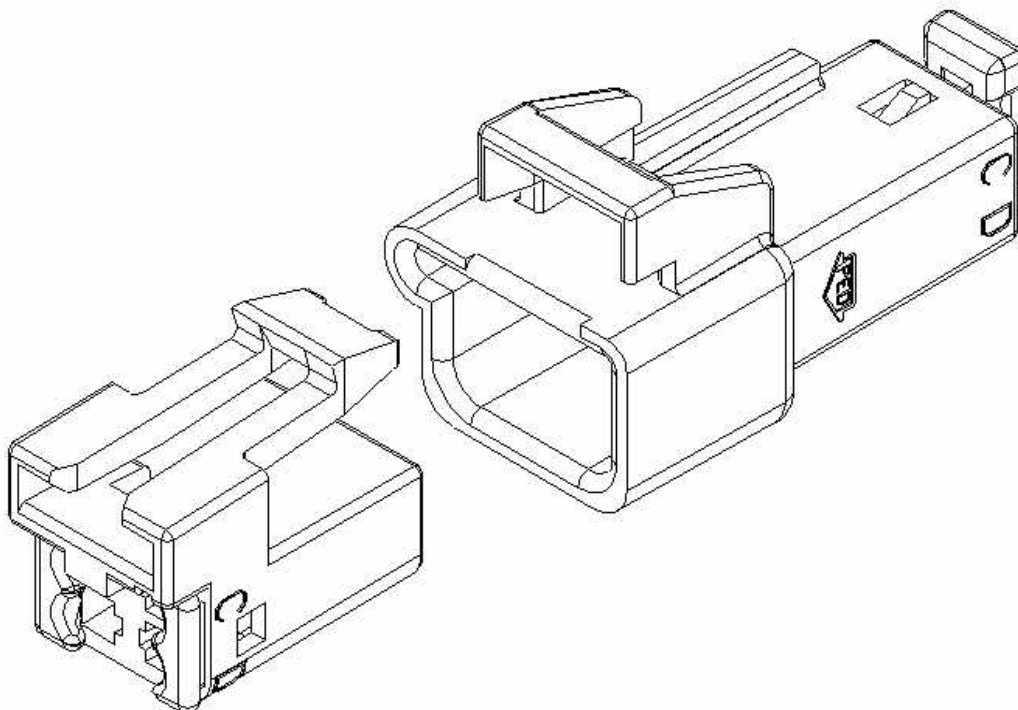
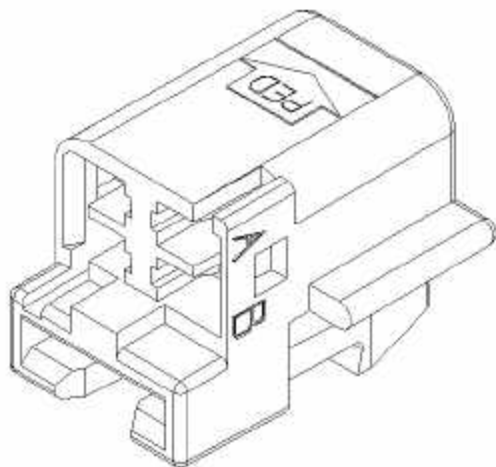


ASSEMBLY INSTRUCTIONS 150 METRI-PACK UNSEALED CONNECTOR

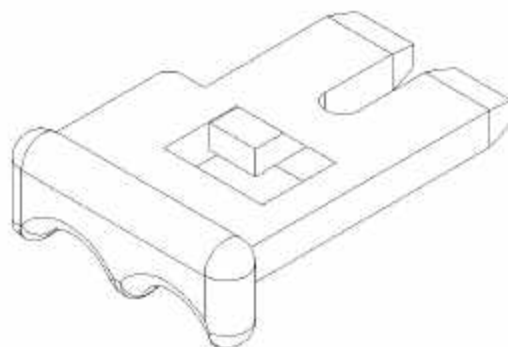


NOTE: PLEASE CONTACT YOUR DELPHI SALES REPRESENTATIVE WITH ANY QUESTIONS OR COMMENTS CONCERNING THESE ASSEMBLY INSTRUCTIONS. COMPONENT P/N'S AND REPAIR TOOL P/N'S ARE AVAILABLE FROM YOUR DELPHI SALES ENGINEER.

