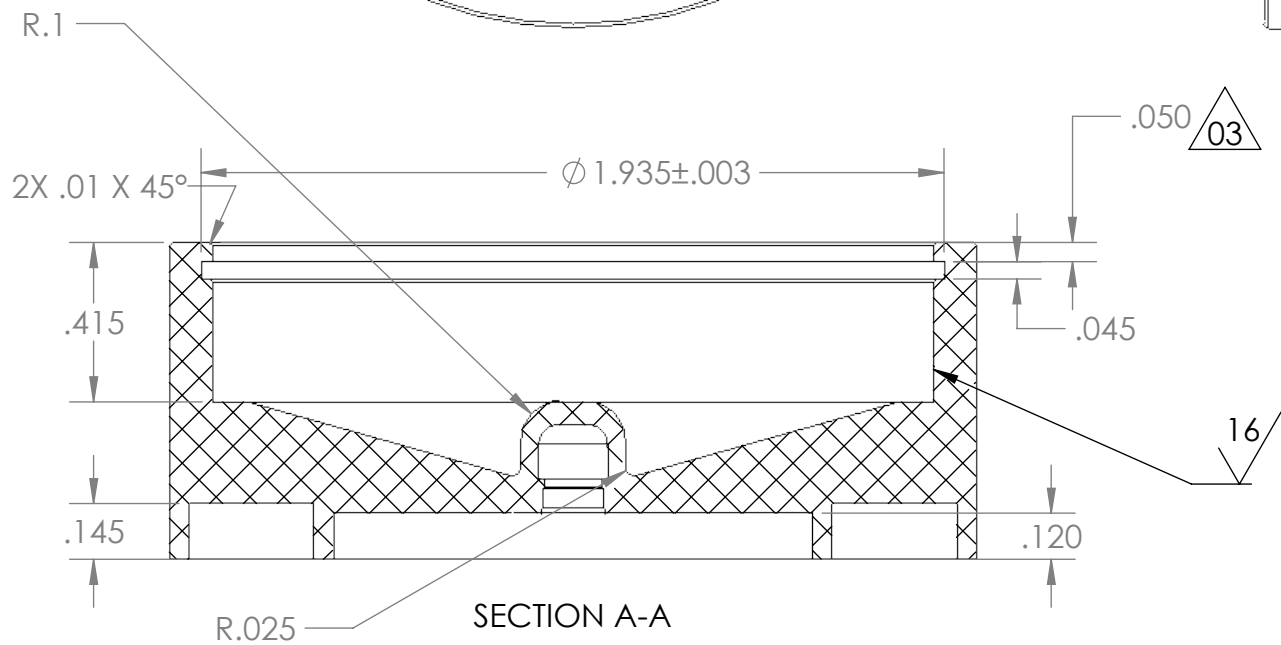
