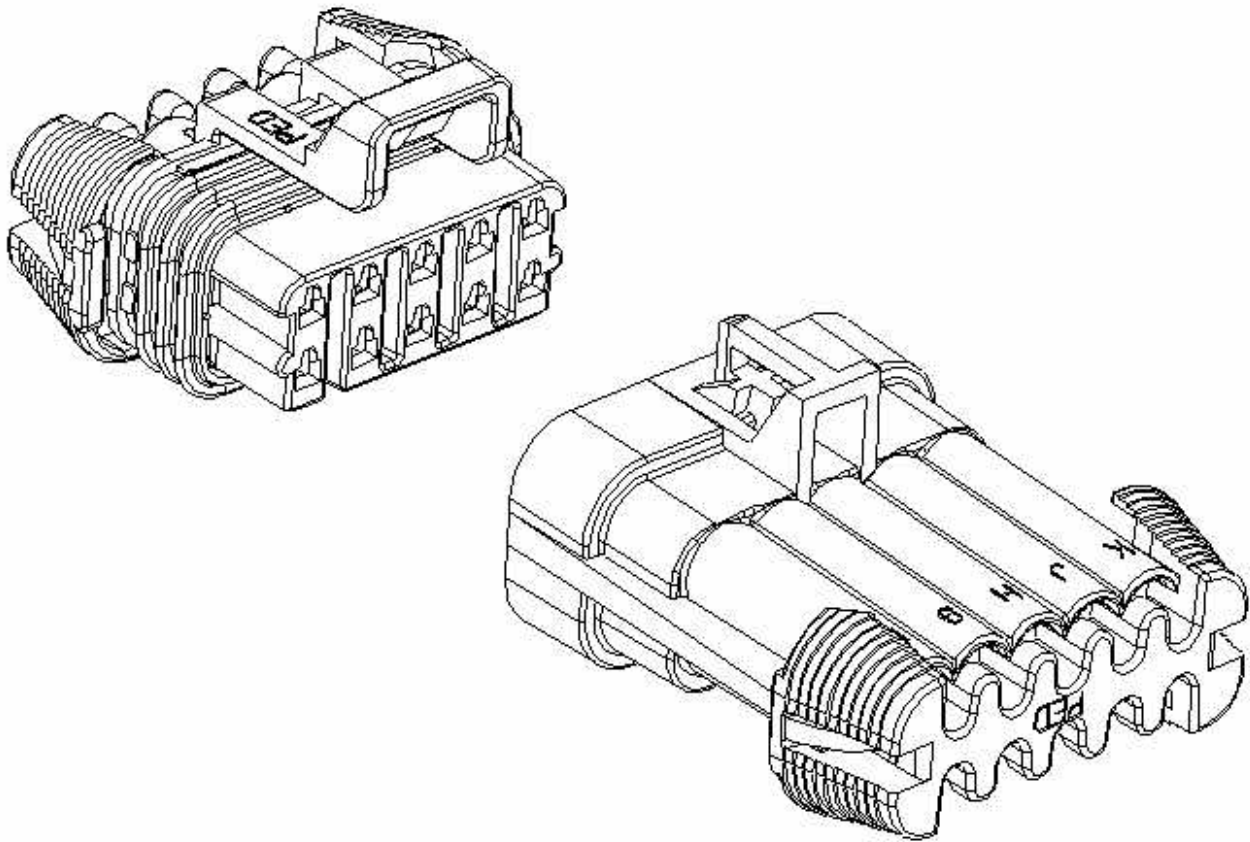


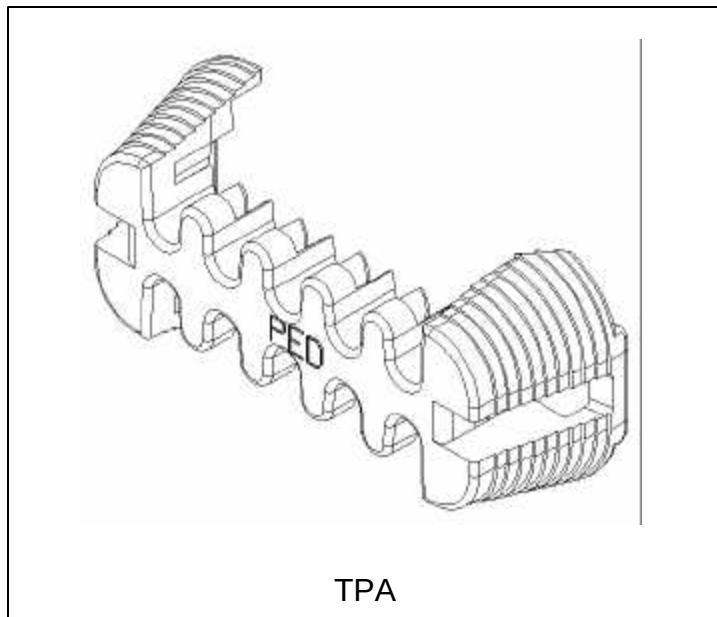
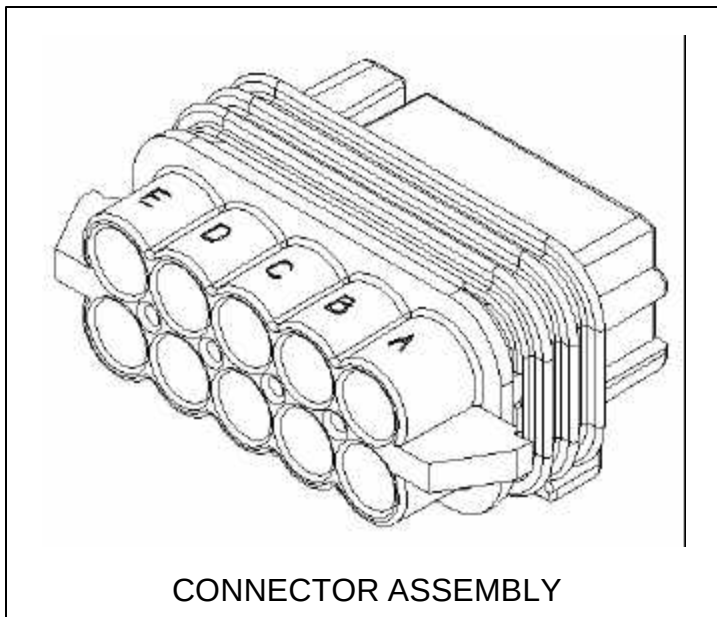
ASSEMBLY INSTRUCTIONS

150 METRI-PACK SEALED CONNECTION



NOTE: PLEASE CONTACT YOUR DELPHI SALES REPRESENTATIVE WITH ANY QUESTIONS OR COMMENTS CONCERNING THESE ASSEMBLY INSTRUCTIONS. COMPONENT P/N'S AND REPAIR TOOL P/N'S ARE AVAILABLE FROM YOUR DELPHI SALES ENGINEER.

