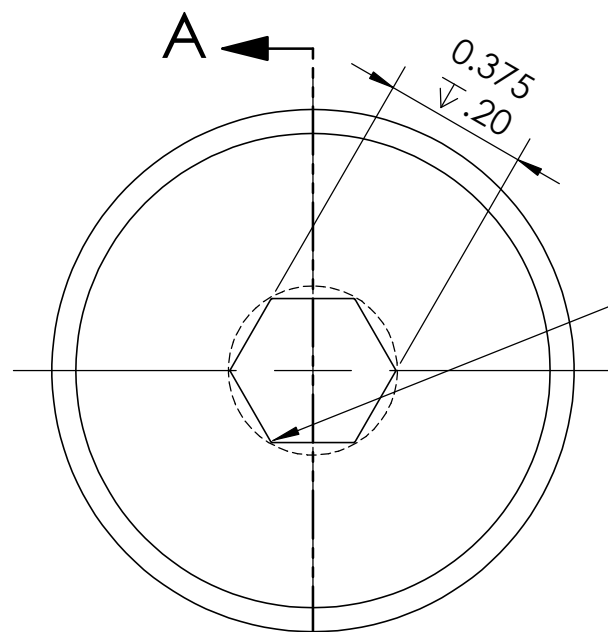
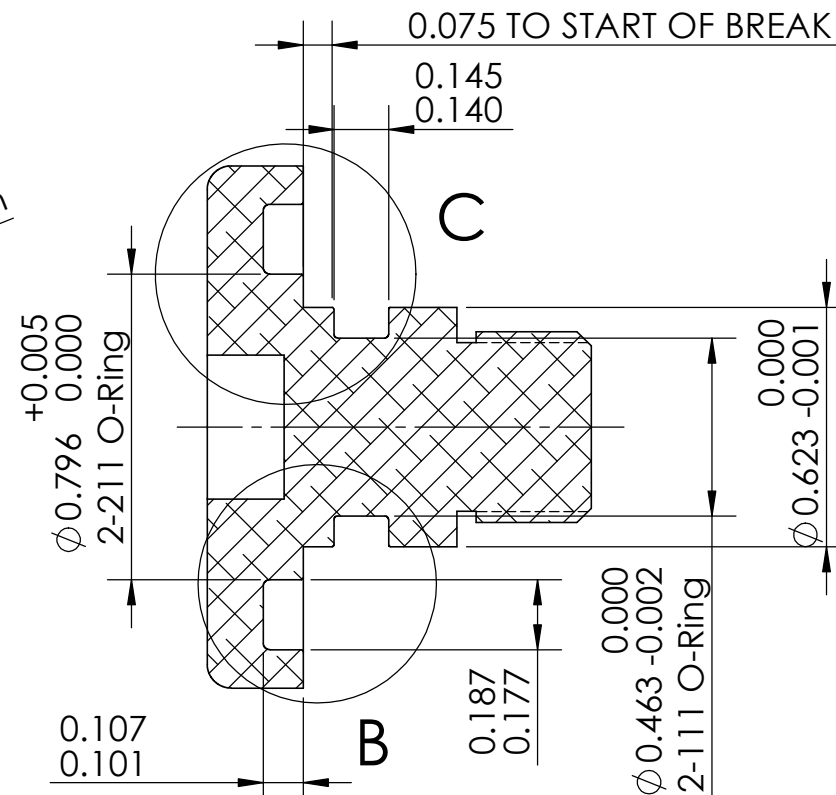


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

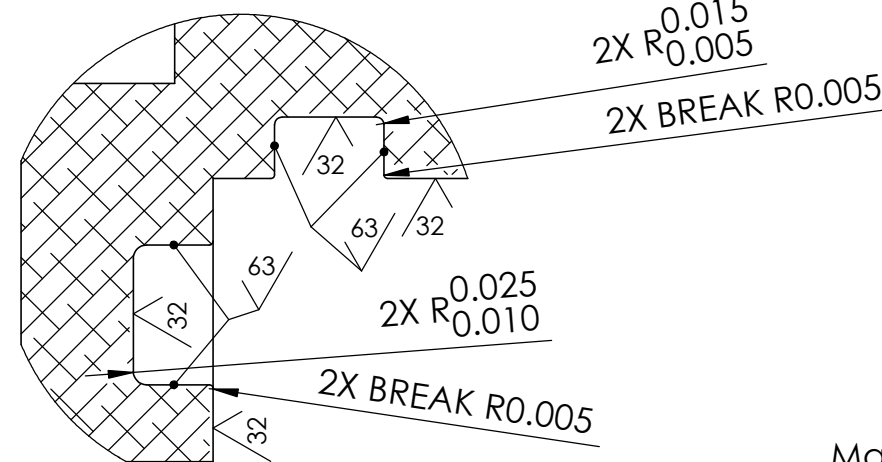
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.11	INITIAL RELEASE	MMM DD, YYYY	Gene M



