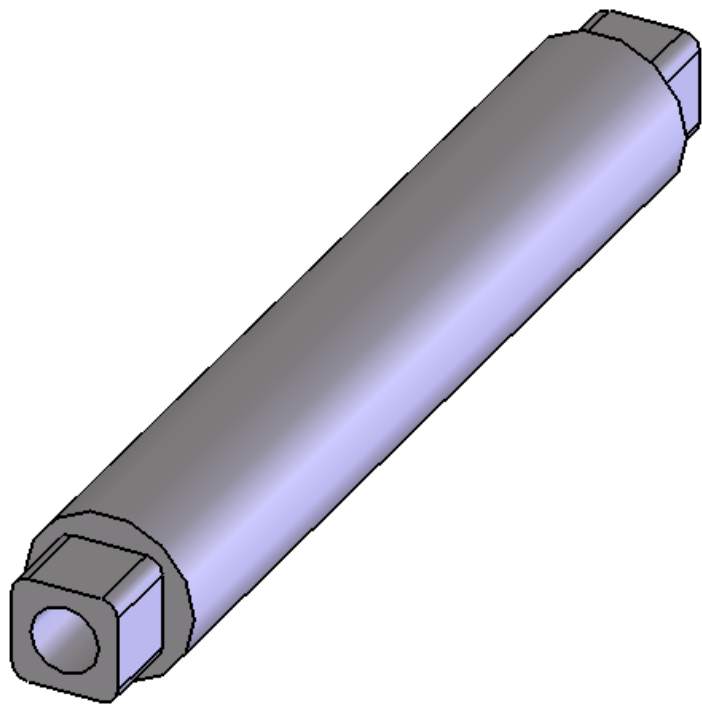




BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER CH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER L. BIRD		02/01/07	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 200010			
						PROJECT STED			
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B DWG. NO. 1003431DWG		REV.	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	