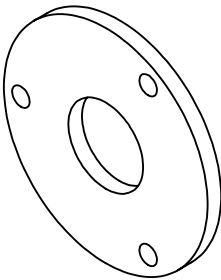
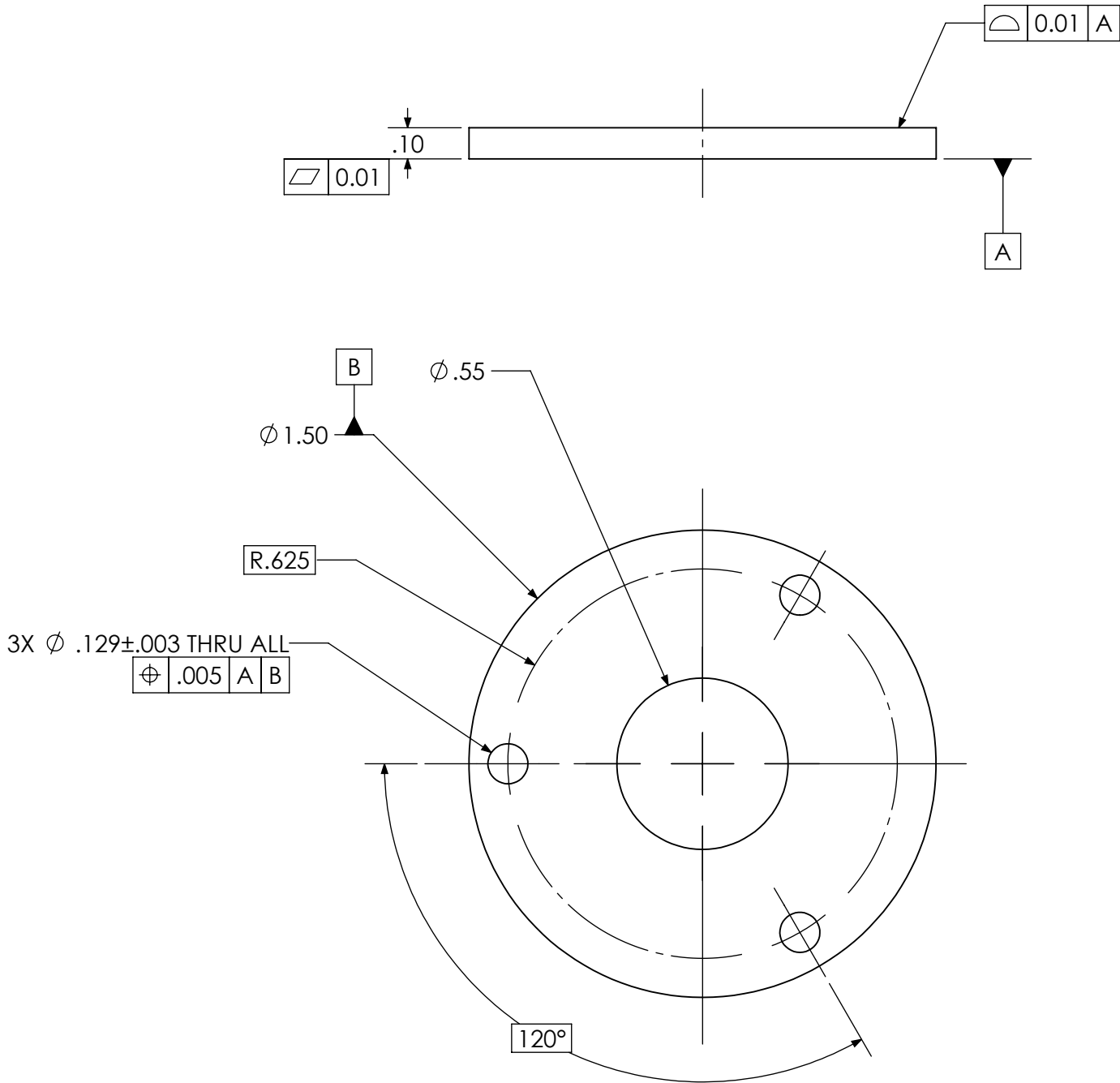


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	5/4/2023	E. NICHOLSON
	B	OPENED RING ID TO FIT M6 THREAD ON RAM BASE.	7/31/2023	E. NICHOLSON



ACTUAL SIZE



NOTES:

7. MATERIAL: AL 6061-O.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON		05/04/2023							
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER:				RAM RING SIZE B DWG. NO. 100221881 SCALE 2:1				REV. B SHEET 1 OF 1	
				ENOCH NICHOLSON		05/04/2023							
				CHECKED:		X XX/XX/XXXX							
				PROJECT NO:		706008							
				PROJECT:		READI-NET							
				NHA:		100221873							
DO NOT SCALE DRAWING				WEIGHT: 0.01 LB.									