ASSEMBLY INSTRUCTIONS FEMALE 150 METRI-PACK SEALED COMPONENTS



ASSEMBLY INSTRUCTIONS FEMALE 150 METRI-PACK SEALED CONNECTION

STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.

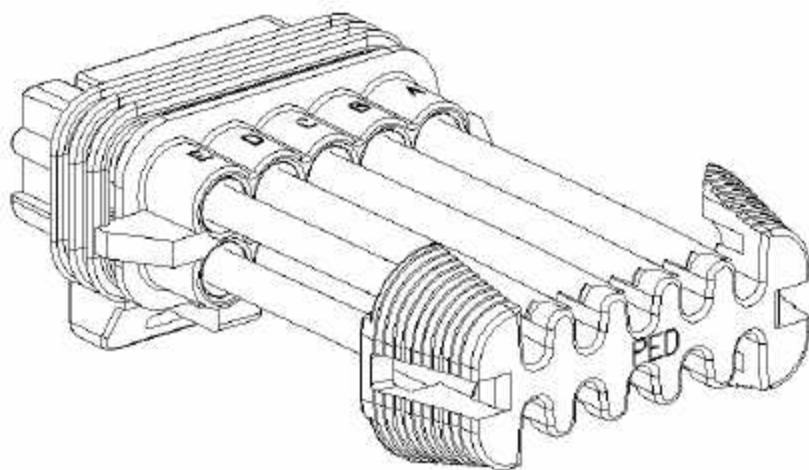
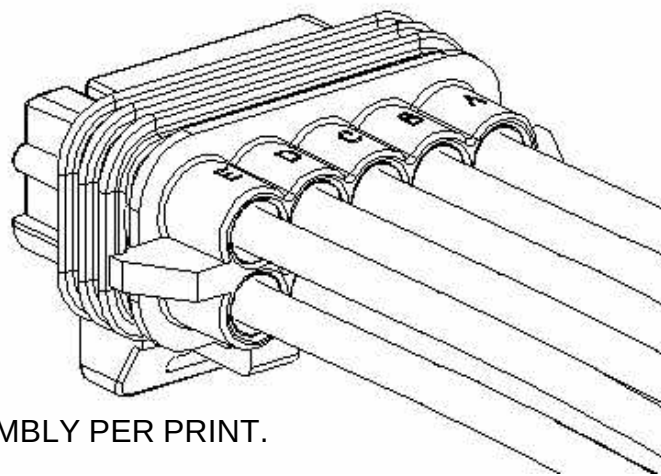
STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD (1) ONE TPA
TERMINAL POSITION ASSURANCE TO CONNECTOR.

