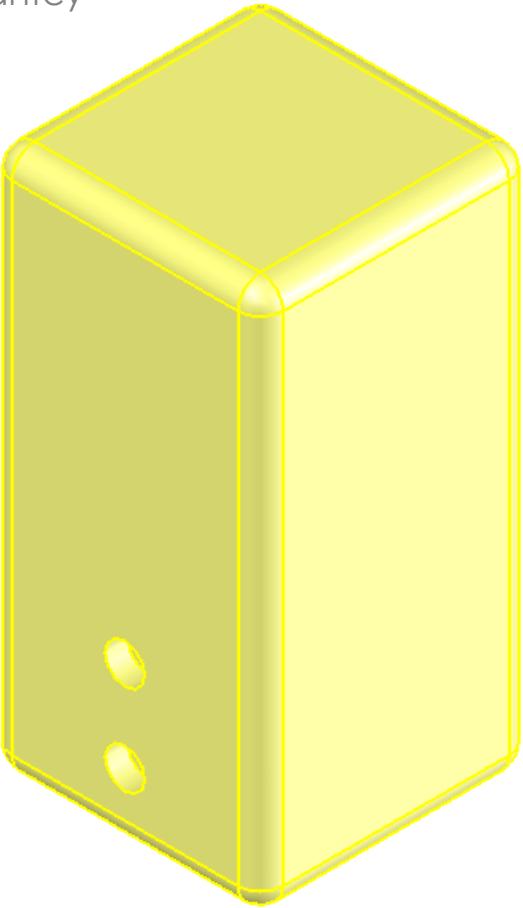




Material; 2,000 meter rated syntactic foam

12 each

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER L. Bird		12/08/10	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 2010000			
						PROJECT STED Build			
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B		DWG. NO. 1005623DWG	
						SCALE 1:5		REV. FILE: MECH ENG ON TORNADO SHEET 1 OF 1	