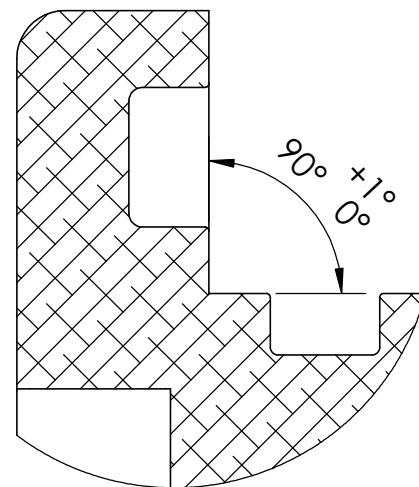
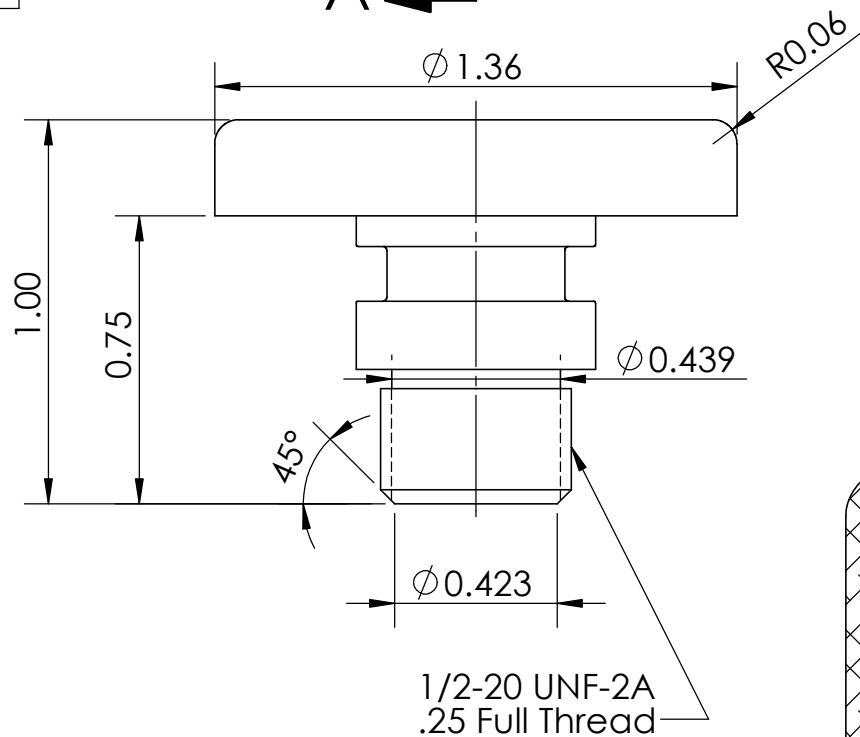
R0.005 max.
Relieve corners as
req'd for hex wrench



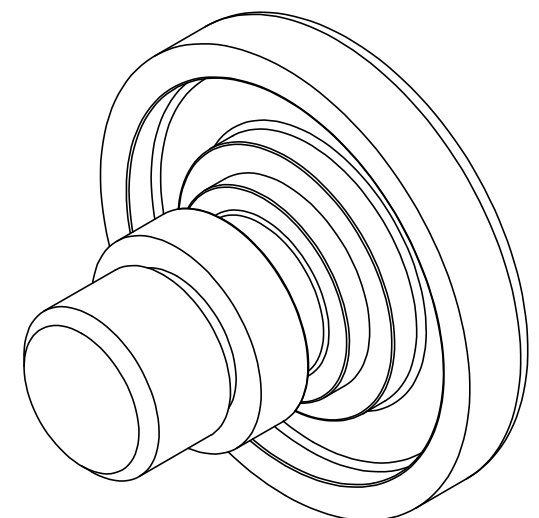
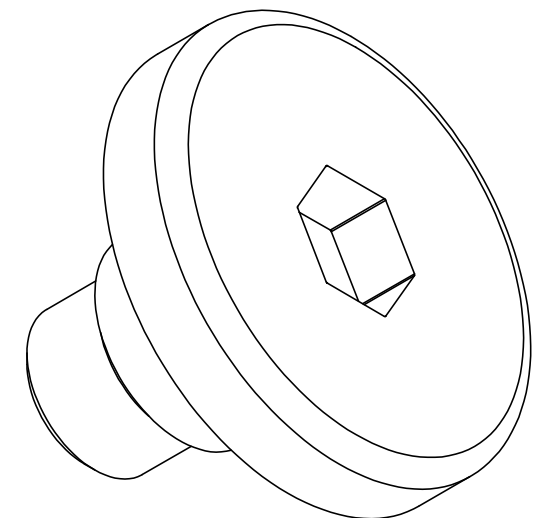
SECTION A-A



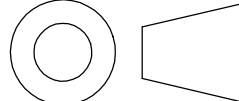
DETAIL B
SCALE 4 : 1



DETAIL C
SCALE 4 : 1



Mat'l: Alum, 6061-T6
Qty: 3
Hard Black Anodize per MIL-A-8625F Type III
.001 Max. Buildup
Dimensions apply after plating

BILL OF MATERIALS						
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN	Gene M.
					ENGINEER	Gene M.
					CHECKED	
					PROJECT NO.	901602
					PROJECT	Coastal Profiling Float
					MAT'L	
		DO NOT SCALE DRAWING				
					SIZE B	DWG. NO.
					REV. A.11	
					SCALE 2:1	CAD FILE:
					SHEET 1 OF 1	
Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922						
End Cap Seal Plug						

Status: Pending