- A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT SIDE TOWARD PALM.
- B. LINE UP NIBS WITH CORRESPONDING GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.

ASSEMBLY INSTRUCTIONS FEMALE 150 METRI-PACK SEALED CONNECTION

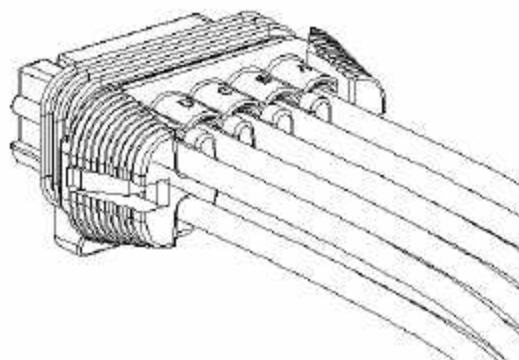
STEP 1:

PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.



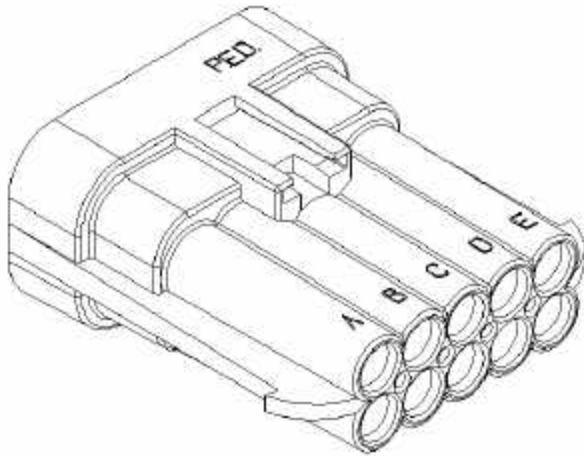
STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD (1) ONE TPA TERMINAL POSITION ASSURANCE TO CONNECTOR.

- A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT SIDE TOWARD PALM.
- B. LINE UP NIBS WITH CORRESPONDING GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.