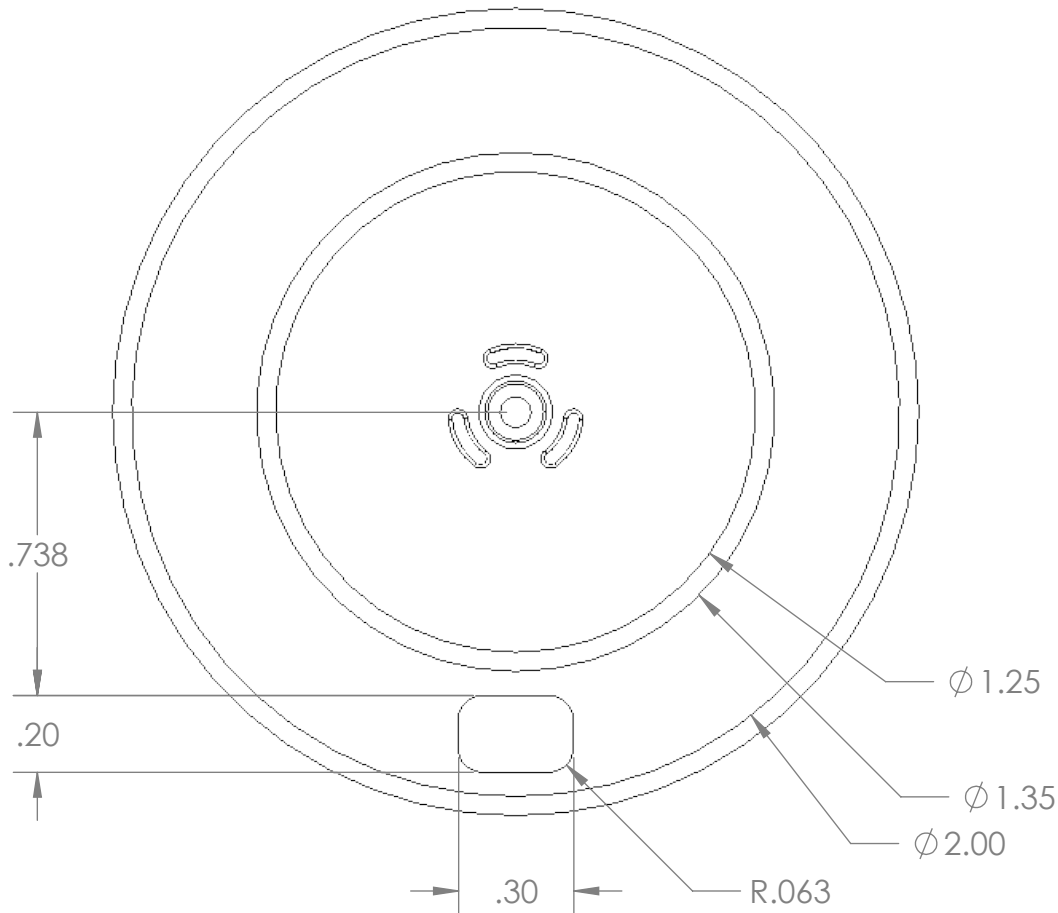