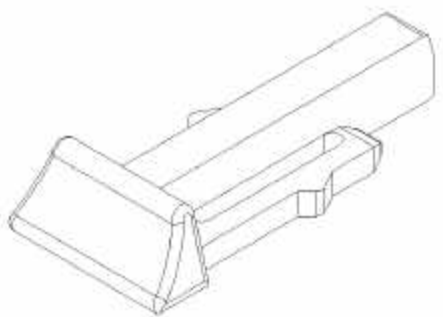
ASSEMBLY INSTRUCTIONS FEMALE 150 UNSEALED METRI-PACK COMPONENTS



CONNECTOR



TPA



CPA

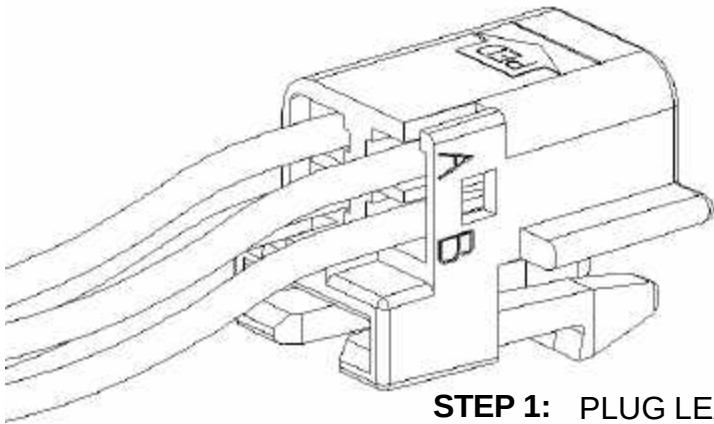
ASSEMBLY INSTRUCTIONS FEMALE 150 UNSEALED METRI-PACK CONNECTOR

STEP 1: PLUG LEADS TO CONNECTOR PER PRINT.

STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD (2) TWO TPA (TERMINAL POSITION ASSURANCE) TO CONNECTOR BODY.

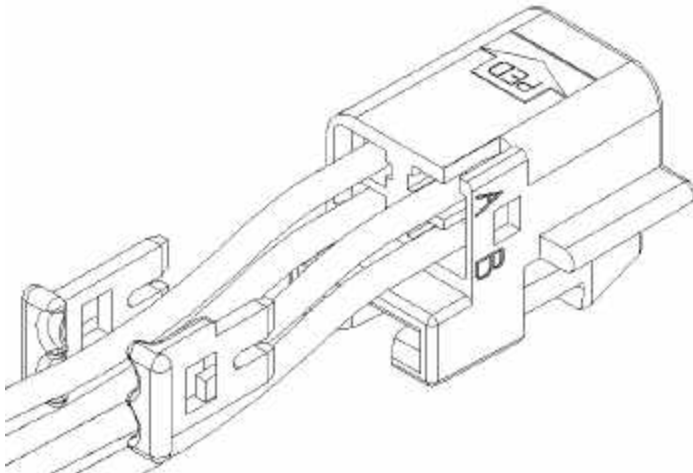
- A. HOLD CONNECTOR WITH MATING SIDE AWAY FROM HAND. HOLD TPA WITH FEET TOWARD CONNECTOR.
- B. USING INDEXING FEATURE SLIDE FEET INTO SLOT ON CONNECTOR BODY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE. REPEAT PROCESS ON THE OPPOSITE SIDE OF CONNECTOR.

ASSEMBLY INSTRUCTIONS FEMALE 150 UNSEALED METRI-PACK CONNECTOR



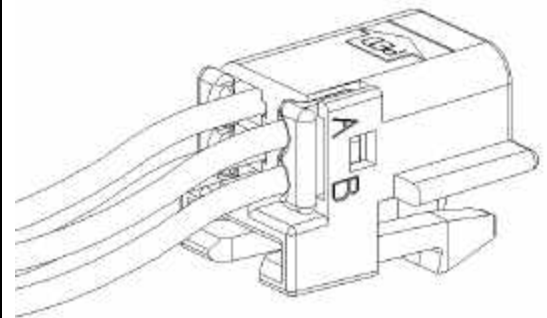
STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.

STEP 2:



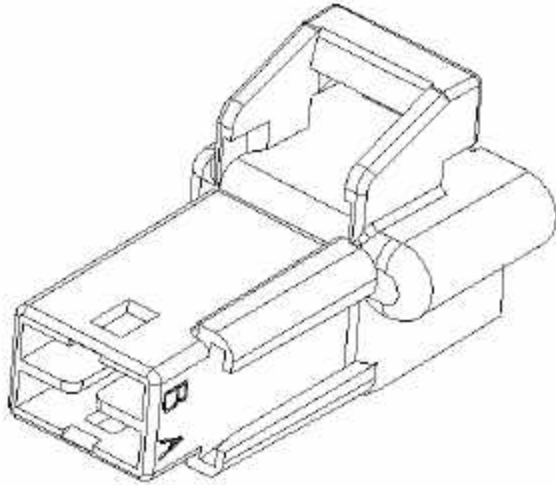
AFTER ALL LEADS ARE PLUGGED, BUILD (2) TWO TPA'S (TERMINAL POSITION ASSURANCE) TO CONNECTOR BODY.