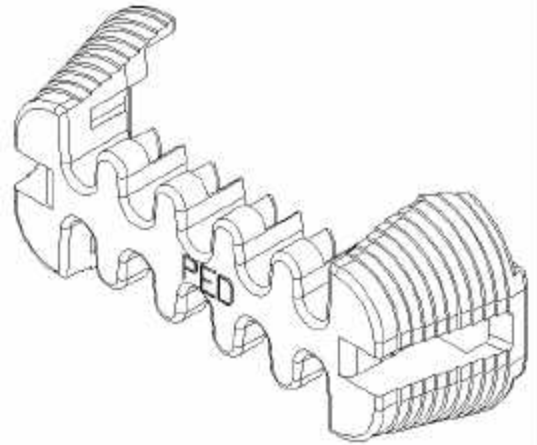


**COMPLETED
STEP 2**

ASSEMBLY INSTRUCTIONS MALE 150 METRI-PACK SEALED COMPONENTS



CONNECTOR



TPA



CPA

ASSEMBLY INSTRUCTIONS

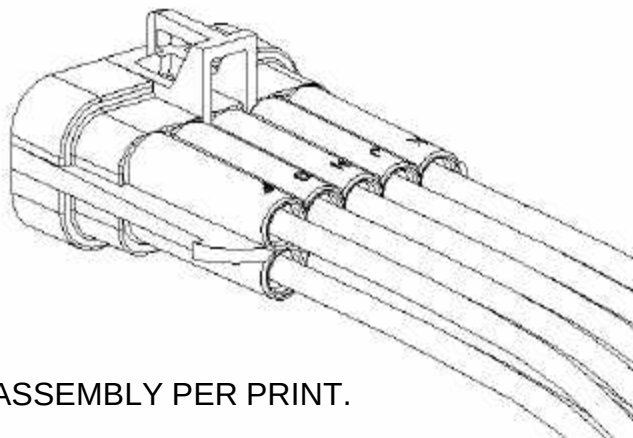
MALE 150 METRI-PACK SEALED CONNECTION

STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.

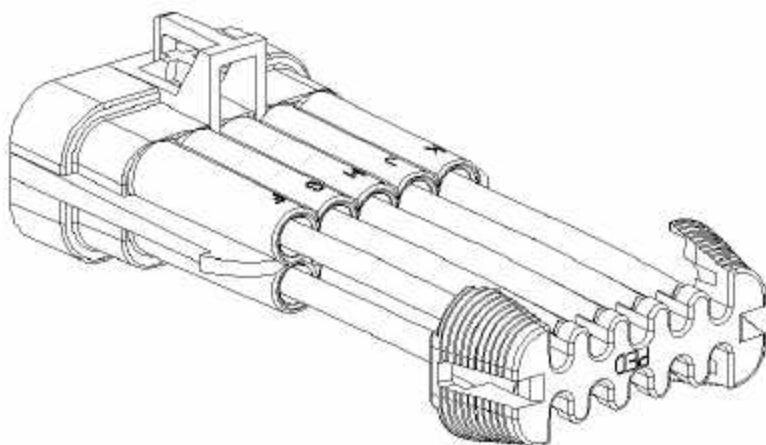
STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD ONE (1) TPA TO CONNECTOR.

- A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT SIDE TOWARD PALM.
- B. LINE UP NIBS WITH CORRESPONDING GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.

ASSEMBLY INSTRUCTIONS MALE 150 METRI-PACK SEALED CONNECTION

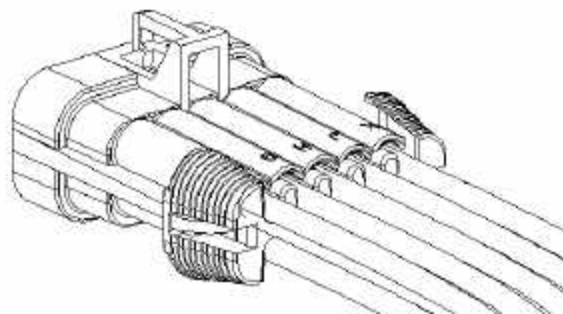


STEP 1:
PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.



STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD ONE (1) TPA TO CONNECTOR.

- A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT SIDE TOWARD PALM.
- B. LINE UP NIBS WITH CORRESPONDING GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**

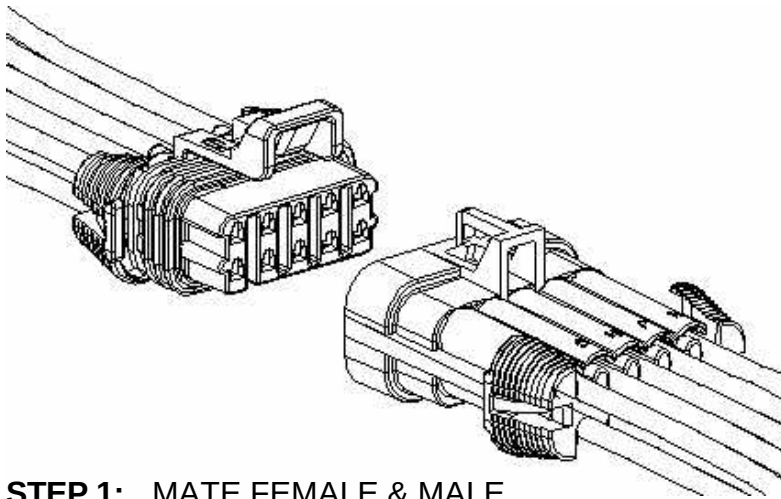
FINAL ASSEMBLY INSTRUCTIONS FEMALE & MALE 150 METRI-PACK SEALED CONNECTION

STEP 1: MATE MALE & FEMALE CONNECTORS TOGETHER.