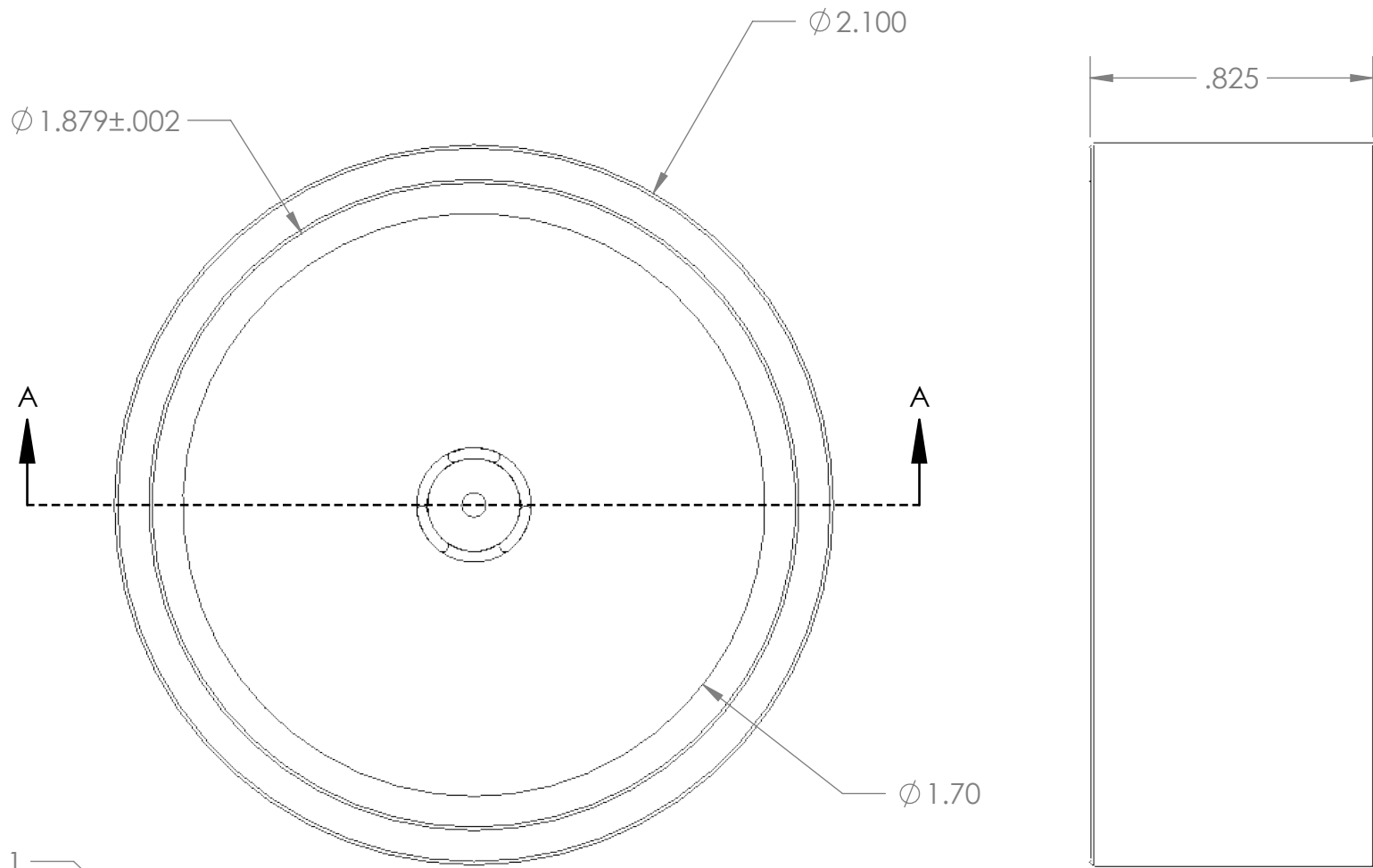


