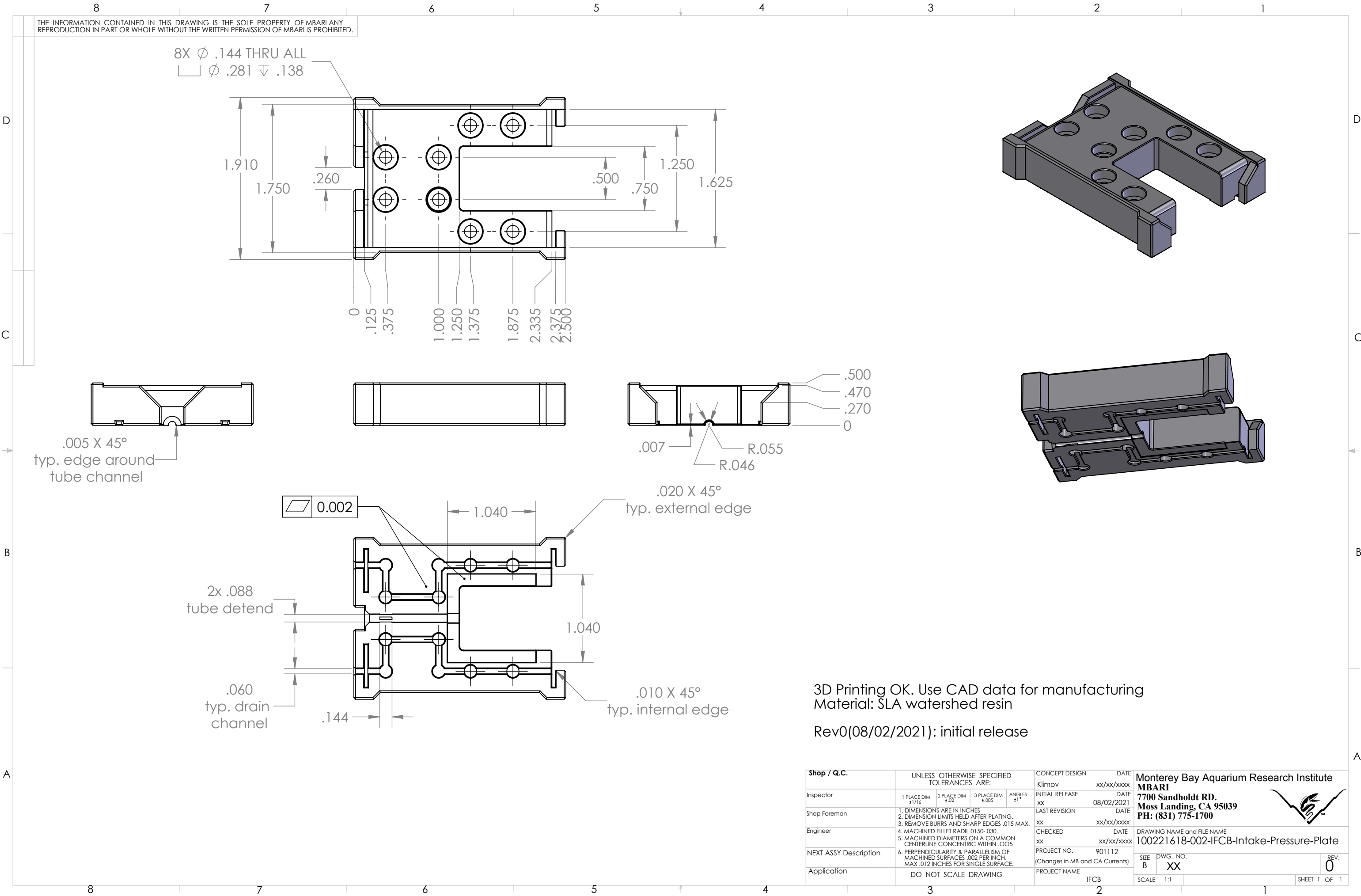




Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN Klimov		DATE xx/xx/xxxx	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	INITIAL RELEASE xx		DATE 08/02/2021			
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				LAST REVISION xx		DATE xx/xx/xxxx			
Engineer					CHECKED xx		DATE xx/xx/xxxx			
NEXT ASSY Description					PROJECT NO. (Changes in MB and CA Currents)		901112			
Application	DO NOT SCALE DRAWING				PROJECT NAME IFCB		SIZE B		DWG. NO. XX	REV. 0
							SCALE 1:1		SHEET 1 OF 1	