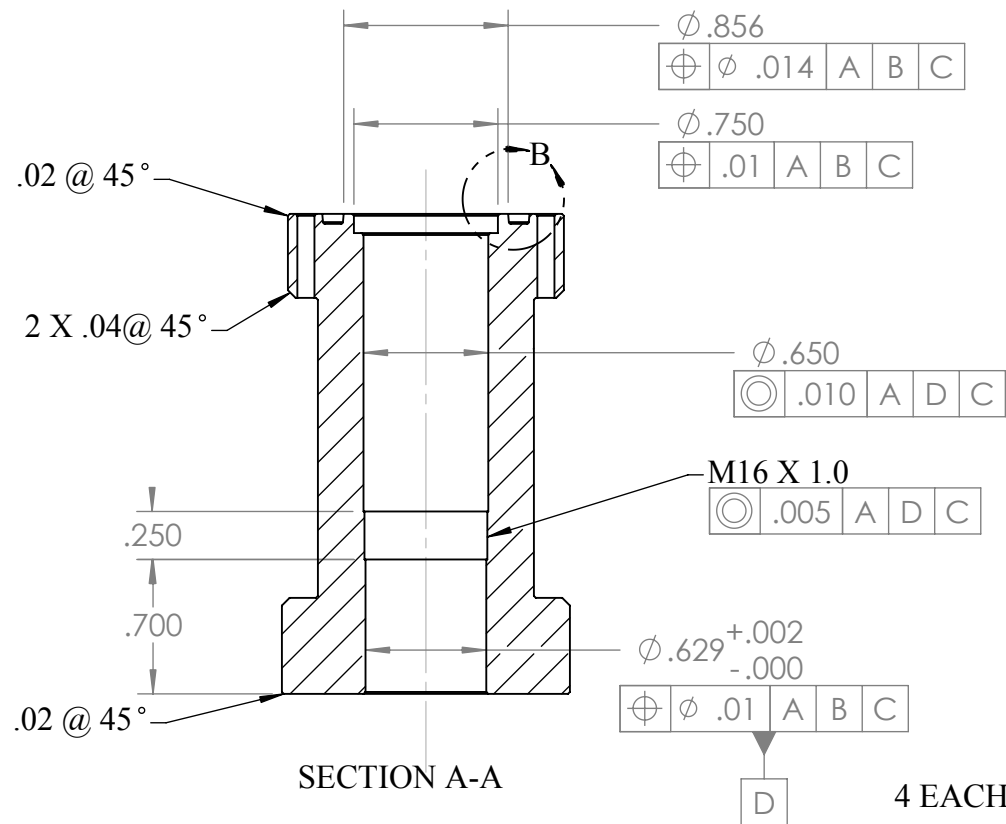
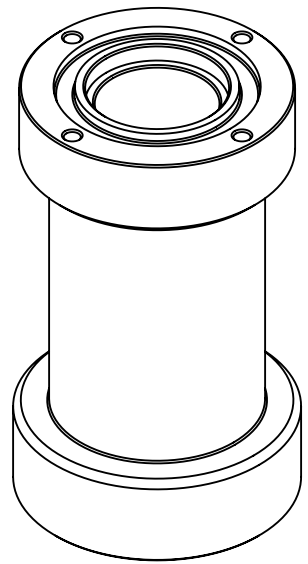
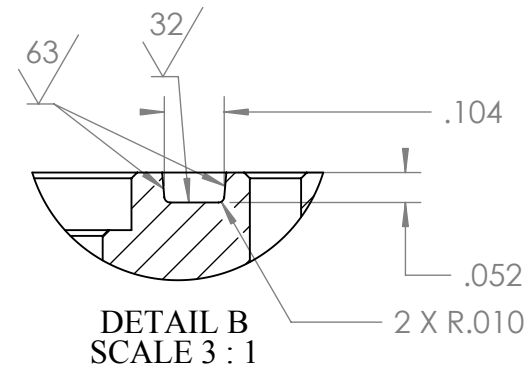




4 EACH Titanium 6AL-4V

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute							
Inspector				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Burczynski	8/22/07	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 								
Shop Foreman				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/22/07									
Engineer								CHECKED											
NEXT ASSY Description		NEXT ASSY Number						PROJECT NO.		200103		CTD AANDERAA ADAPTER							
								PROJECT		MDUC Core CTD									
Application				DO NOT SCALE DRAWING				WEIGHT				SIZE B		DWG. NO.		1003578.DWG		REV. A	
												SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1					