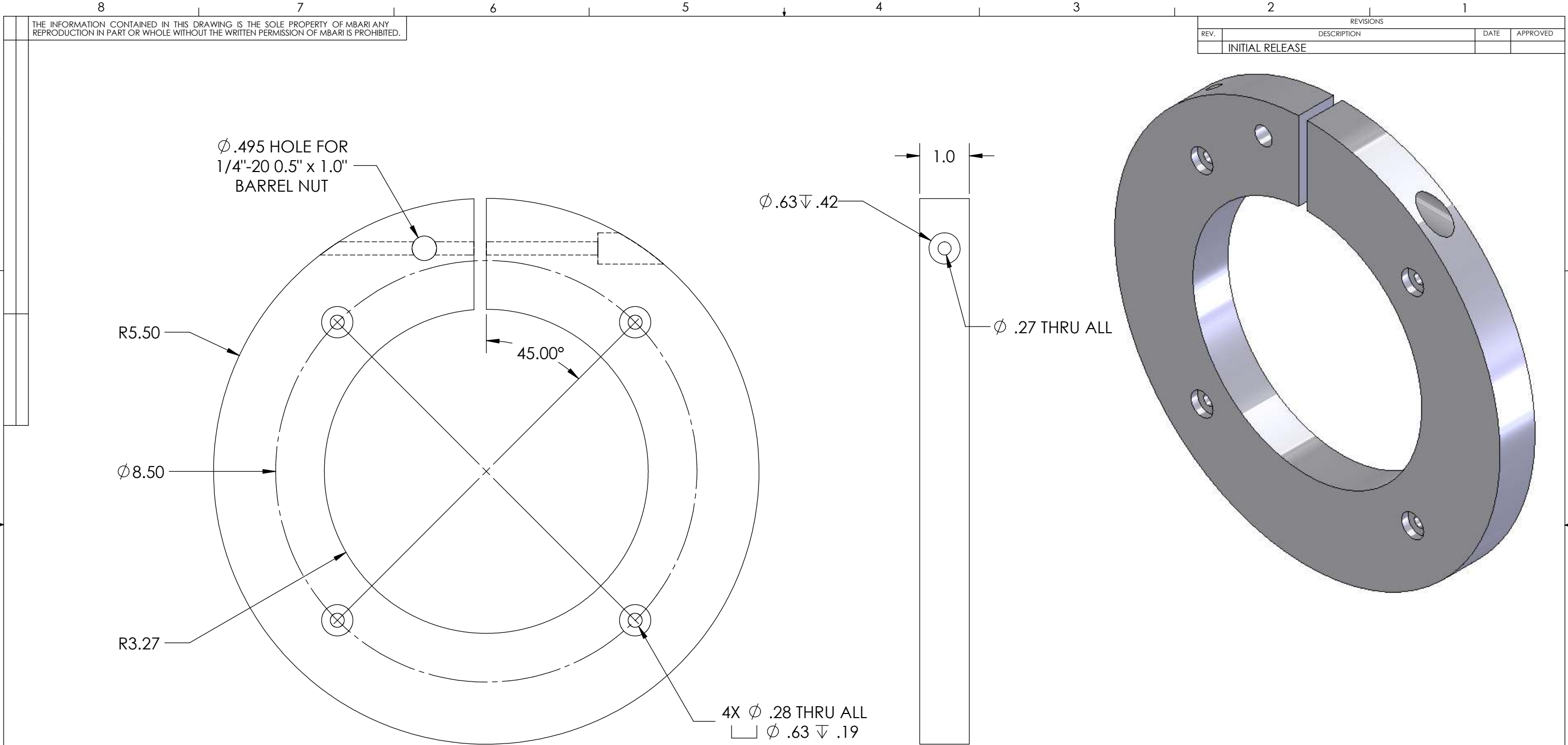
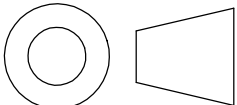




NOTES: WATERJET COLLAR AND THEN MACHINE HOLES

BILL OF MATERIALS												
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		6/19/2014				
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		CWAHL		vemco_housing_clamp SIZE B DWG. NO. REV.		
						CHECKED						
						PROJECT NO.						
						PROJECT		Shark Tag Buoys				
		DO NOT SCALE DRAWING				WEIGHT				SCALE 1:2 CAD FILE:		SHEET 1 OF 1

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Moss Landing, CA 95039
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vemco_housing_clamp