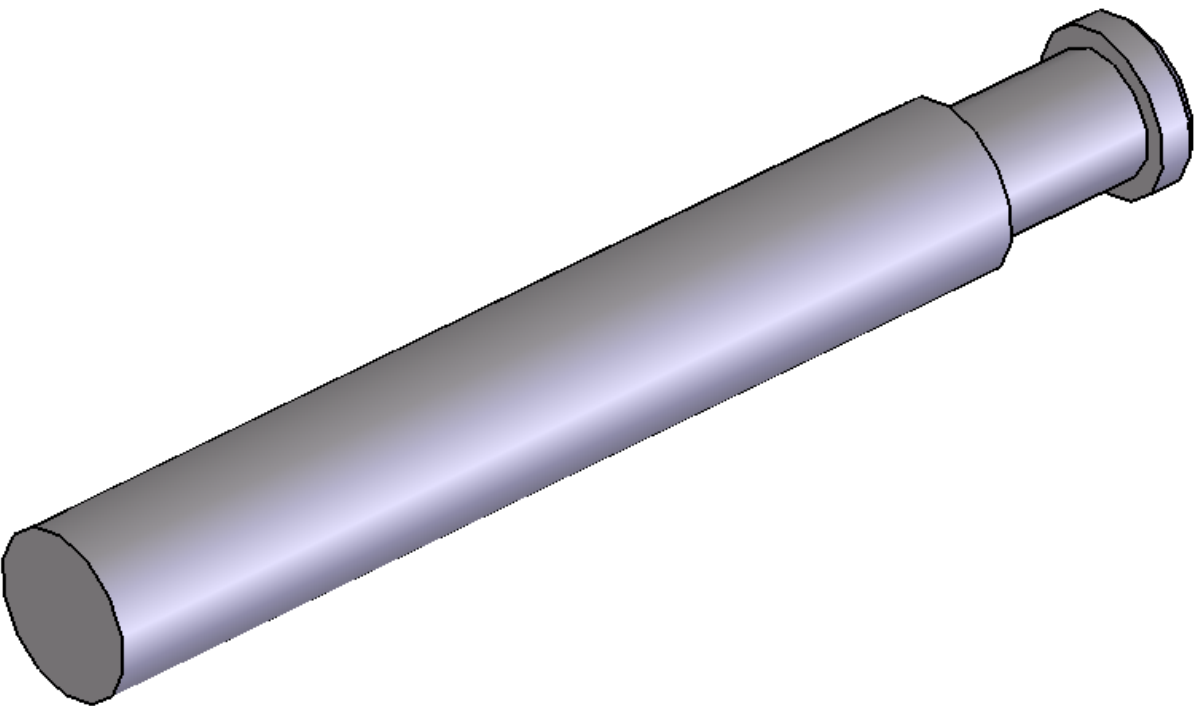
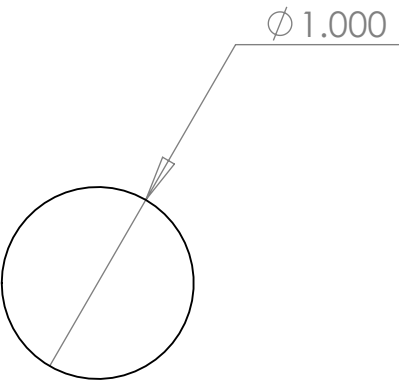
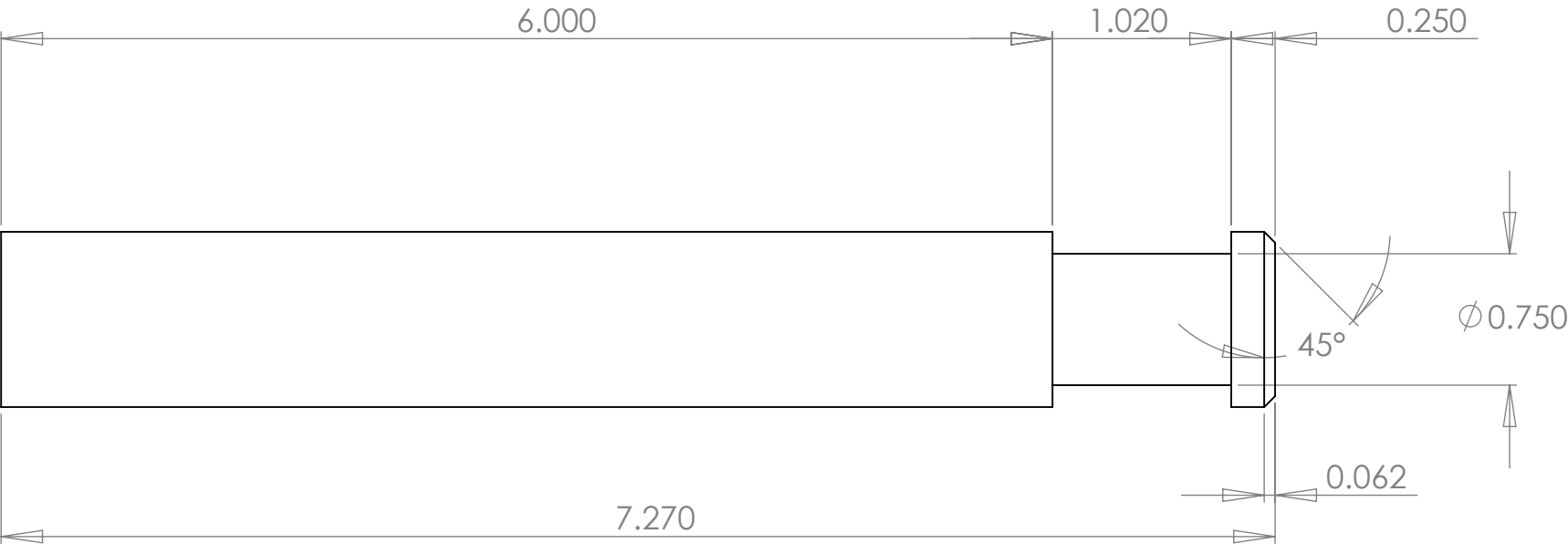


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



MATL. TITANIUM COMMERCIALLY PURE GRADE 2

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER		L. BIRD 02/10/07	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		200010	
		PROJECT		STED					
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B		DWG. NO.	
								1003433DWG	
						SCALE 1:5		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	
								REV.	