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	DRAWN
	01	INITIAL RELEASE	10/09/2023	D.BOONE
	02	MATERIAL OPTION, ADD DIMS	10/10/2023	D.BOONE
A3	03	MOVE GROOVE	11/7/2023	D.BOONE

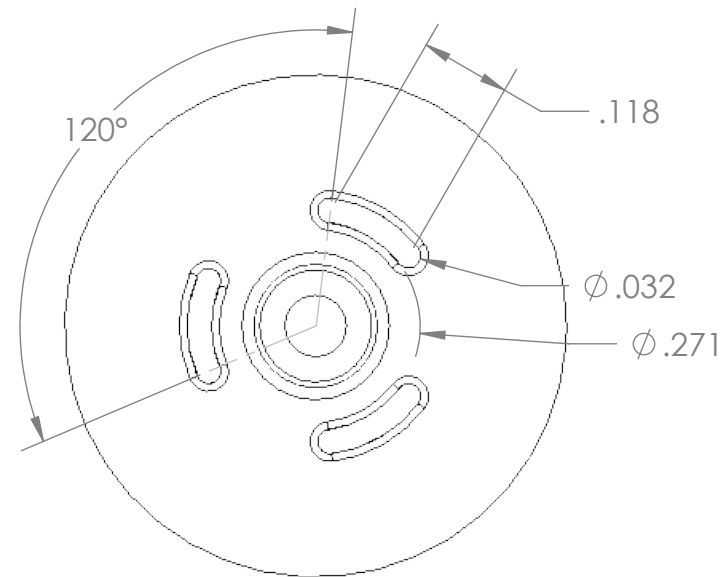
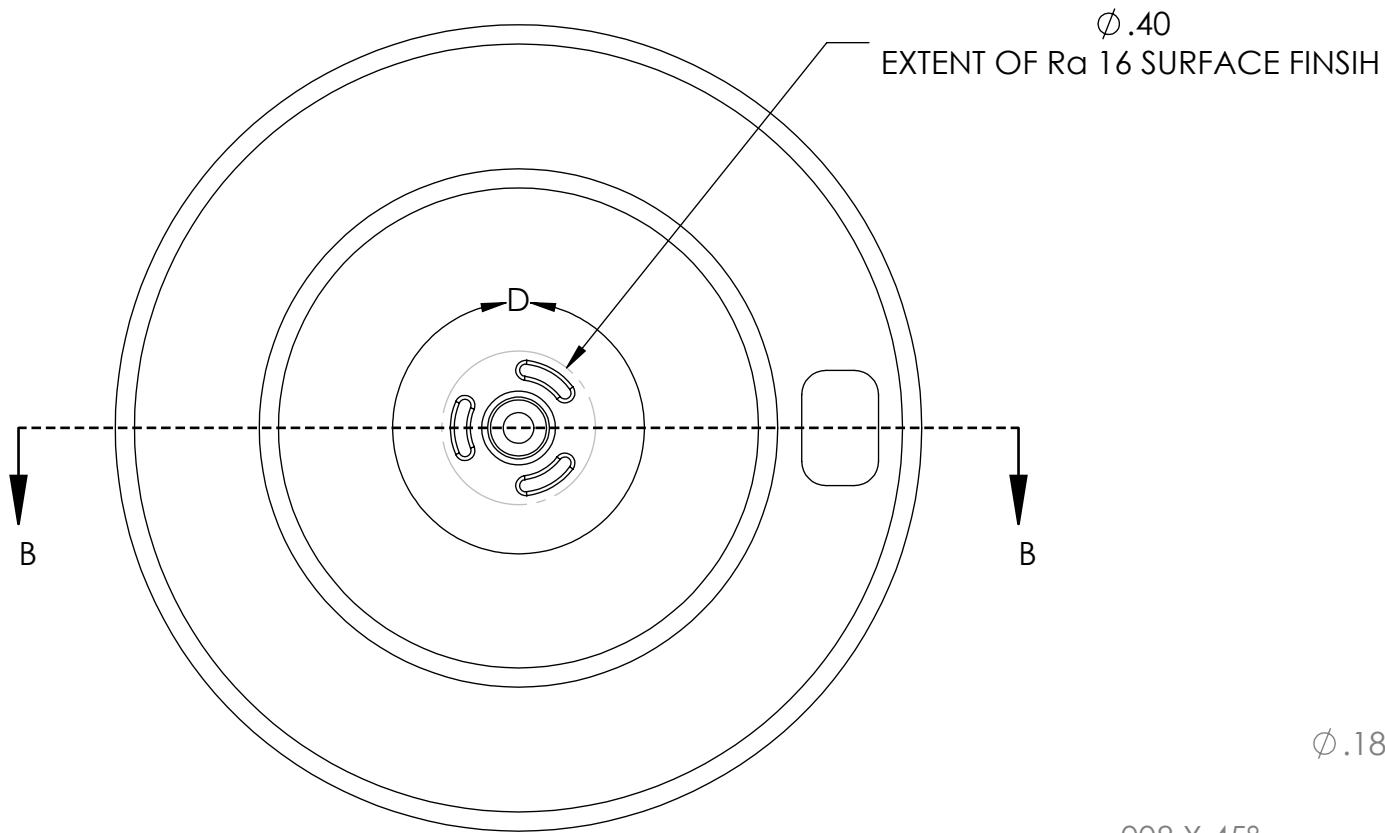