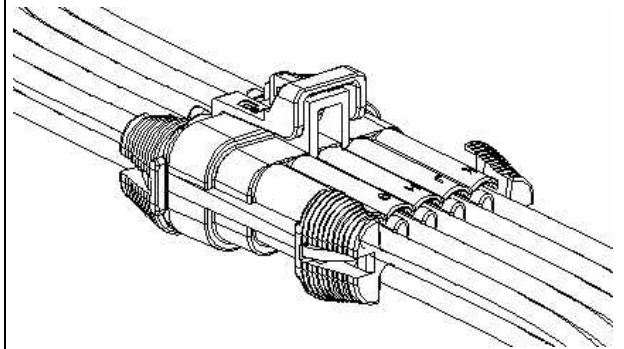
STEP 2: BUILD ONE (1) CPA CONNECTOR POSITION ASSURANCE TO MATED CONNECTORS.

- A. HOLD MATED CONNECTORS. HOLD CPA WITH EXTENSION TOWARD CONNECTOR.
- B. SLIDE EXTENSION INTO SLOT AND APPLY PRESSURE WITH FINGERS UNTIL CPA SNAPS INTO PLACE.

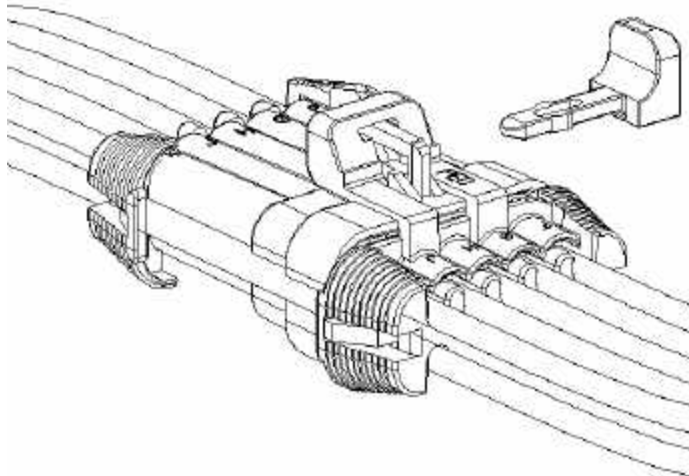
FINAL ASSEMBLY INSTRUCTIONS FEMALE & MALE 150 METRI-PACK CONNECTOR



STEP 1: MATE FEMALE & MALE CONNECTORS TOGETHER.

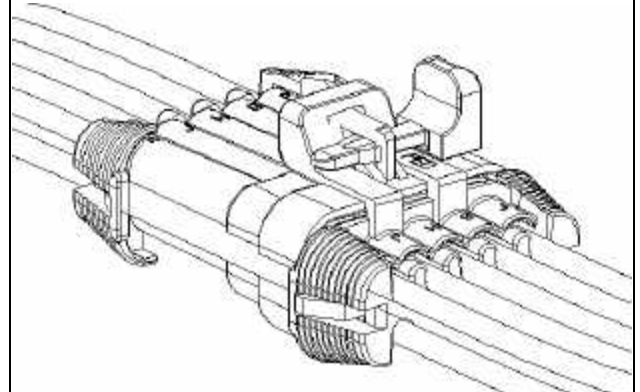


**COMPLETED
STEP 1**



STEP 2: BUILD ONE (1) CPA CONNECTOR POSITION ASSURANCE TO MATED CONNECTORS.

- A. HOLD MATED CONNECTORS. HOLD CPA WITH EXTENSION TOWARD CONNECTOR.
- B. SLIDE EXTENSION INTO SLOT AND APPLY PRESSURE WITH FINGERS UNTIL CPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**