- A. HOLD CONNECTOR WITH MATING SIDE AWAY FROM HAND. HOLD TPA WITH FEET TOWARD CONNECTOR.
- B. USING INDEXING FEATURE SLIDE FEET INTO SLOT ON CONNECTOR BODY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE. REPEAT PROCESS ON THE OPPOSITE SIDE OF CONNECTOR.

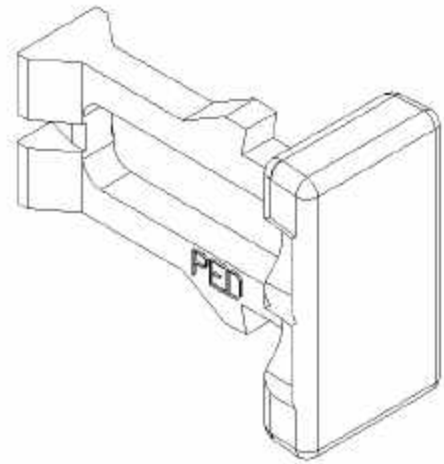


**COMPLETED
STEP 2**

ASSEMBLY INSTRUCTIONS MALE 150 UNSEALED METRI-PACK COMPONENTS



CONNECTOR



TPA

ASSEMBLY INSTRUCTIONS

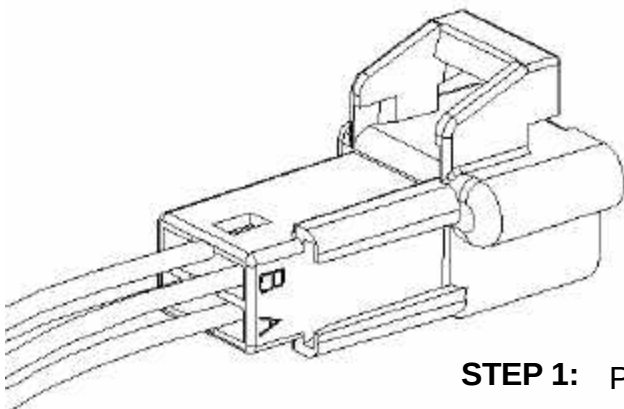
MALE 150 UNSEALED METRI-PACK CONNECTOR

STEP 1: PLUG LEADS TO CONNECTOR PER PRINT.

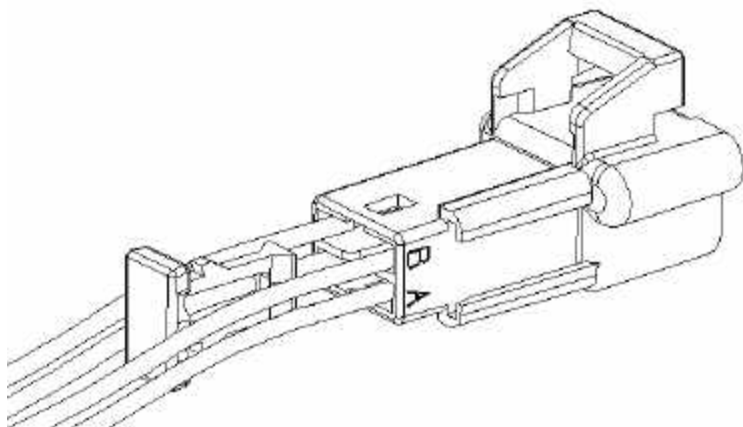
STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD ONE (1) TERMINAL POSITION ASSURANCE (TPA) TO CONNECTOR BODY.

- A. HOLD CONNECTOR WITH MATING SIDE AWAY FROM HAND. HOLD TPA WITH EXTENSION TOWARD CONNECTOR.
- B. SLIDE EXTENSION ON TPA INTO SLOT, ASSURING ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.

ASSEMBLY INSTRUCTIONS MALE 150 UNSEALED METRI-PACK CONNECTOR

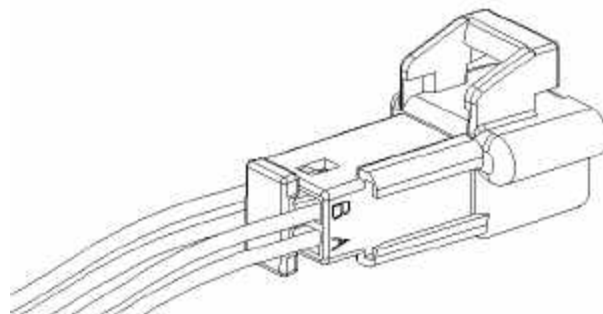


STEP 1: PLUG LEADS TO CONNECTOR PER PRINT.



STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD ONE (1) TERMINAL POSITION ASSURANCE (TPA) TO CONNECTOR BOD.

- A. HOLD CONNECTOR WITH MATING SIDE AWAY FROM HAND. HOLD TPA WITH EXTENSION TOWARD CONNECTOR.
- B. SLIDE EXTENSION ON TPA INTO SLOT, ASSURING ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**

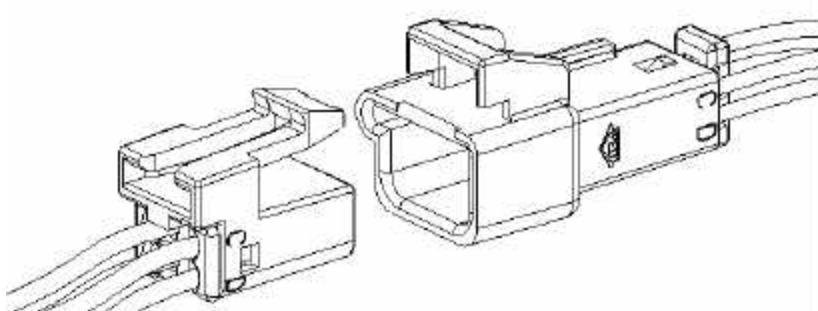
**FINAL ASSEMBLY INSTRUCTIONS
FEMALE & MALE 150 UNSEALED
METRI-PACK CONNECTOR**

STEP 1: MATE MALE & FEMALE CONNECTORS TOGETHER.

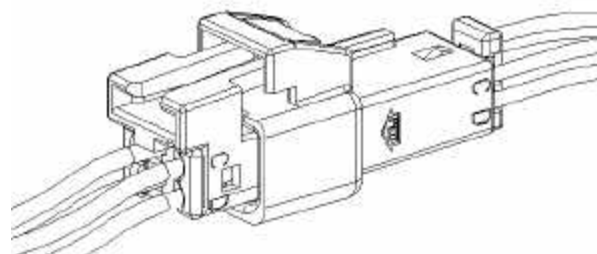
STEP 2: BUILD ONE (1) CPA CONNECTOR POSITION ASSURANCE TO MATED CONNECTORS.

- A. HOLD MATED CONNECTORS. HOLD CPA. BUILD CPA THROUGH FEMALE CONNECTOR.
- B. SLIDE EXTENSION INTO SLOT AND APPLY PRESSURE WITH FINGERS UNTIL CPA SNAPS INTO PLACE.

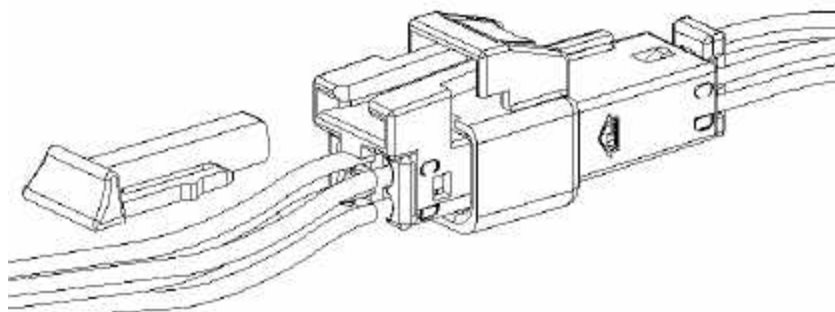
FINAL ASSEMBLY INSTRUCTIONS FEMALE & MALE 150 UNSEALED METRI-PACK CONNECTOR



STEP 1: MATE FEMALE & MALE CONNECTORS TOGETHER.

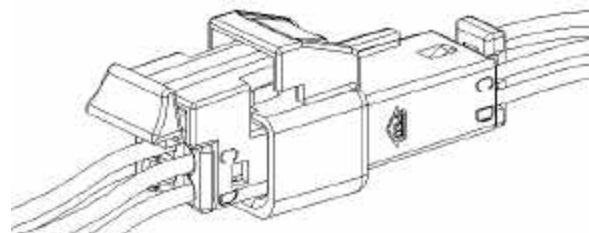


**COMPLETED
STEP 1**



STEP 2: BUILD ONE (1) CPA CONNECTOR POSITION ASSURANCE TO MATED CONNECTORS.

- A. HOLD MATED CONNECTORS. HOLD CPA. BUILD CPA THROUGH FEMALE CONNECTOR.
- B. SLIDE EXTENSION INTO SLOT AND APPLY PRESSURE WITH FINGERS UNTIL CPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**