Material: CLEAR POLYCARBONATE OR AMBER ULTEM

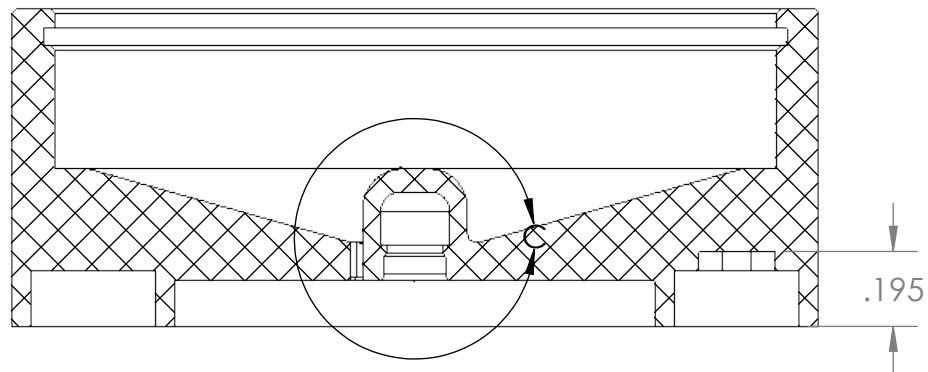
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BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	2/13/2023		
						ENGINEER			
						CHECKED			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		Puck, Bottom, ORing	
						PROJECT			
						WEIGHT			
		DO NOT SCALE DRAWING						SIZE B	DWG. NO.
								SCALE 2:1	CAD FILE:
								REV. 03	
								SHEET 1	OF 2

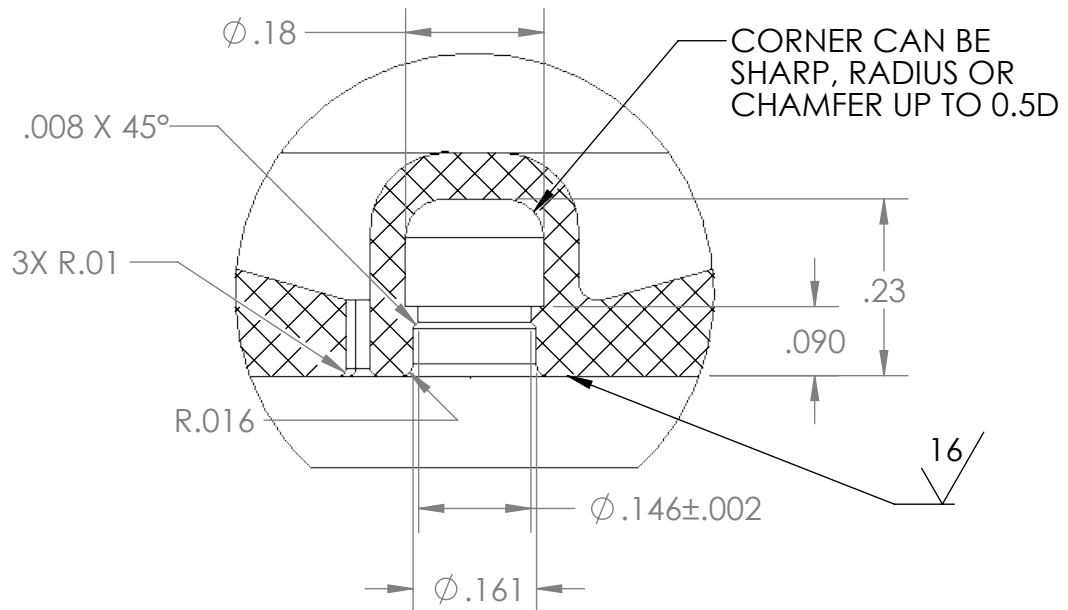
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DETAIL D
SCALE 4 : 1



SECTION B-B



DETAIL C
SCALE 4 : 1

Material: CLEAR POLYCARBONATE OR AMBER ULTEM

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BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	2/13/2023	ENGINEER			
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED		PROJECT NO.			
						PROJECT					
		DO NOT SCALE DRAWING				WEIGHT				SIZE B DWG. NO. REV. 03	
								SCALE 2:1		CAD FILE:	
										SHEET 2 OF 2	