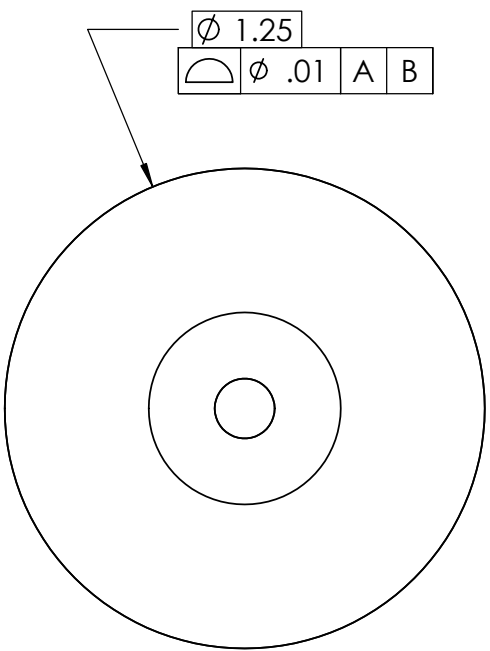
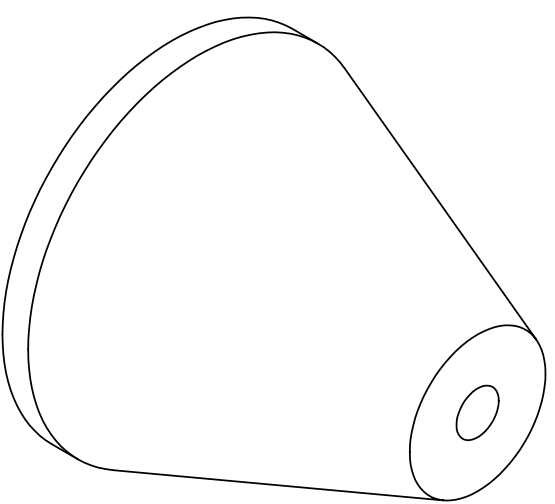




1 EACH 6061 T-6

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/7/01		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/7/01		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	200101			
		PROJECT	CANYON DYNAMICS	CORE CATCHER 3 INCH DRILL JIG CONE						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 101140DWG		REV.
						SCALE 2:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1