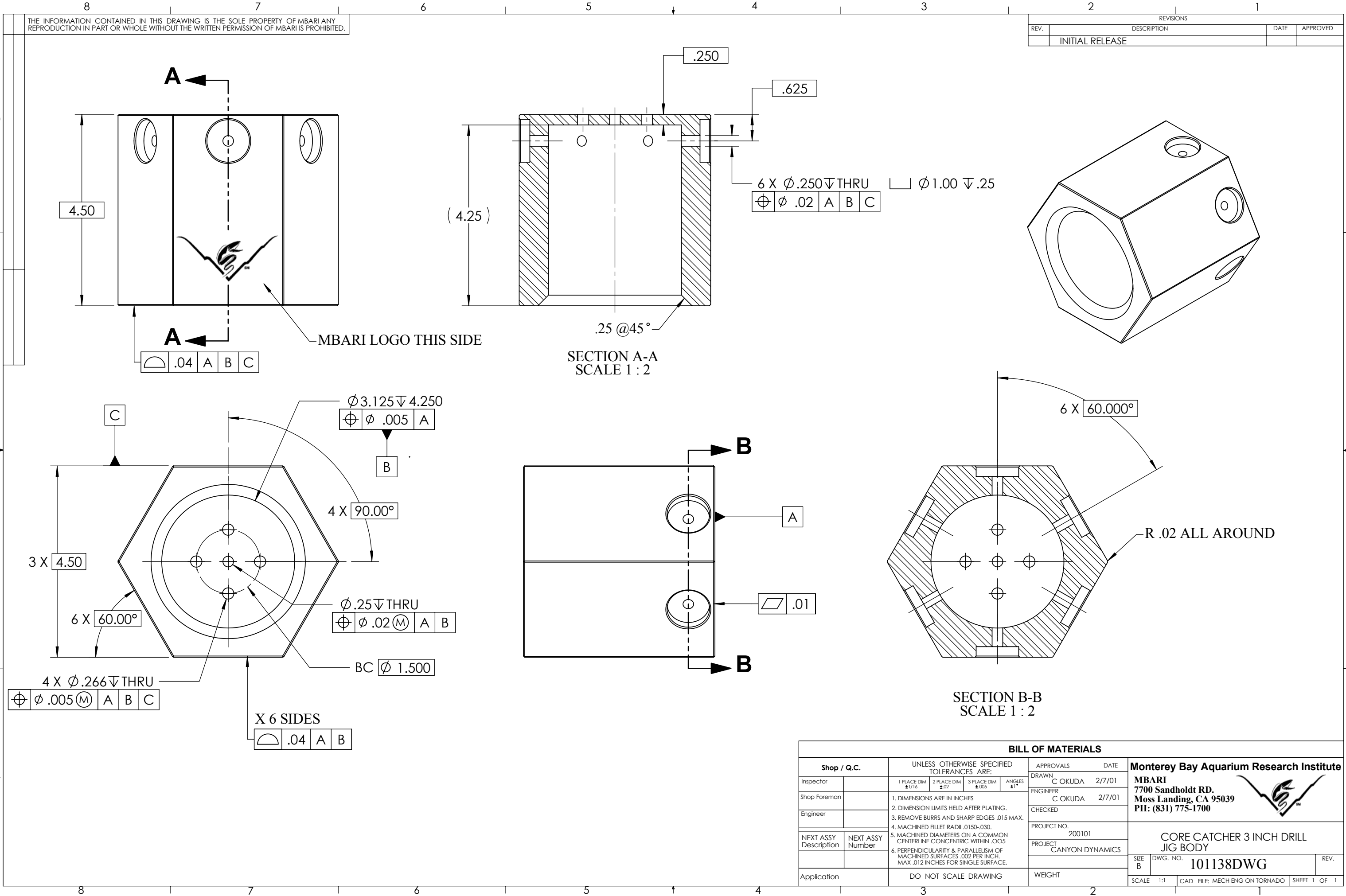




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

A

A

MBARI LOGO THIS SIDE

SECTION A-A
SCALE 1 : 2

SECTION B-B
SCALE 1 : 2

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/7/01	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/7/01		
Engineer						CHECKED				
						PROJECT NO.	200101			
NEXT ASSY Description	NEXT ASSY Number					PROJECT	CANYON DYNAMICS	CORE CATCHER 3 INCH DRILL JIG BODY		
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 101138DWG	REV.
								SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
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Moss Landing, CA 95039
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CORE CATCHER 3 INCH DRILL
JIG BODY